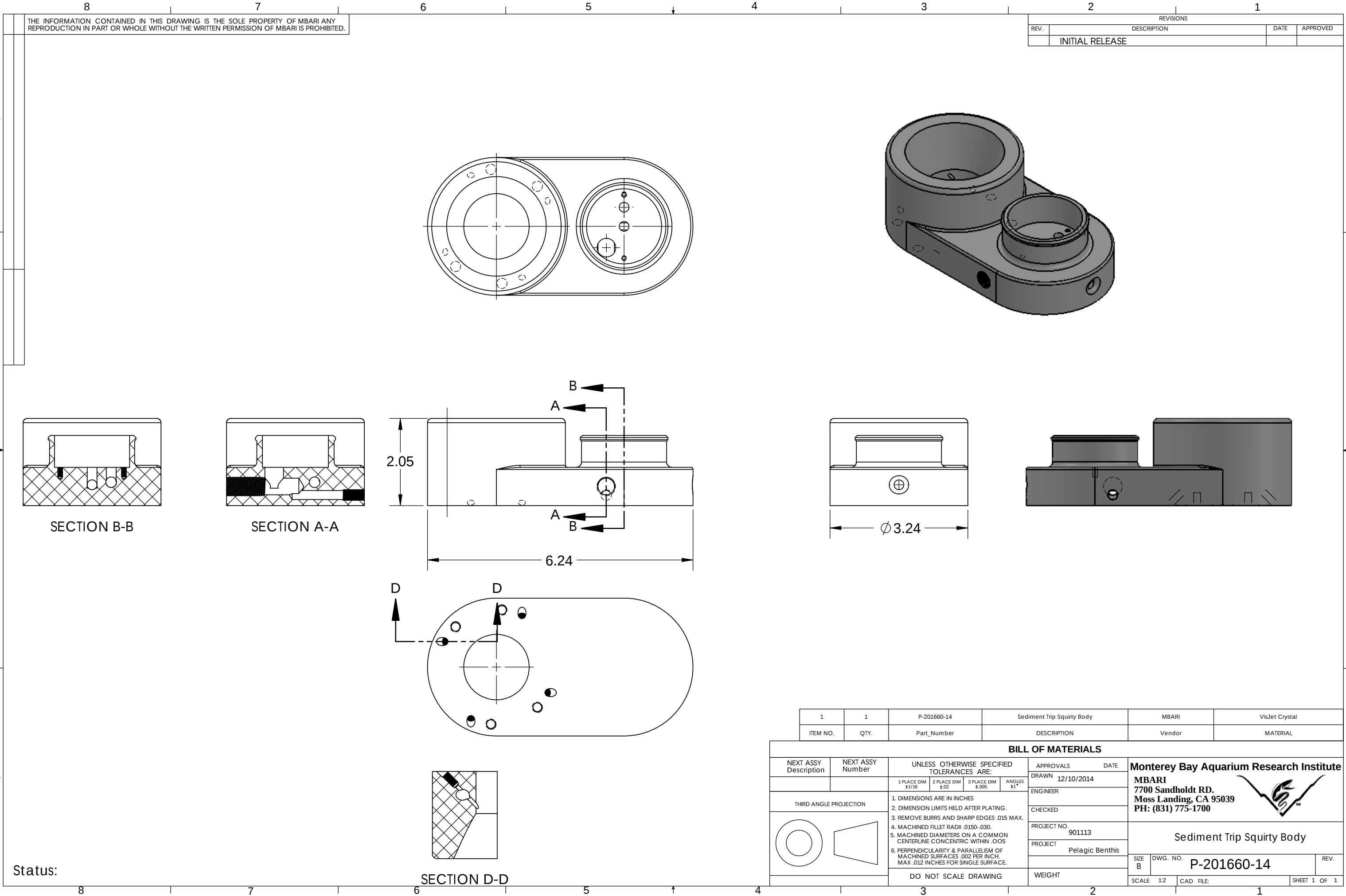




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

1	1	P-201660-14	Sediment Trip Squirty Body	MBARI	VisJet Crystal
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES			
		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
		DO NOT SCALE DRAWING			
		WEIGHT			
		APPROVALS		DATE	
		DRAWN		12/10/2014	
		ENGINEER			
		CHECKED			
		PROJECT NO.		901113	
		PROJECT		Pelagic Benthis	
		SIZE B		DWG. NO. P-201660-14	
		SCALE 1:2		SHEET 1 OF 1	
		CAD FILE:			

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Sediment Trip Squirty Body

Status: