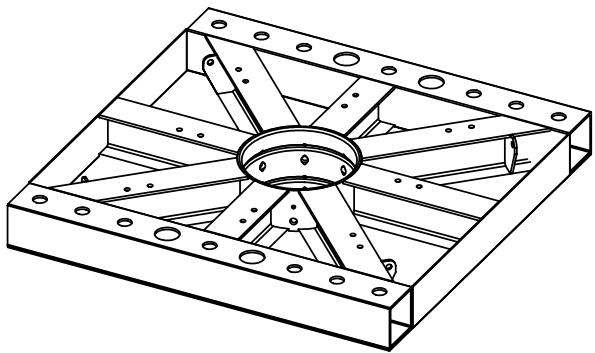
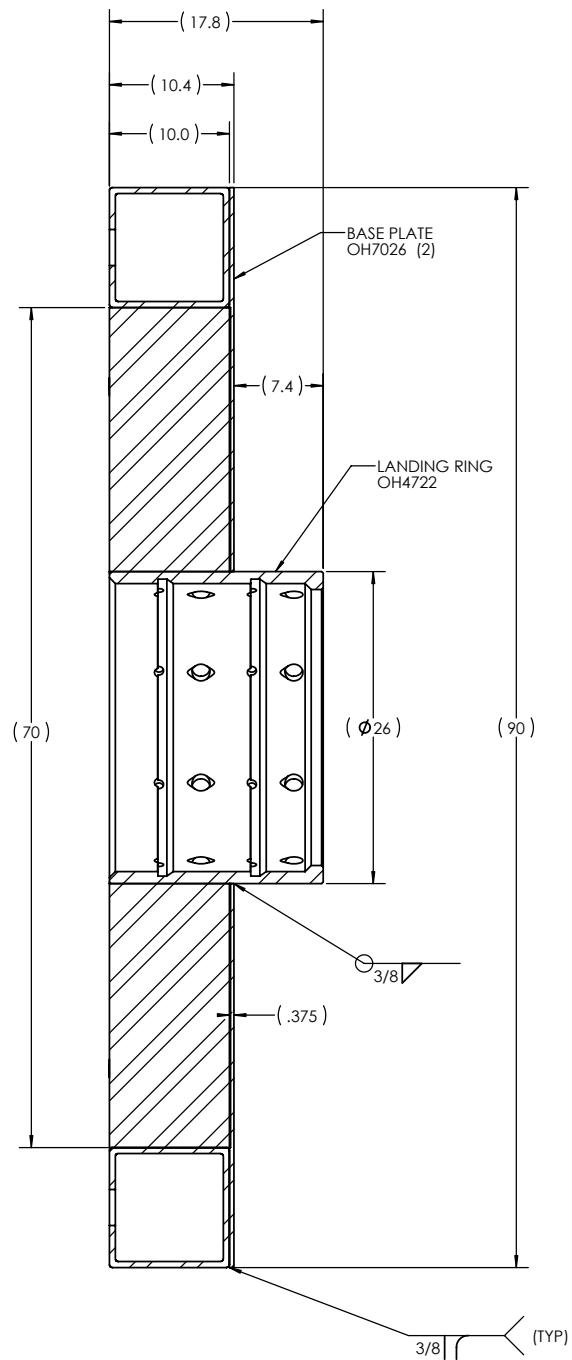




SECTION A-A
SCALE 1 : 8

1. USE ADEQUATE WELDING PROCEDURES TO MINIMIZE WARPAGE OF LANDING RING OH4722.
2. ALIGN BOLT HOLES IN LANDING RING BETWEEN RADIAL BEAMS.
3. COAT WELDMENT PER IODP SPEC. OA5220 AFTER ALL WELDING IS COMPLETED.
4. TRIM PANELS FLUSH WITH LANDING RING I.D. DURING SHOP ASSEMBLY.
5. LANDING RING MUST BE GAUGED USING IODP GAUGE OHO13 AFTER WELDING.

9	4	CHOCK LIFTING EYE	A36 Steel		
8	2	CH7027 BASE END PLATE	A36 Steel		
7	2	CH7026 BASE BOTTOM PLATE	A36 Steel		
6	2	CH7025 BASE L.BEAM	A36 Steel		
5	2	CH7023 BASE L.BEAM	A36 Steel		
4	2	CH7022 BASE L.BEAM	A36 Steel		
3	2	CH7024 BASE L.BEAM	A36 Steel		
2	2	CH7022' B.O.H BEAM	A36 Carbon Steel		
1	1	CH7422' Carbon Lengthening Extension	I Beam		
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL

