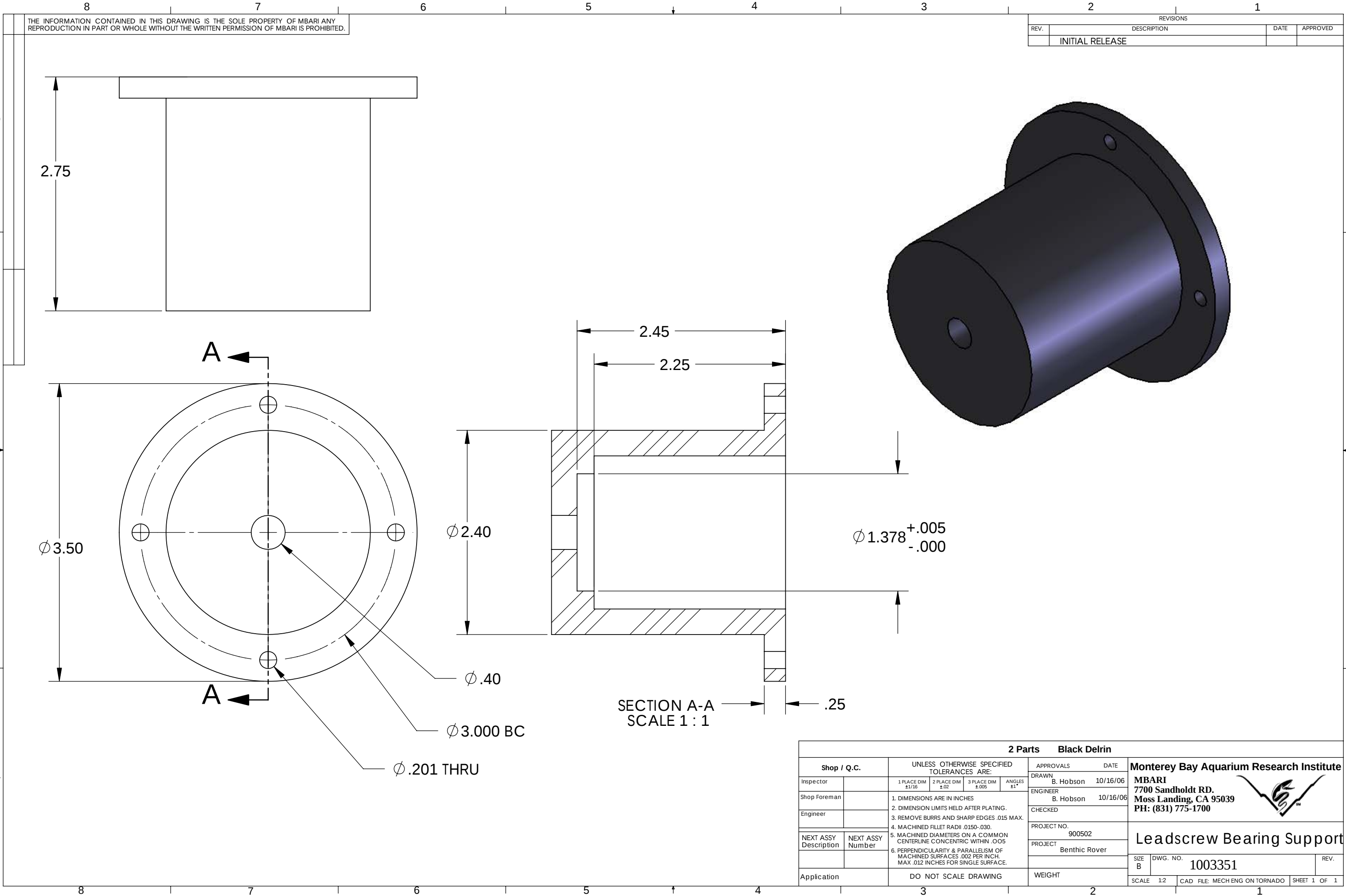
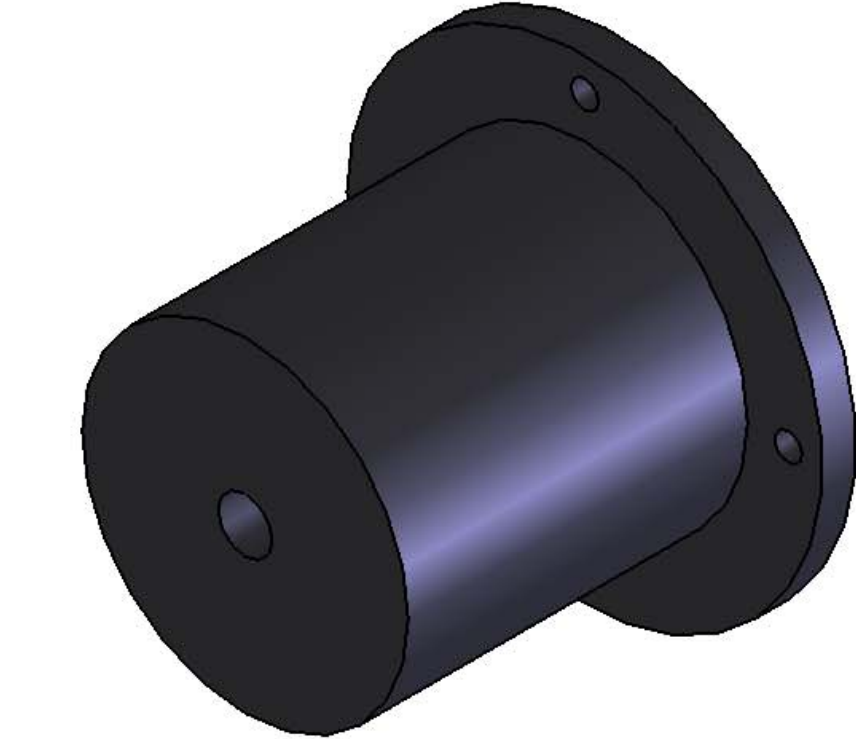




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION A-A
SCALE 1 : 1

2 Parts				Black Delrin	
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN B. Hobson	10/16/06
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER B. Hobson	10/16/06
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 900502			
		PROJECT Benthic Rover			
Application	DO NOT SCALE DRAWING	WEIGHT			
		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	

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Leadscrew Bearing Support

SIZE B DWG. NO. 1003351 REV.