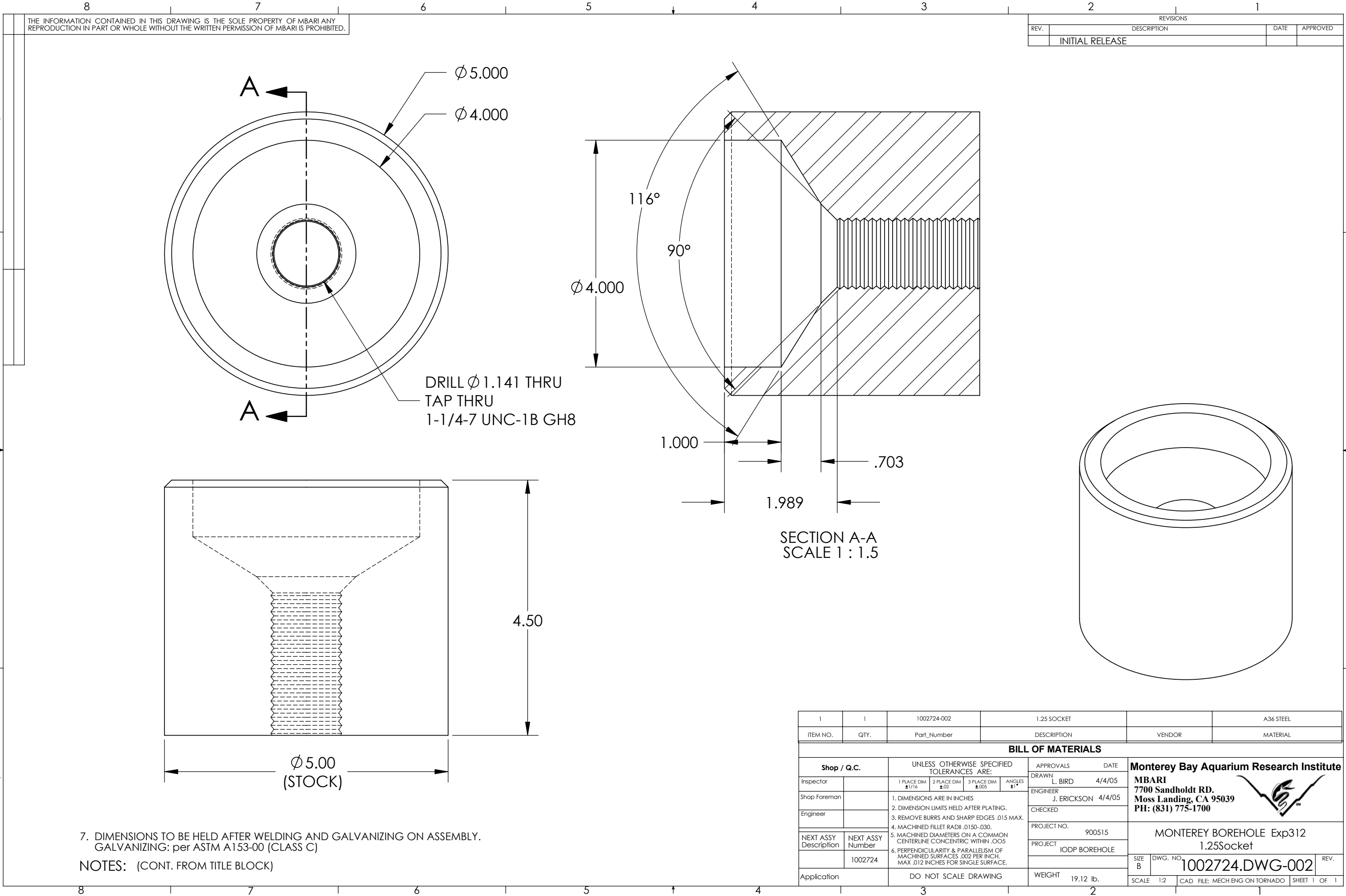




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

DRILL Ø 1.141 THRU
TAP THRU
1-1/4-7 UNC-1B GH8

SECTION A-A
SCALE 1 : 1.5

7. DIMENSIONS TO BE HELD AFTER WELDING AND GALVANIZING ON ASSEMBLY.
GALVANIZING: per ASTM A153-00 (CLASS C)
NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002724-002	1.25 SOCKET		A36 STEEL
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN L. BIRD 4/4/05	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 4/4/05	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900515	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT IODP BOREHOLE	
	1002724	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 19.12 lb.	
Application		DO NOT SCALE DRAWING		SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



MONTEREY BOREHOLE Exp312
1.25Socket

SIZE B DWG. NO. 1002724.DWG-002 REV.