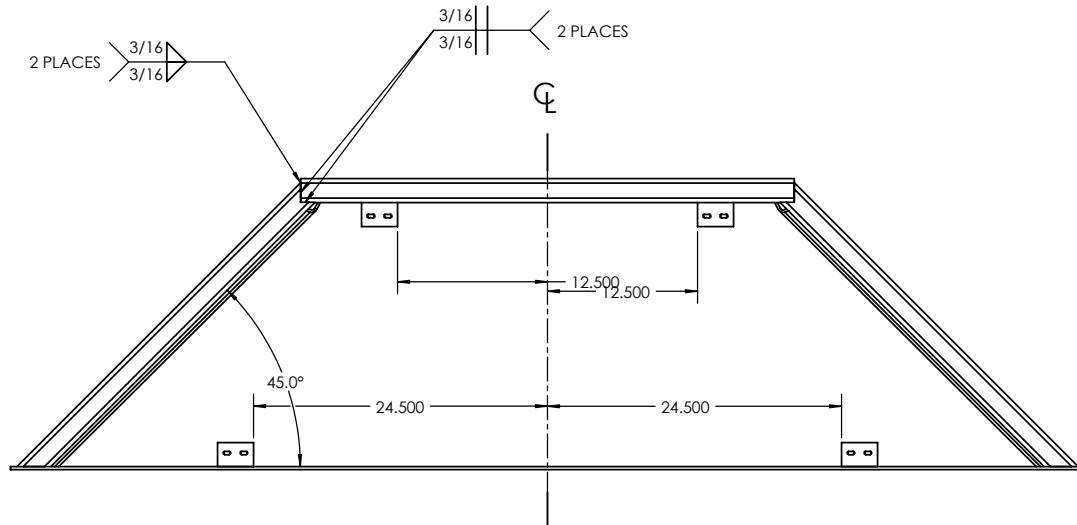
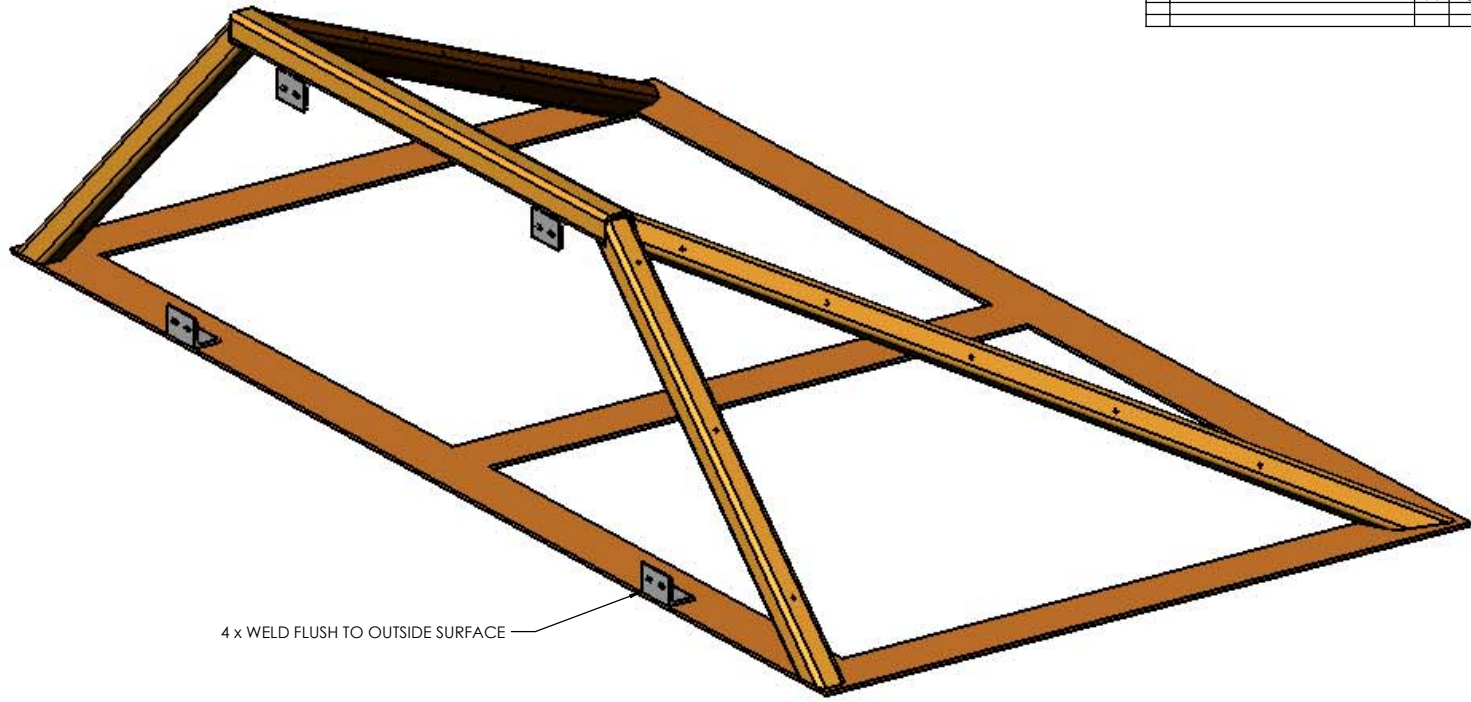




DETAIL E
SCALE 1 : 2

ANGLE BRACKET DETAIL

1/8
1/8 4 PLACES

16	20		1/4x20 x 4.0		316 S.S.
13	8		1/4x20 x 3.5		316 S.S.
14	26		NYLON NUT 1/4x20		316 S.S.
13	32		1/2 Rot Washer 0.55		316 S.S.
12	4		NYLON NUT 1/2-13		316 S.S.
11	6	901084030	1/2 0.55 Rot washer		316 S.S.
10	9	913104030	1/2-13 threaded rod		FiberGloss
9	3	TG-24	Nutalon		Synthetic Foam
8	4	1002711-001	Assembly Bracket		A36 STEEL
7	1	1002715-006	NODE END PLATE		UPHMY-Block
6	2	1002715-005	NODE SIDE PLATE		UPHMY-Block
5	1	1002715-004	NODE FRAME END ANGLE		A36 STEEL
4	2	1002715-003	FRAME ANGLE		A36 STEEL
3	1	1002715-002	TOP FRAME ANGLE		A36 STEEL
2	1	1002715-004.1	FRAME END TUBE - MIRROR		A36 STEEL
1	1	1002715-001	NODE SKID		A36 STEEL
ITEM NO.	QTY	Part Number	DESCRIPTION	VENDOR	MATERIAL

[illegible]

8. GALVANIZE per ASTM A-123, (.004 IN THK)

7. USE ADEQUATE WELDING PROCEDURES TO MINIMIZE WARPAGE OF PLATE 1002715-001.

NOTES: (CONT. FROM TITLE BLOCK)