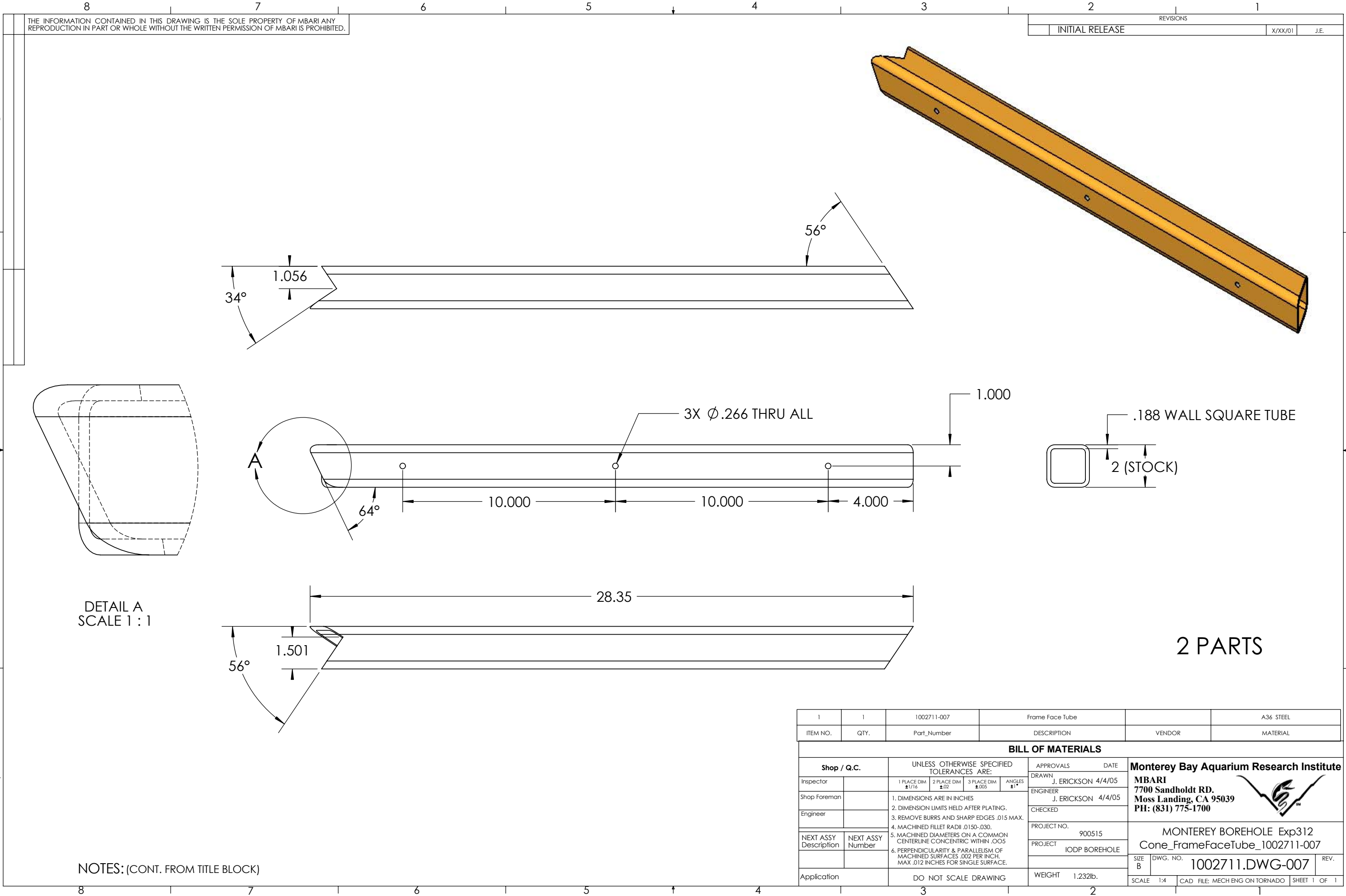




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

DETAIL A
SCALE 1 : 1

2 PARTS

NOTES: (CONT. FROM TITLE BLOCK)

1		1		1002711-007		Frame Face Tube				A36 STEEL				
ITEM NO.		QTY.		Part_Number		DESCRIPTION		VENDOR		MATERIAL				
BILL OF MATERIALS														
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					
Inspector		1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°				DRAWN J. ERICKSON 4/4/05		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						ENGINEER J. ERICKSON 4/4/05						
Engineer								CHECKED						
NEXT ASSY Description								NEXT ASSY Number				PROJECT NO. 900515		
				PROJECT IODP BOREHOLE		MONTEREY BOREHOLE Exp312 Cone_FrameFaceTube_1002711-007								
Application		DO NOT SCALE DRAWING		WEIGHT 1.232lb.					SIZE B		DWG. NO. 1002711.DWG-007		REV.	
								SCALE 1:4		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1				