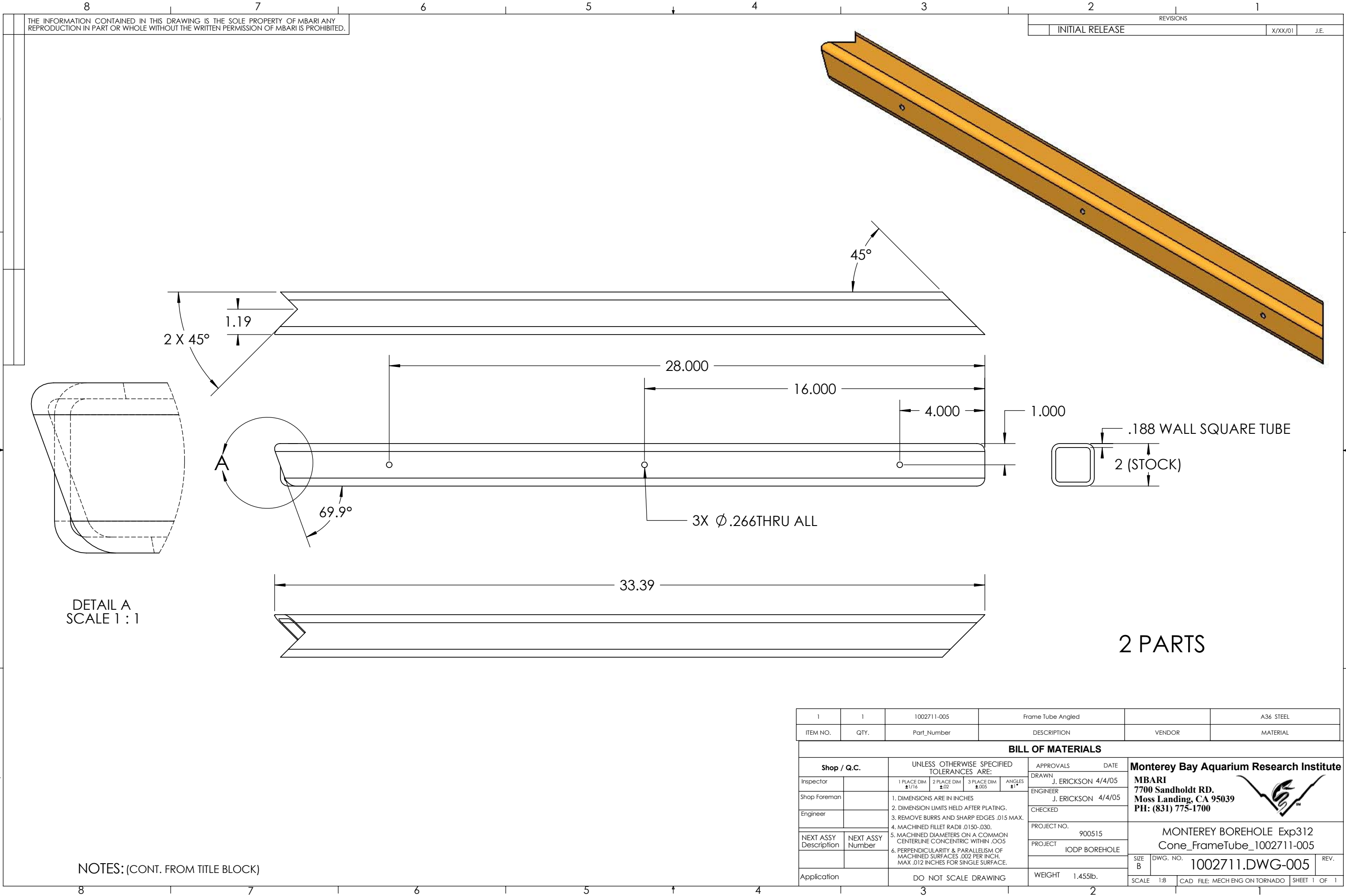




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

DETAIL A
SCALE 1 : 1

2 PARTS

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002711-005	Frame Tube Angled		A36 STEEL
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 4/4/05	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 4/4/05	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900515	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT IODP BOREHOLE	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 1.455lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. 1002711.DWG-005 REV.	
				SCALE 1:8 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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MONTEREY BOREHOLE Exp312
Cone_FrameTube_1002711-005