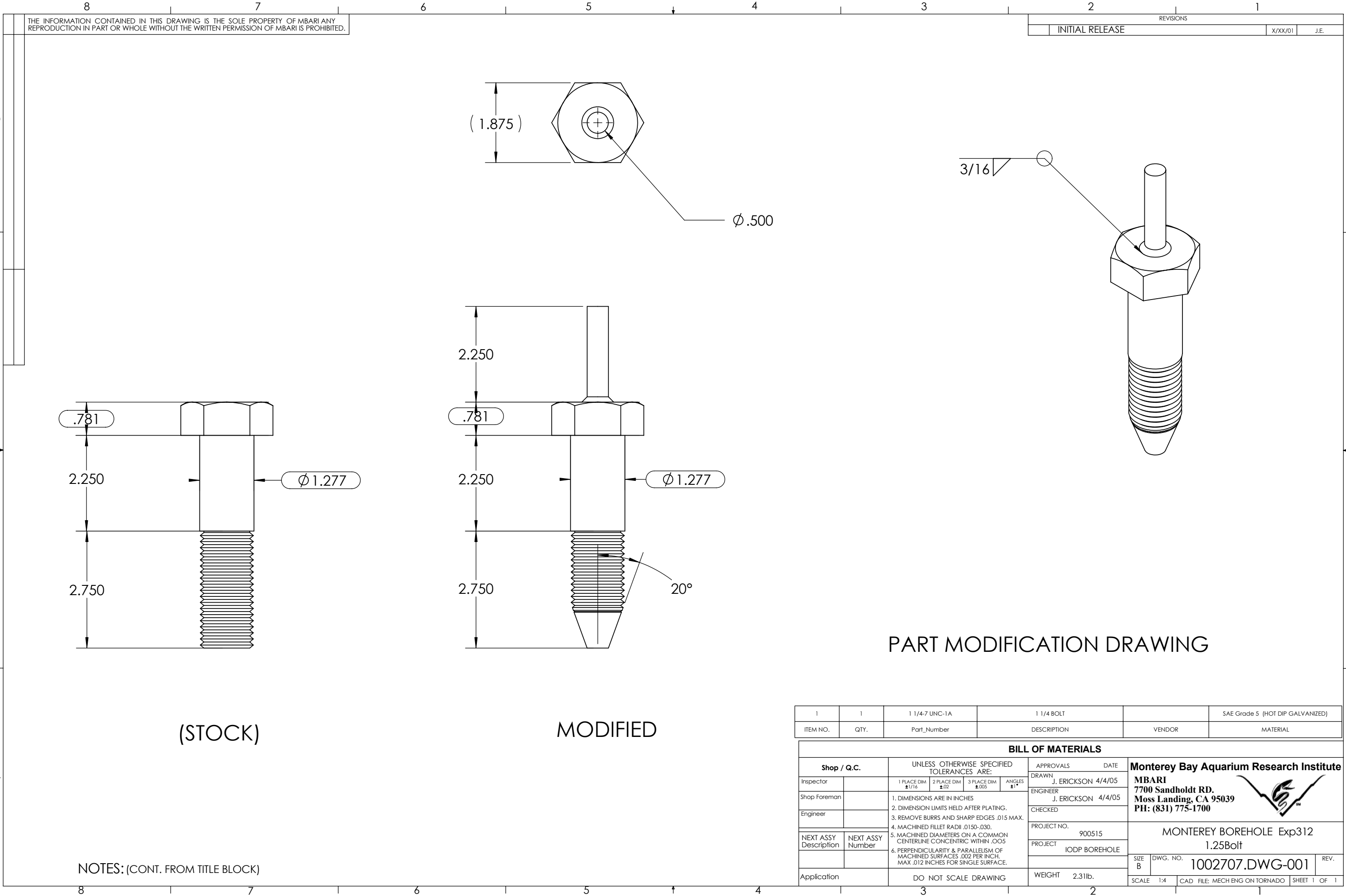




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

PART MODIFICATION DRAWING

1	1	1 1/4-7 UNC-1A	1 1/4 BOLT		SAE Grade 5 (HOT DIP GALVANIZED)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/4/05	
Engineer				ENGINEER J. ERICKSON 4/4/05	
NEXT ASSY Description	NEXT ASSY Number			CHECKED	
				PROJECT NO. 900515	
Application		DO NOT SCALE DRAWING		PROJECT IODP BOREHOLE	
		WEIGHT 2.31lb.		MONTEREY BOREHOLE Exp312 1.25Bolt	
				SIZE B	DWG. NO. 1002707.DWG-001
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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NOTES: (CONT. FROM TITLE BLOCK)