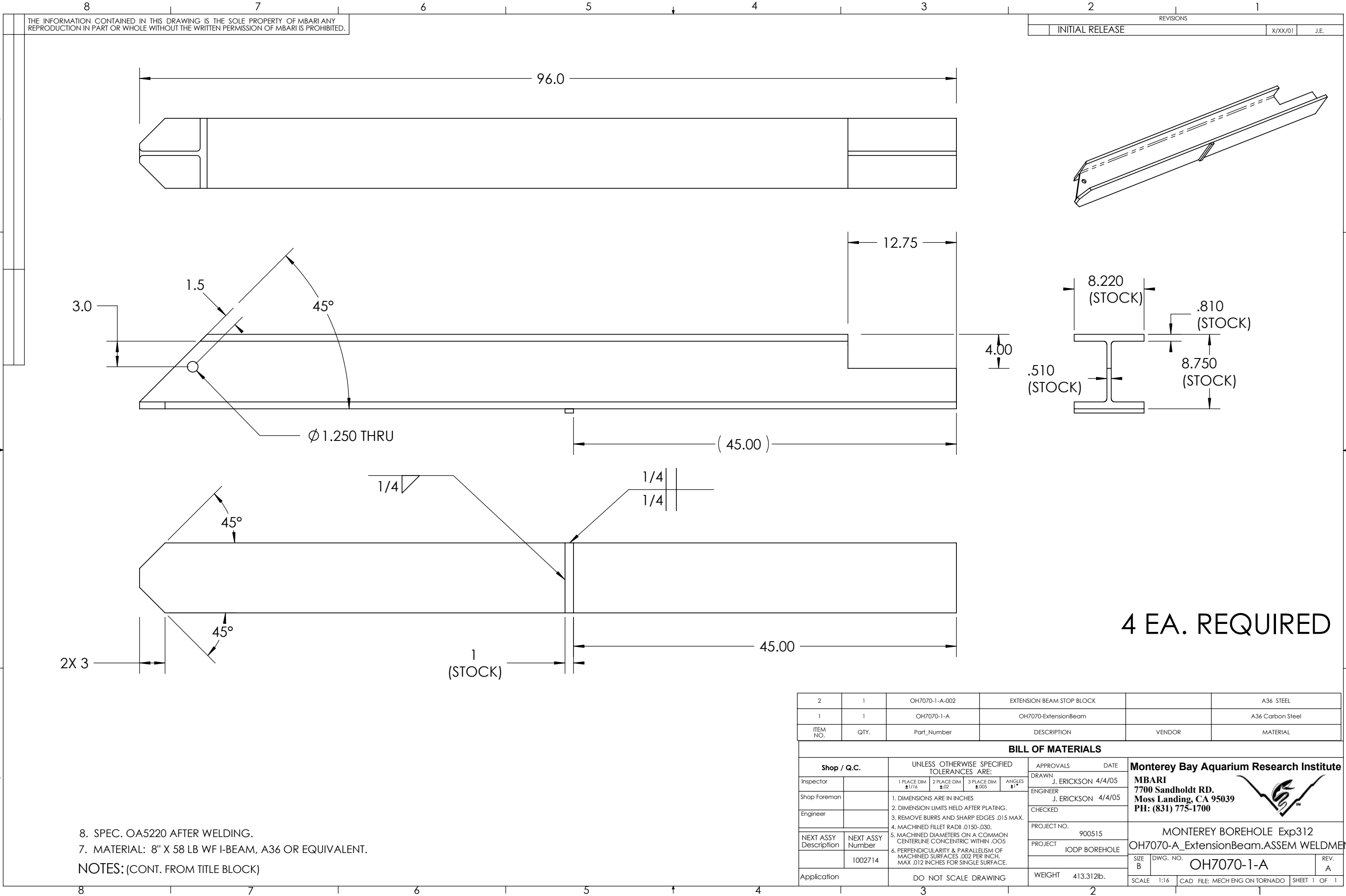




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

4 EA. REQUIRED

8. SPEC. OA5220 AFTER WELDING.
7. MATERIAL: 8" X 58 LB WF I-BEAM, A36 OR EQUIVALENT.
NOTES: (CONT. FROM TITLE BLOCK)

2	1	OH7070-1-A-002	EXTENSION BEAM STOP BLOCK		A36 STEEL
1	1	OH7070-1-A	OH7070-ExtensionBeam		A36 Carbon Steel
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/4/05	
Engineer				ENGINEER J. ERICKSON 4/4/05	
				CHECKED	
				PROJECT NO. 900515	
NEXT ASSY Description	NEXT ASSY Number			PROJECT IODP BOREHOLE	
	1002714			SIZE B DWG. NO. OH7070-1-A REV. A	
Application		DO NOT SCALE DRAWING		WEIGHT 413.312lb.	
				SCALE 1:16 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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MONTEREY BOREHOLE Exp312
OH7070-A_ExtensionBeam.ASSEM WELDMENT