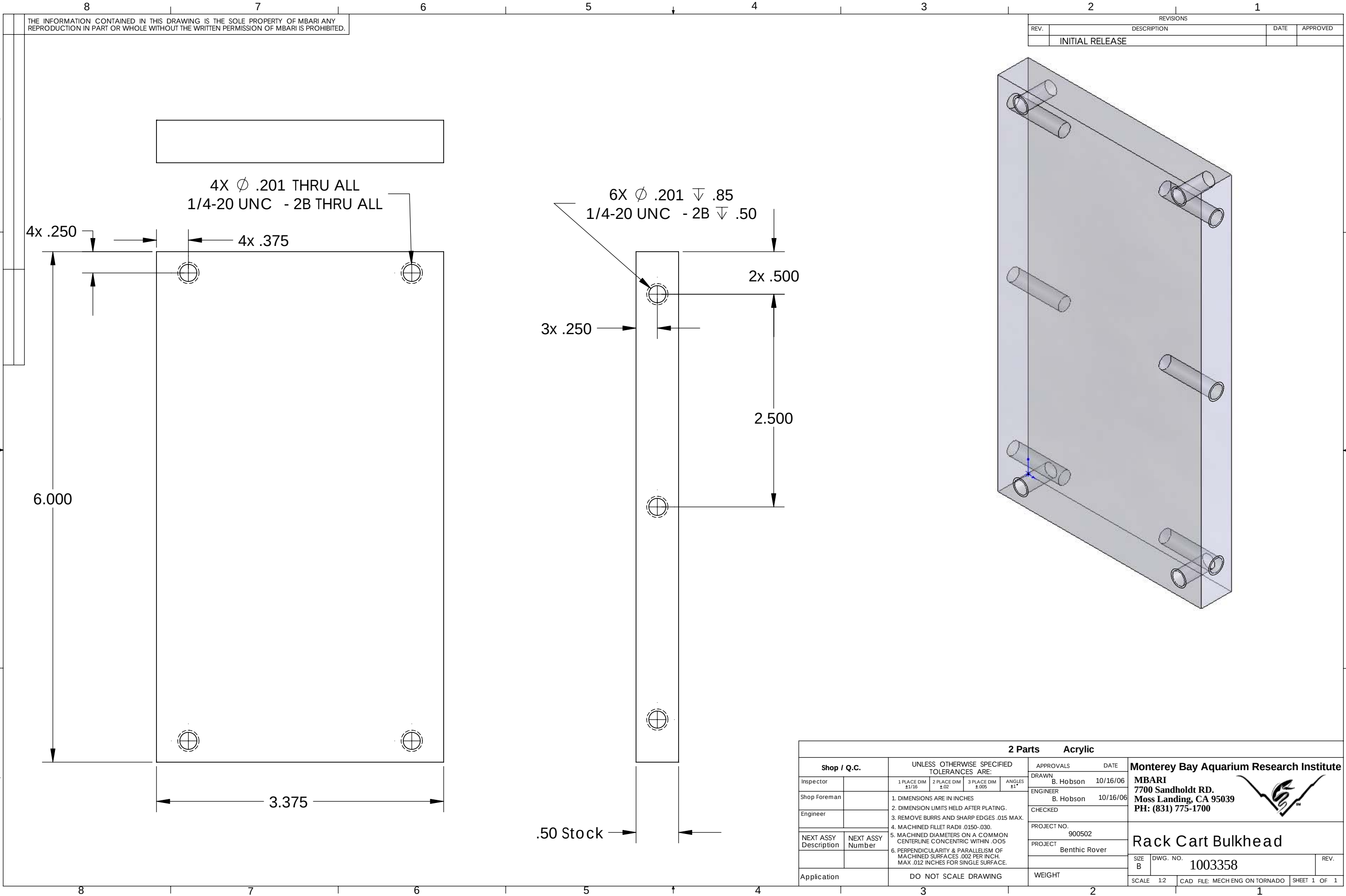




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2 Parts Acrylic			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES	
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	
		WEIGHT	
		2	

APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
DRAWN	B. Hobson	10/16/06	MBARI	
ENGINEER	B. Hobson	10/16/06	7700 Sandholdt RD.	
CHECKED			Moss Landing, CA 95039	
PROJECT NO.	900502		PH: (831) 775-1700	
PROJECT	Benthic Rover		Rack Cart Bulkhead	
SIZE	B	DWG. NO.	1003358	REV.
SCALE	1:2	CAD FILE:	MECH ENG ON TORNADO	SHEET 1 OF 1