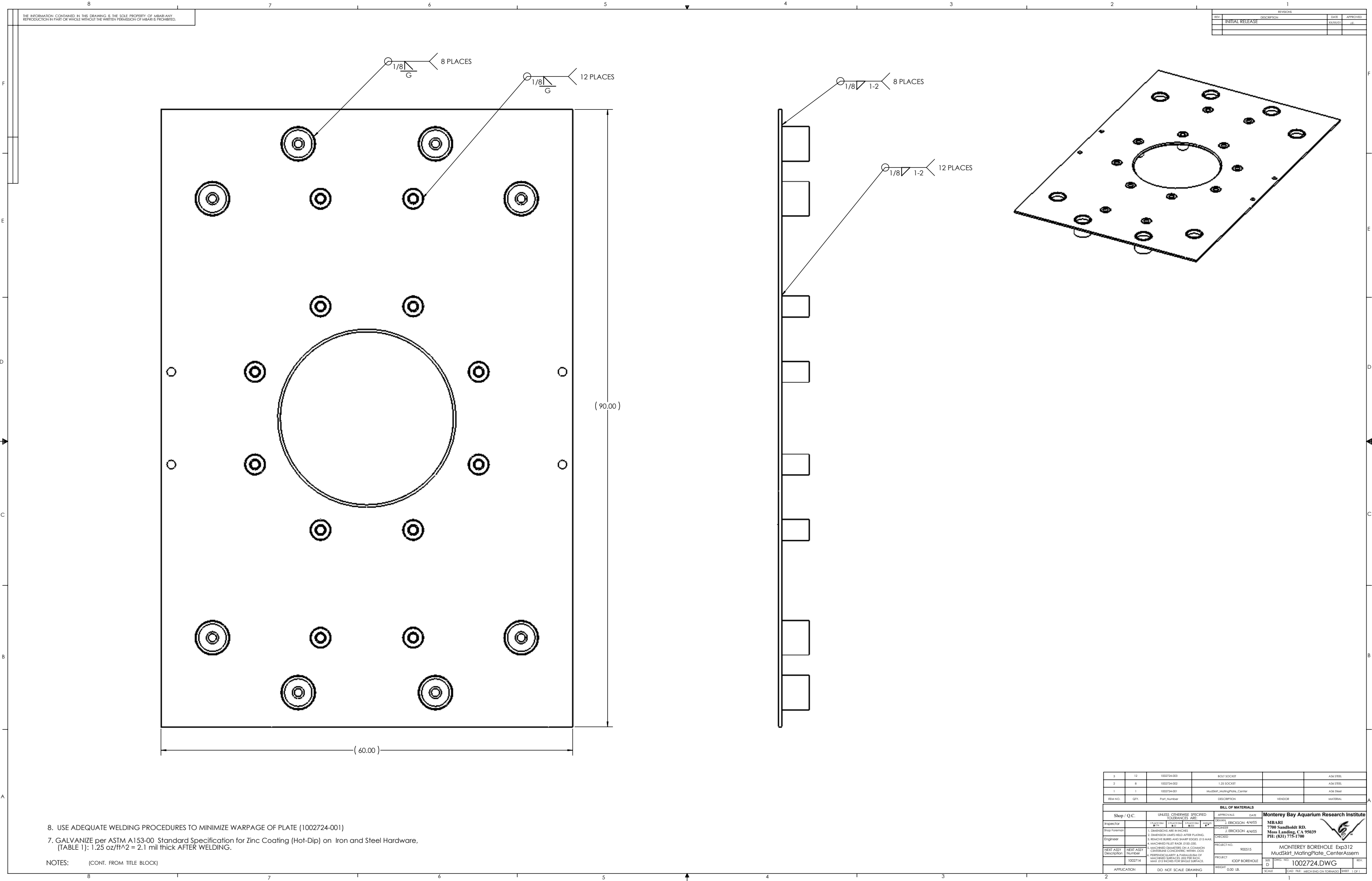




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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	XXXXXX	J.E.

8. USE ADEQUATE WELDING PROCEDURES TO MINIMIZE WARPAGE OF PLATE (1002724-001)

7. GALVANIZE per ASTM A153-00 Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware, (TABLE 1): 1.25 oz/ft^2 = 2.1 mil thick AFTER WELDING.

NOTES: (CONT. FROM TITLE BLOCK)

3	12	1002724-002	BOLT SOCKET		AS4 STEEL
2	8	1002724-002	1.25 SOCKET		AS4 STEEL
1	1	1002724-001	MudSkirt_MatingPlate_Center		AS4 Steel
ITEM NO.	QTY.	Part Number	DESCRIPTION	VELOCITY	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM 1/8" 2 PLACE DIM 1/8" 3 PLACE DIM 1/8" 4 PLACE DIM 1/8"		DRAWN	ERICKSON 4/4/05
Shop Foreman		1. DIMENSIONS ARE IN INCHES		ENGINEER	J. ERICKSON 4/4/05
Engineer		2. DIMENSIONS UNITS HELD AFTER PLATING		CHECKED	
NEXT ASBY Description		3. REMOVE BURRS AND SHARP EDGES 0.015 MAX		PROJECT NO.	900515
1002714		4. MACHINED FLAT RACK 0.010-0.020		PROJECT	1002724.DWG
APPLICATION		5. MACHINED DIAMETER ON A CIRCUMFERENCE CONCENTRIC WITH DCS		SIZE	D
DO NOT SCALE DRAWING		6. MACHINED SURFACES 0.010 PER INCH MAX 0.010 INCHES FOR FINISH SURFACE		SCALE	CAD FILE: MACH ENG ON TORNAO
		WEIGHT	6.00 LB.	DATE	1002724.DWG
		SCALE	CAD FILE: MACH ENG ON TORNAO	SHEET	1 OF 1

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MONTEREY BOREHOLE Exp312
MudSkirt_MatingPlate_CenterAssem