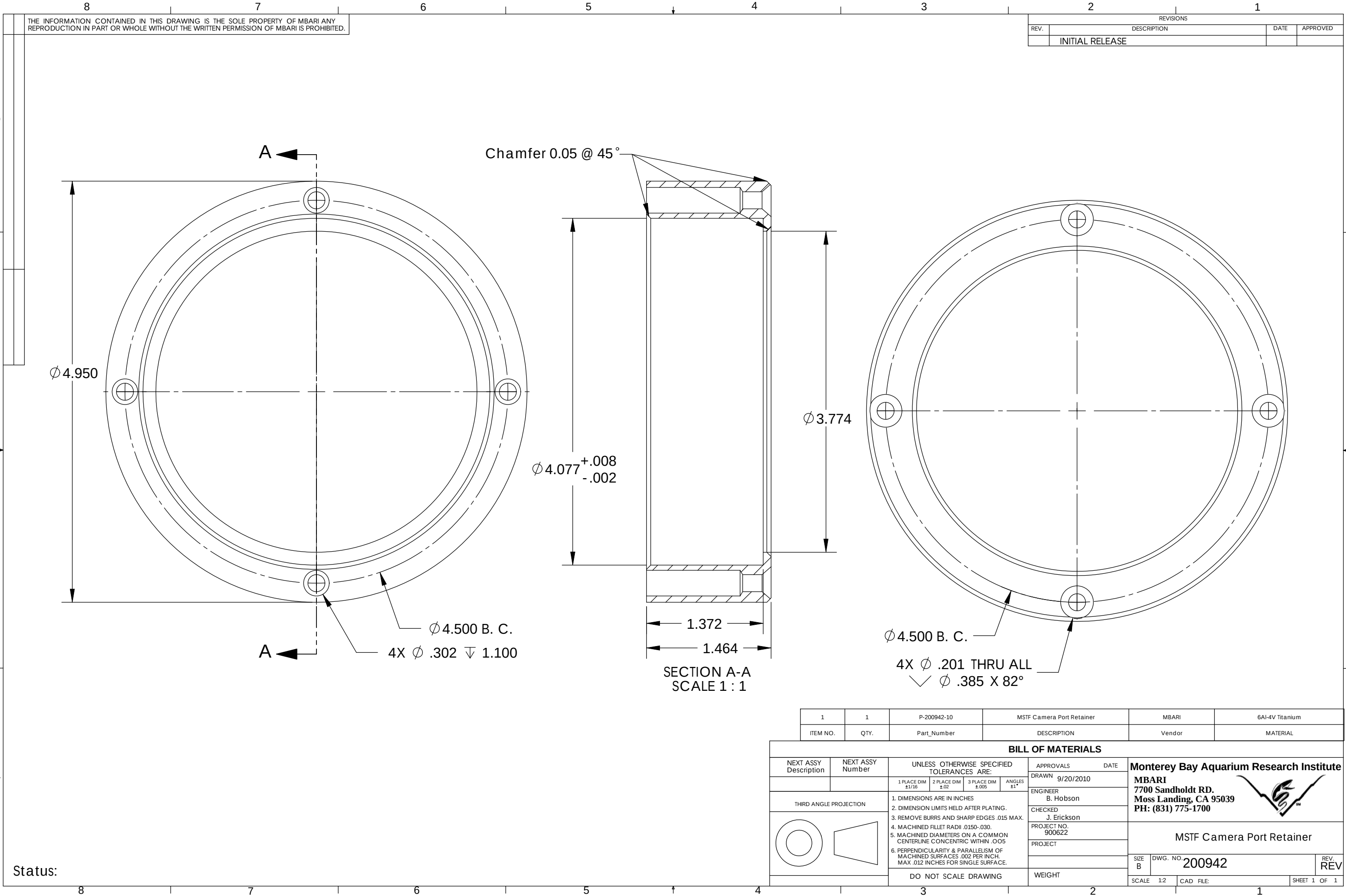




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| REVISIONS |                 |      |          |
|-----------|-----------------|------|----------|
| REV.      | DESCRIPTION     | DATE | APPROVED |
|           | INITIAL RELEASE |      |          |

|          |      |             |                           |        |                 |
|----------|------|-------------|---------------------------|--------|-----------------|
| 1        | 1    | P-200942-10 | MSTF Camera Port Retainer | MBARI  | 6Al-4V Titanium |
| ITEM NO. | QTY. | Part Number | DESCRIPTION               | Vendor | MATERIAL        |

| BILL OF MATERIALS      |                  |                                                                                                           |                  |                   |                        |
|------------------------|------------------|-----------------------------------------------------------------------------------------------------------|------------------|-------------------|------------------------|
| NEXT ASSY Description  | NEXT ASSY Number | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                |                  |                   |                        |
|                        |                  | 1 PLACE DIM ±1/16                                                                                         | 2 PLACE DIM ±.02 | 3 PLACE DIM ±.005 | ANGLES ±1°             |
| THIRD ANGLE PROJECTION |                  | 1. DIMENSIONS ARE IN INCHES                                                                               |                  |                   |                        |
|                        |                  | 2. DIMENSION LIMITS HELD AFTER PLATING.                                                                   |                  |                   |                        |
|                        |                  | 3. REMOVE BURRS AND SHARP EDGES .015 MAX.                                                                 |                  |                   |                        |
|                        |                  | 4. MACHINED FILLET RADII .0150-.030.                                                                      |                  |                   |                        |
|                        |                  | 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005                                       |                  |                   |                        |
|                        |                  | 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                  |                   |                        |
|                        |                  | DO NOT SCALE DRAWING                                                                                      |                  | WEIGHT            |                        |
|                        |                  |                                                                                                           |                  | SIZE B            | DWG. NO. 200942        |
|                        |                  |                                                                                                           |                  | SCALE 1:2         | CAD FILE: SHEET 1 OF 1 |

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MSTF Camera Port Retainer

Status: