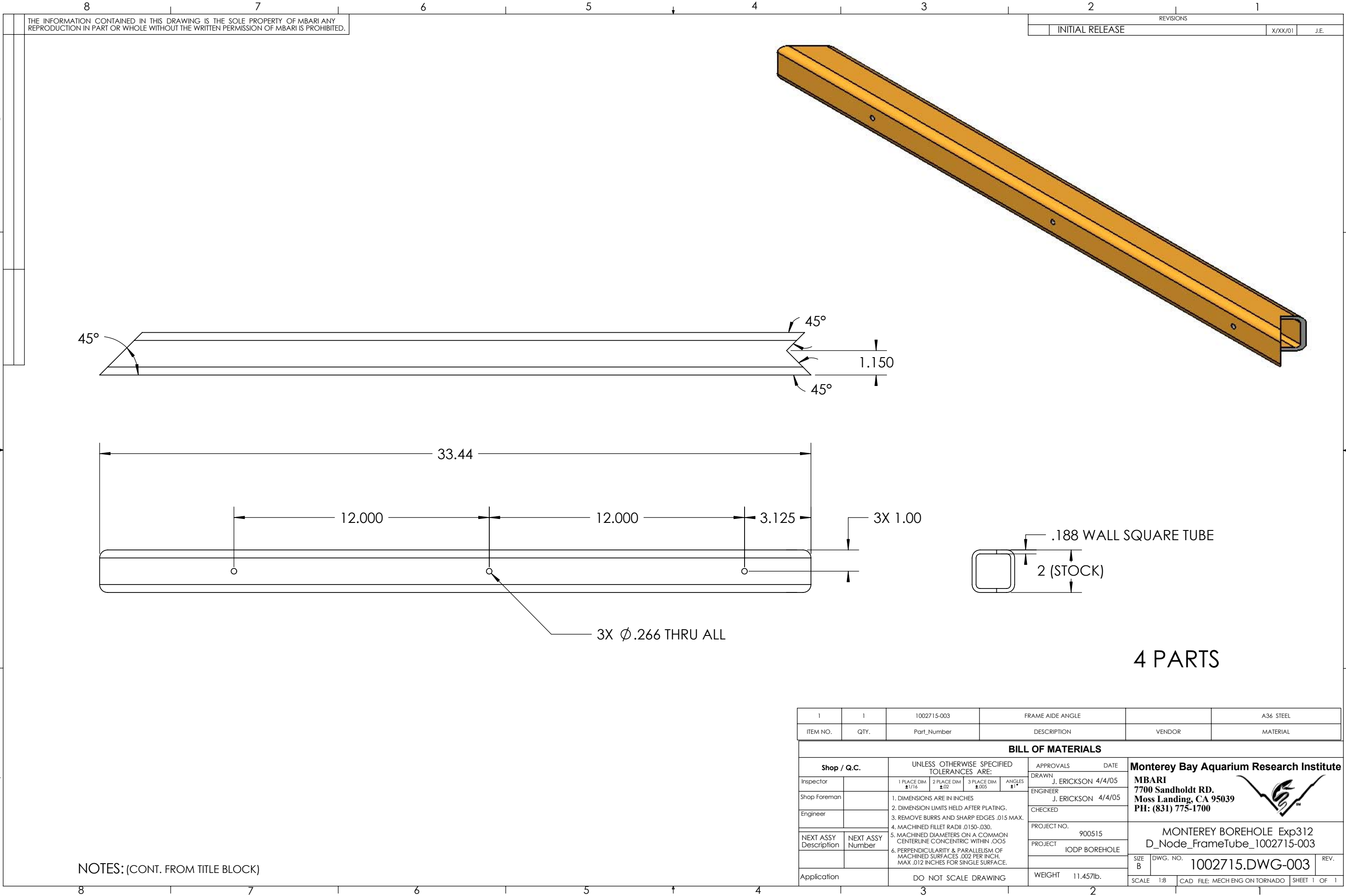




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

4 PARTS

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002715-003	FRAME AIDE ANGLE		A36 STEEL
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/4/05	
Engineer				ENGINEER J. ERICKSON 4/4/05	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 900515	
				PROJECT IODP BOREHOLE	
Application		DO NOT SCALE DRAWING		WEIGHT 11.457lb.	
				SIZE B	DWG. NO. 1002715.DWG-003
				SCALE 1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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MONTEREY BOREHOLE Exp312
D_Node_FrameTube_1002715-003