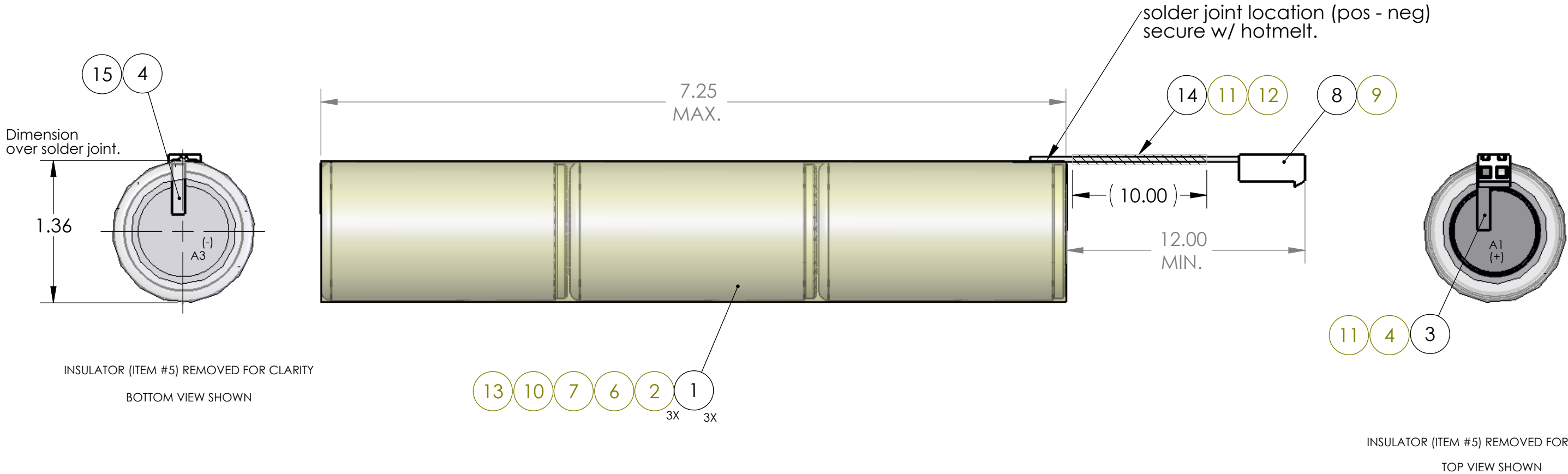
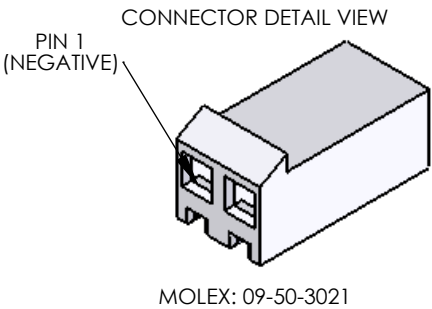
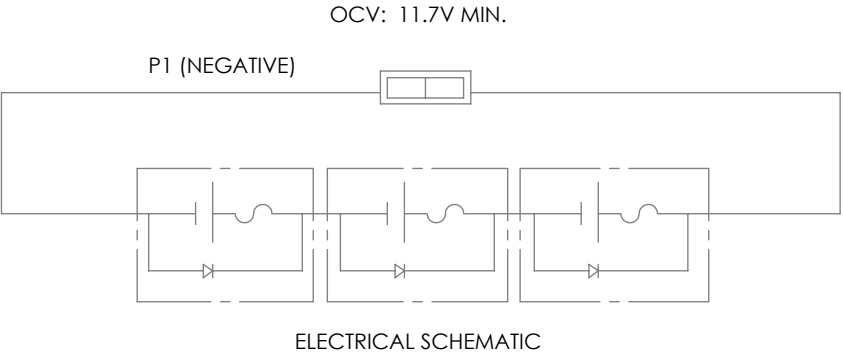


NOTES:
1. ASSEMBLE PACK PER MANUFACTURING PROCESS INSTRUCTIONS, 3MP1377.
2. VERIFY AND RECORD PACK INFORMATION ON FINAL INSPECTION RECORD FORM, 3MP1377_F1.

REVISIONS				
REV.	DESCRIPTION	DATE	BY	ECN #
1	CONCEPT	9/27/10	ML	



16	A/R	HOTMELT, ADHESIVE	90110-02
15	1	LEAD, NICKEL .005 X .125 X 7.125"LG. (NEG)	90019C-06
14	1	SHRINKTUBE, .093"DIA. X 10.00"LG.	90104-02
13	1	SHRINKWRAP, PVC 8.50"LG. (BLK)	90088-63
12	1	WIRE, TFL INSUL 13.50"LG. (22AWG - BLK)	90151-17
11	1	WIRE, TFL INSUL 13.50"LG.(22AWG - RED)	90151-115
10	1	LABEL, BATTERY PACK	3B3936
9	1	CONNECTOR, HOUSING (MOLEX: 09-50-3021)	50016-146
8	2	TERMINAL, PIN (MOLEX: 08-50-0185)	50017-91
7	1	SHRINKWRAP, PVC 8.50"LG. (CLEAR - CELL STRING)	90088-03
6	2	SHRINKTUBE, .093DIA. X .625"LG. (BLK-ADH LINED)	50164-02
5	2	INSULATOR, VULCANIZED FIBER .015"THK.	90153-02
4	A/R	TAPE, KAPTON	90098-03
3	1	LEAD, NICKEL .005 X .125 X 1.50"LG. (POS)	90019C-06
2	2	LEAD, NICKEL .005 X .250 X 1.50"LG.	90019C-05
1	3	CELLS, MODEL CSC "D" (SHUNT)	3B0035-PD
ITEM NO.	QTY.	DESCRIPTION	PART NUMBER



PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF WILSON GREATBATCH. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF WILSON GREATBATCH IS PROHIBITED.		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		ELECTROCHEM CLARENCE, NY RAYNHAM, MA	
				DRAWN	NAME ML
				CHECKED	DATE 9/27/10
				ENG APPR.	
NEXT ASSY		USED ON		MFG APPR.	
APPLICATION		DO NOT SCALE DRAWING		Q.A.	
				SIZE B	DWG. NO. 3PD15
				SCALE:1:2	WEIGHT: SHEET 1 OF 1