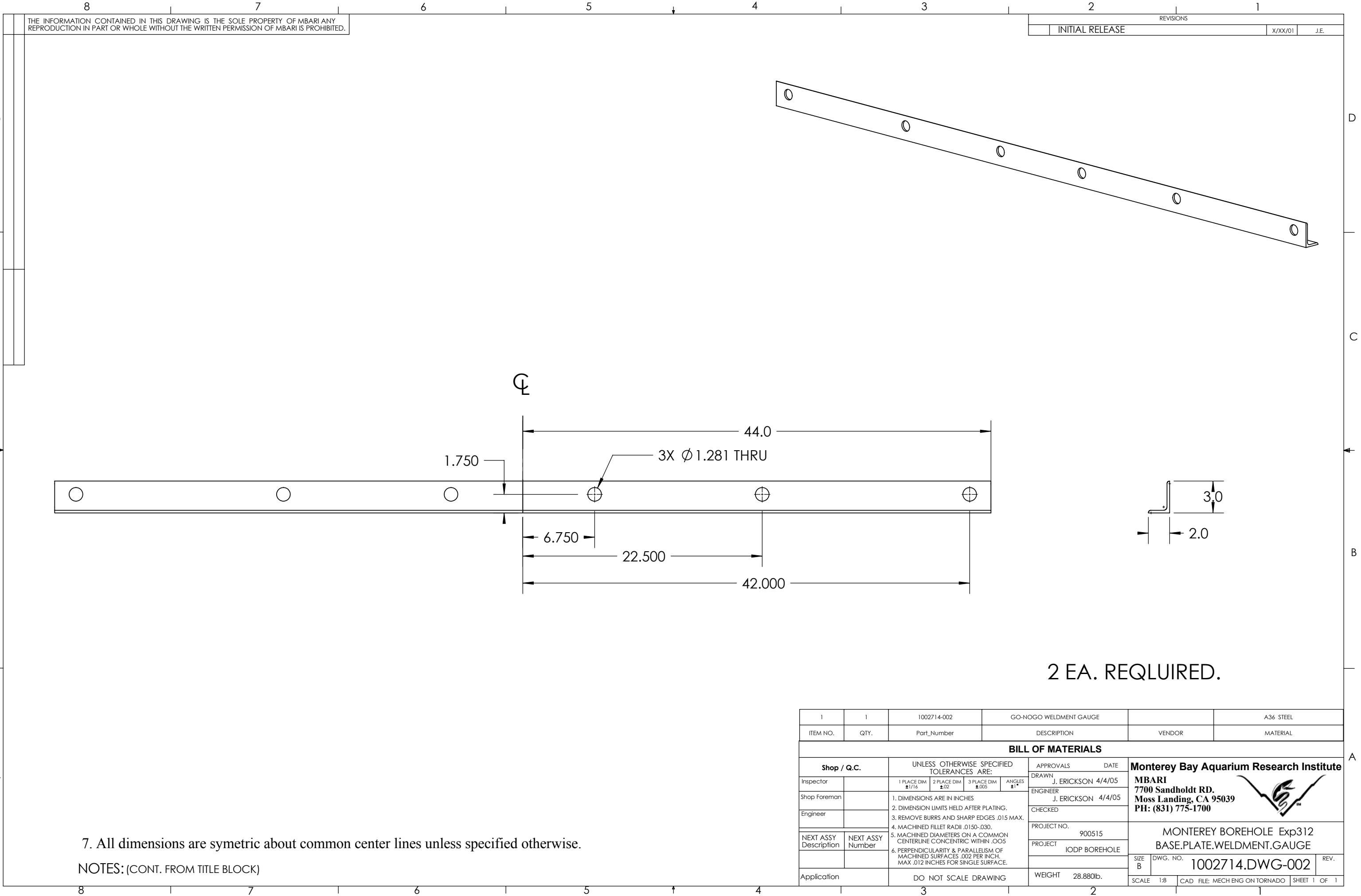




7. All dimensions are symetric about common center lines unless specified otherwise.

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002714-002	GO-NOGO WELDMENT GAUGE		A36 STEEL
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/4/05	
Engineer				ENGINEER J. ERICKSON 4/4/05	
				CHECKED	
				PROJECT NO. 900515	
NEXT ASSY Description	NEXT ASSY Number			PROJECT IODP BOREHOLE	
Application		DO NOT SCALE DRAWING		WEIGHT 28.880lb.	
				SIZE B	DWG. NO. 1002714.DWG-002
				SCALE 1:8	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1



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MONTEREY BOREHOLE Exp312
BASE.PLATE.WELDMENT.GAUGE