Shop / Q.R.C.		BILL OF MATERIALS				Monteiry Bay Aquarium Research Institute	
PROJECTOR	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVAL	DATE	Monteiry Bay Aquarium Research Institute 7700 Sandhill Rd Monte Landing, CA 95039 Ph: (650) 775-7700			
ENGINEER	1. DECIMALS	CHIEF ENGINEER	BRICKEN JACOBSON				
DESIGNER	2. DIMENSION LINES HELD AFTER PLATING	DRAWN	BRICKEN JACOBSON				
NEET ASY DECISION	3. DIMENSION LINES HELD AFTER PLATING 4. DIMENSION LINES HELD AFTER PLATING 5. DIMENSION LINES HELD AFTER PLATING 6. DIMENSION LINES HELD AFTER PLATING 7. DIMENSION LINES HELD AFTER PLATING 8. DIMENSION LINES HELD AFTER PLATING 9. DIMENSION LINES HELD AFTER PLATING 10. DIMENSION LINES HELD AFTER PLATING 11. DIMENSION LINES HELD AFTER PLATING 12. DIMENSION LINES HELD AFTER PLATING 13. DIMENSION LINES HELD AFTER PLATING 14. DIMENSION LINES HELD AFTER PLATING 15. DIMENSION LINES HELD AFTER PLATING 16. DIMENSION LINES HELD AFTER PLATING 17. DIMENSION LINES HELD AFTER PLATING 18. DIMENSION LINES HELD AFTER PLATING 19. DIMENSION LINES HELD AFTER PLATING 20. DIMENSION LINES HELD AFTER PLATING 21. DIMENSION LINES HELD AFTER PLATING 22. DIMENSION LINES HELD AFTER PLATING 23. DIMENSION LINES HELD AFTER PLATING 24. DIMENSION LINES HELD AFTER PLATING 25. DIMENSION LINES HELD AFTER PLATING 26. DIMENSION LINES HELD AFTER PLATING 27. DIMENSION LINES HELD AFTER PLATING 28. DIMENSION LINES HELD AFTER PLATING 29. DIMENSION LINES HELD AFTER PLATING 30. DIMENSION LINES HELD AFTER PLATING 31. DIMENSION LINES HELD AFTER PLATING 32. DIMENSION LINES HELD AFTER PLATING 33. DIMENSION LINES HELD AFTER PLATING 34. DIMENSION LINES HELD AFTER PLATING 35. DIMENSION LINES HELD AFTER PLATING 36. DIMENSION LINES HELD AFTER PLATING 37. DIMENSION LINES HELD AFTER PLATING 38. DIMENSION LINES HELD AFTER PLATING 39. DIMENSION LINES HELD AFTER PLATING 40. DIMENSION LINES HELD AFTER PLATING 41. DIMENSION LINES HELD AFTER PLATING 42. DIMENSION LINES HELD AFTER PLATING 43. DIMENSION LINES HELD AFTER PLATING 44. DIMENSION LINES HELD AFTER PLATING 45. DIMENSION LINES HELD AFTER PLATING 46. DIMENSION LINES HELD AFTER PLATING 47. DIMENSION LINES HELD AFTER PLATING 48. DIMENSION LINES HELD AFTER PLATING 49. DIMENSION LINES HELD AFTER PLATING 50. DIMENSION LINES HELD AFTER PLATING 51. DIMENSION LINES HELD AFTER PLATING 52. DIMENSION LINES HELD AFTER PLATING 53. DIMENSION LINES HELD AFTER PLATING 54. DIMENSION LINES HELD AFTER PLATING 55. DIMENSION LINES HELD AFTER PLATING 56. DIMENSION LINES HELD AFTER PLATING 57. DIMENSION LINES HELD AFTER PLATING 58. DIMENSION LINES HELD AFTER PLATING 59. DIMENSION LINES HELD AFTER PLATING 60. DIMENSION LINES HELD AFTER PLATING 61. DIMENSION LINES HELD AFTER PLATING 62. DIMENSION LINES HELD AFTER PLATING 63. DIMENSION LINES HELD AFTER PLATING 64. DIMENSION LINES HELD AFTER PLATING 65. DIMENSION LINES HELD AFTER PLATING 66. DIMENSION LINES HELD AFTER PLATING 67. DIMENSION LINES HELD AFTER PLATING 68. DIMENSION LINES HELD AFTER PLATING 69. DIMENSION LINES HELD AFTER PLATING 70. DIMENSION LINES HELD AFTER PLATING 71. DIMENSION LINES HELD AFTER PLATING 72. DIMENSION LINES HELD AFTER PLATING 73. DIMENSION LINES HELD AFTER PLATING 74. DIMENSION LINES HELD AFTER PLATING 75. DIMENSION LINES HELD AFTER PLATING 76. DIMENSION LINES HELD AFTER PLATING 77. DIMENSION LINES HELD AFTER PLATING 78. DIMENSION LINES HELD AFTER PLATING 79. DIMENSION LINES HELD AFTER PLATING 80. DIMENSION LINES HELD AFTER PLATING 81. DIMENSION LINES HELD AFTER PLATING 82. DIMENSION LINES HELD AFTER PLATING 83. DIMENSION LINES HELD AFTER PLATING 84. DIMENSION LINES HELD AFTER PLATING 85. DIMENSION LINES HELD AFTER PLATING 86. DIMENSION LINES HELD AFTER PLATING 87. DIMENSION LINES HELD AFTER PLATING 88. DIMENSION LINES HELD AFTER PLATING 89. DIMENSION LINES HELD AFTER PLATING 90. DIMENSION LINES HELD AFTER PLATING 91. DIMENSION LINES HELD AFTER PLATING 92. DIMENSION LINES HELD AFTER PLATING 93. DIMENSION LINES HELD AFTER PLATING 94. DIMENSION LINES HELD AFTER PLATING 95. DIMENSION LINES HELD AFTER PLATING 96. DIMENSION LINES HELD AFTER PLATING 97. DIMENSION LINES HELD AFTER PLATING 98. DIMENSION LINES HELD AFTER PLATING 99. DIMENSION LINES HELD AFTER PLATING 100. DIMENSION LINES HELD AFTER PLATING	PROJECT NO.	900315				
APPLICATION	DO NOT SCALE DRAWING	WEIGHT	\$195,491 LB.	SCALE	1" = 1" (NO SCALE)	REV.	1