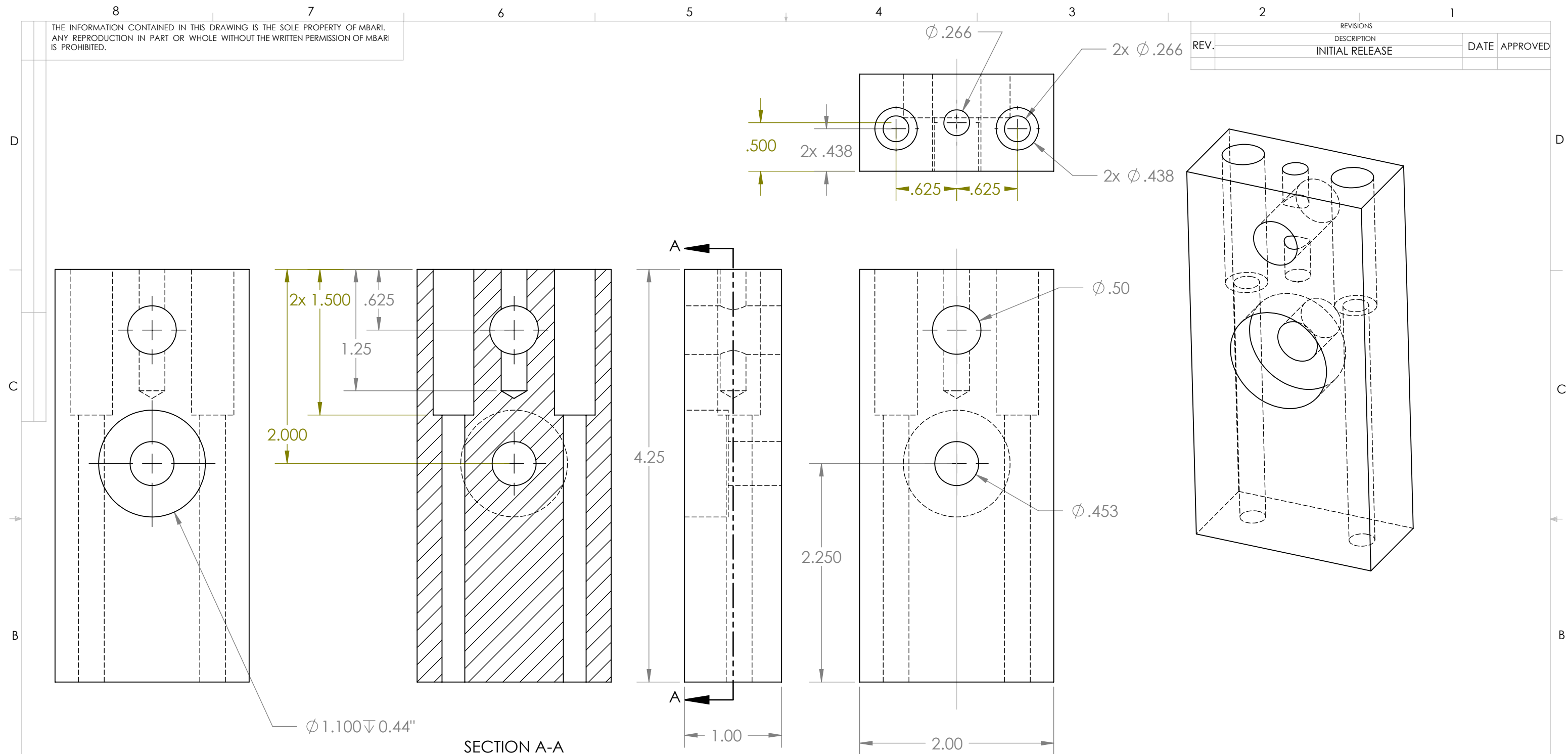


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



2	1 Ea.	Acme Shaft Support Block		Acetal
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES		DRAWN F. Shane 14Apr10 ENGINEER F. Shane 14Apr10 CHECKED		
2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO. 900719		
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT FOCE		
4. MACHINED FILLET RADII .0150-.030.		SIZE B DWG. NO. 10020500.DWG REV.		
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		FOCE Acme Shaft Support Block		
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		SCALE NONE CAD FILE: Project Library\900719\FOCE SHEET 1 OF 1		
DO NOT SCALE DRAWING		WEIGHT		