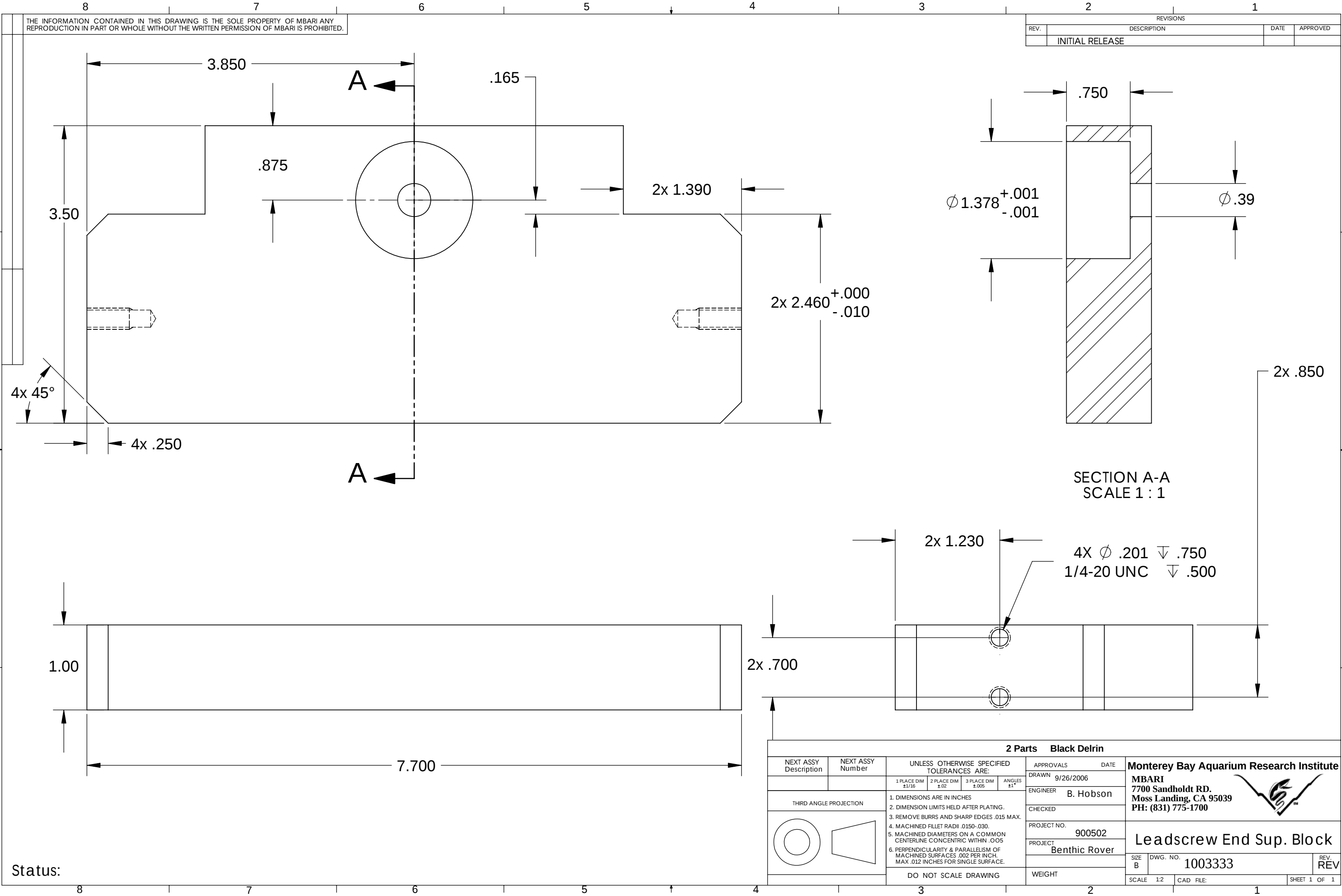




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

4x 45°

4x .250

2x 1.390

2x 2.460 $^{+.000}_{-.010}$

SECTION A-A
SCALE 1 : 1

2x 1.230

4X ϕ .201 ∇ .750
1/4-20 UNC ∇ .500

2x .700

2x .850

Status:

2 Parts Black Delrin						
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN	9/26/2006
					ENGINEER	B. Hobson
					CHECKED	
					PROJECT NO.	900502
					PROJECT	Benthic Rover
					WEIGHT	
		DO NOT SCALE DRAWING				

Monterey Bay Aquarium Research Institute			
MBARI			
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Moss Landing, CA 95039			
PH: (831) 775-1700			
			

Leadscrew End Sup. Block			
SIZE	DWG. NO.	REV.	
B	1003333	REV	
SCALE	1:2	CAD FILE:	SHEET 1 OF 1