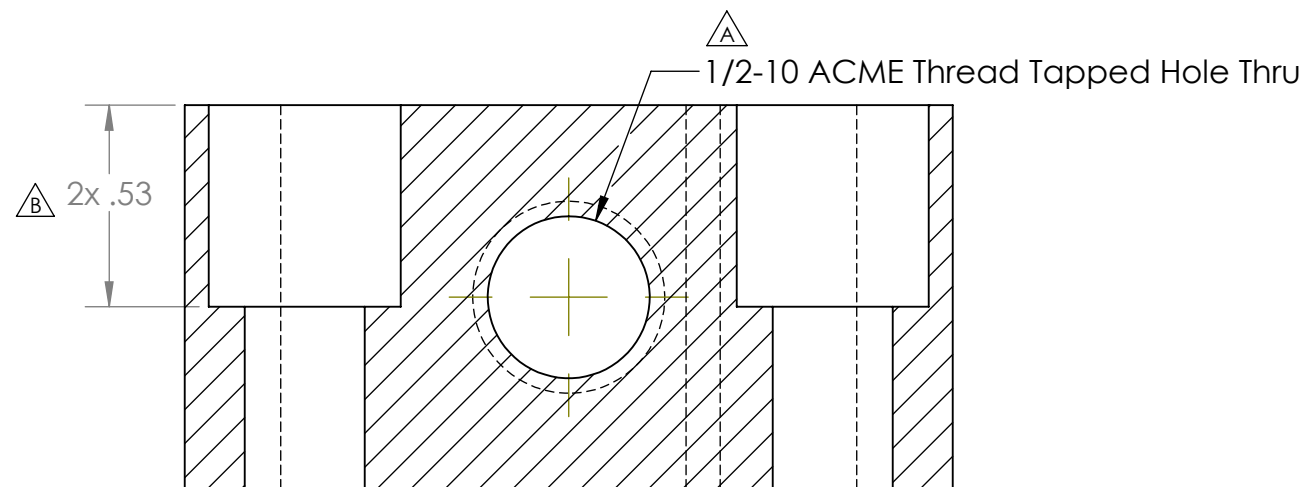
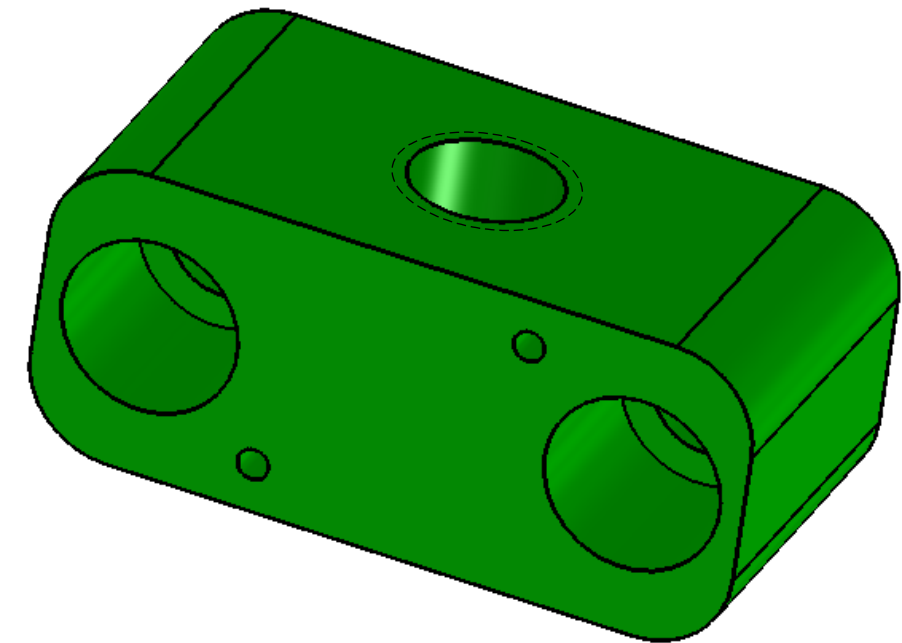
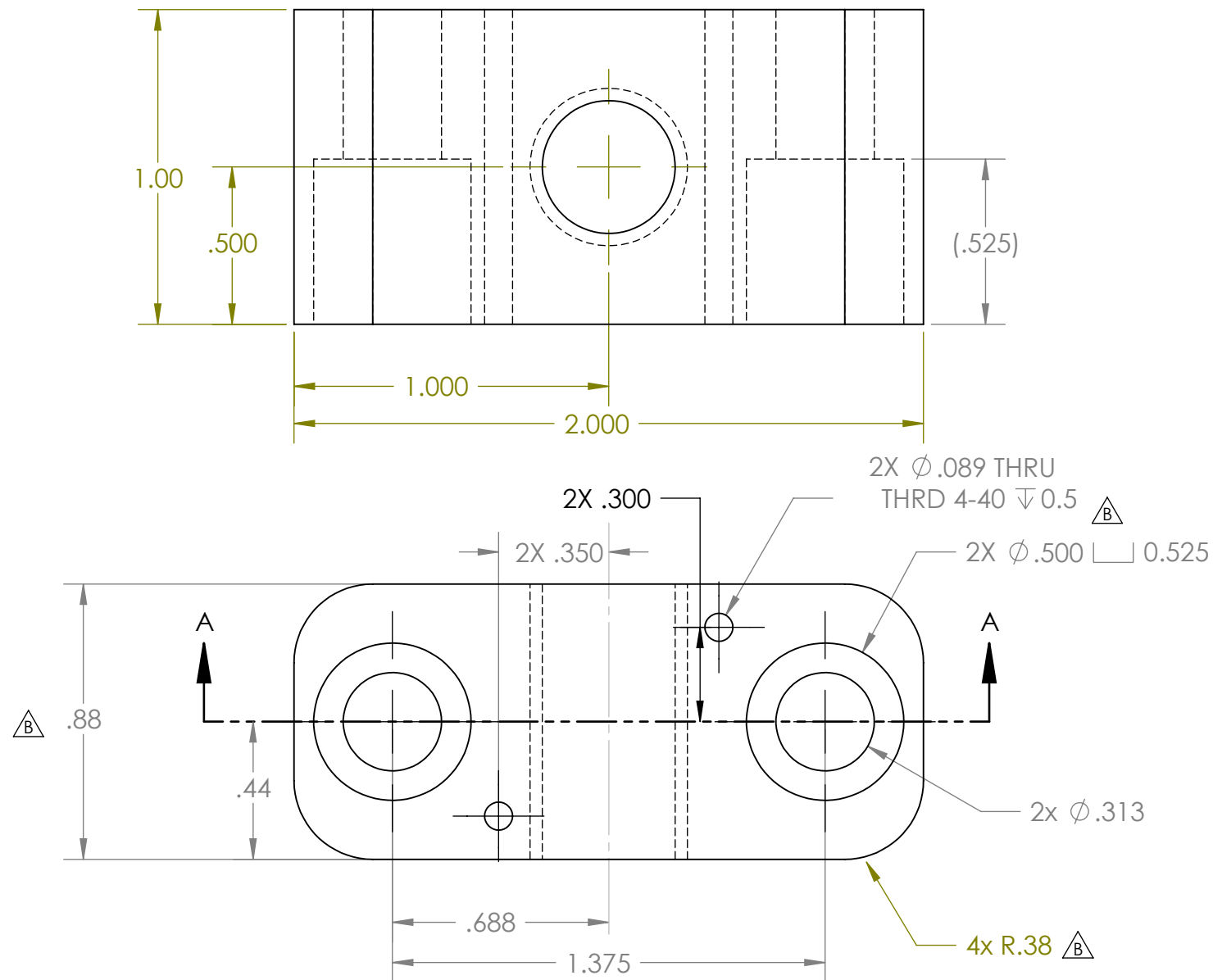


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
	Correct Acme pitch from 13 to 10.	31 May10	F. Shane
	Change corner R, width, add 4-40 holes, incr. CBoRe depth	7/19/10	J SCHOLFIELD



SECTION A-A
SCALE 2 : 1

NEXT ASSY	USED ON
APPLICATION	

2							
1	1 Ea.	Drive Block				Acetal	
ITEM NO.	QTY	PART NO.		DESCRIPTION			MATERIAL SPECIFICATION
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±.1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES				DRAWN F. Shane		14Apr10	
2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER F. Shane		14Apr10	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			
4. MACHINED FILLET RADII .0150-.030.				PROJECT NO.			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				900719			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT			
DO NOT SCALE DRAWING				FOCE			
WEIGHT				FOCE			
							
				7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
				FOCE Drive Block for Acme Screw			
SIZE B		DWG. NO.		10020499.DWG		REV. A	
SCALE		NONE		CAD FILE: Project Library\900719\FOCE		SHEET 1 OF 1	