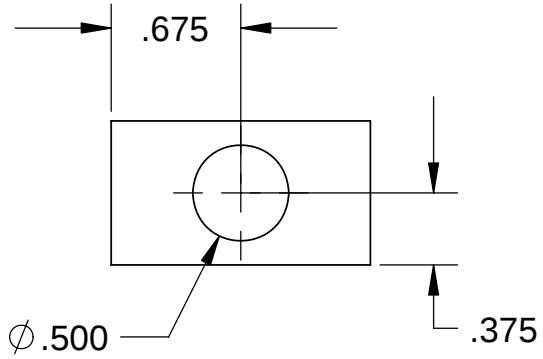
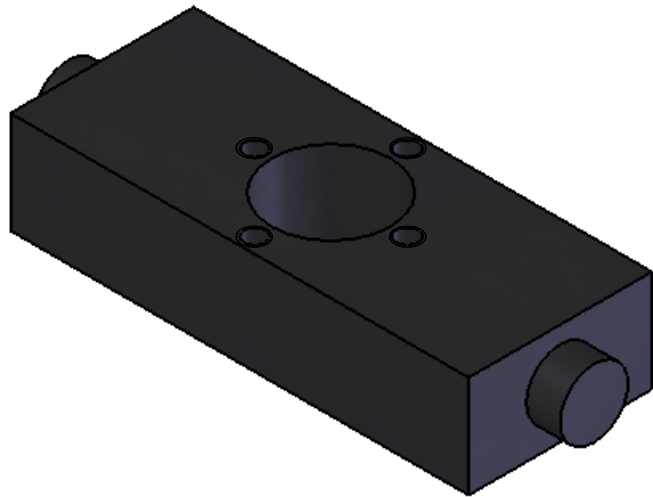




2 Parts Black Delrin										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	B. Hobson 10/16/06			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	B. Hobson 10/16/06			
Engineer						CHECKED				
NEXT ASSY Description		NEXT ASSY Number				PROJECT NO.		Leadscrew Nut Block		
						900502				
						PROJECT				Benthic Rover
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	REV.
									1003337	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	