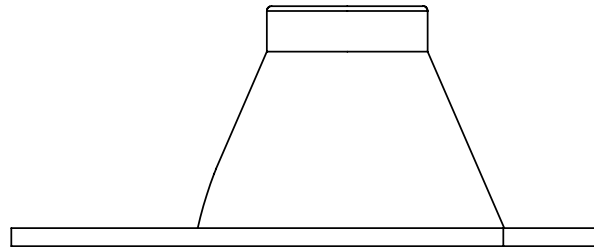
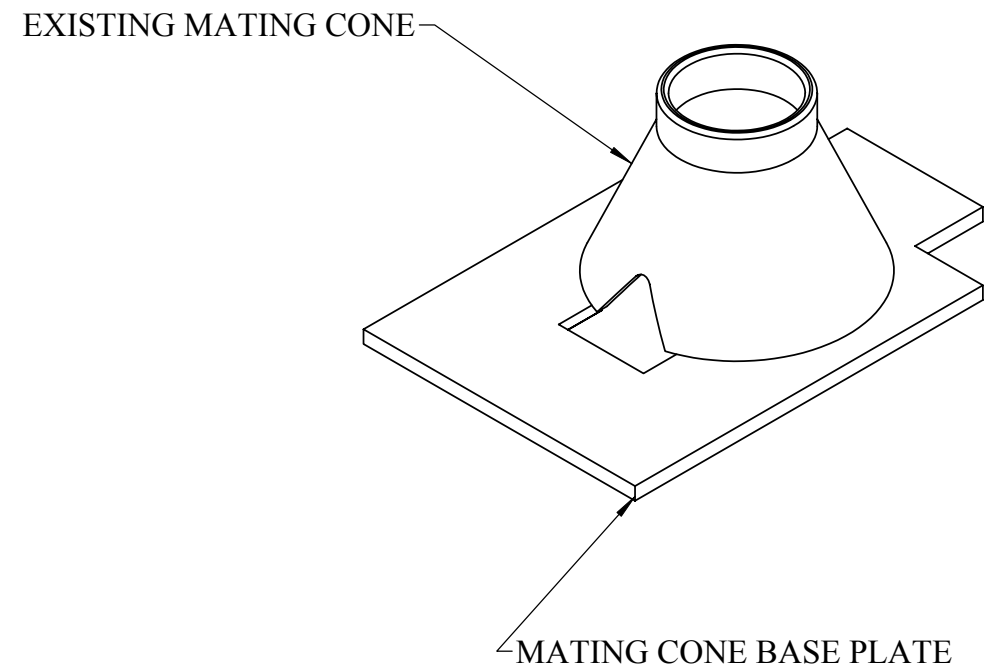


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/24/10	



WELDMENT

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	2/2/24		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	2/24/10		
Engineer						CHECKED				
						PROJECT NO.		900827		
NEXT ASSY Description	NEXT ASSY Number					PROJECT		ocean acidification		MRS DOCKING CONE RECEIVER ASSEMBLY 
Application						DO NOT SCALE DRAWING				
						SIZE B		DWG. NO.		REV.
								10020473DWG		
						SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1