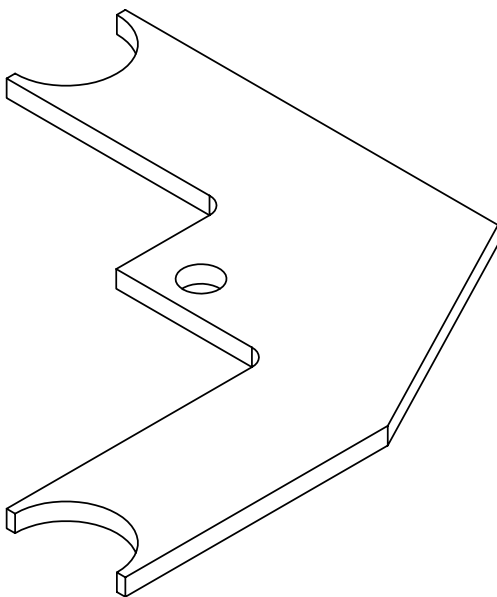




	1	1003207.DWG	Cylinder Heel Bracket	1003207.DWG	Aluminum 6061-T6
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.		900617	
		PROJECT		MRS	
Application		DO NOT SCALE DRAWING		WEIGHT 0.064lb.	
		SIZE B		DWG. NO. 1003207.DWG	
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 					

7. PROJECT LIBRARY:\900617 Midwater Respirometer\Craig O solidworks\MRS assembly

NOTES: (CONT. FROM TITLE BLOCK)