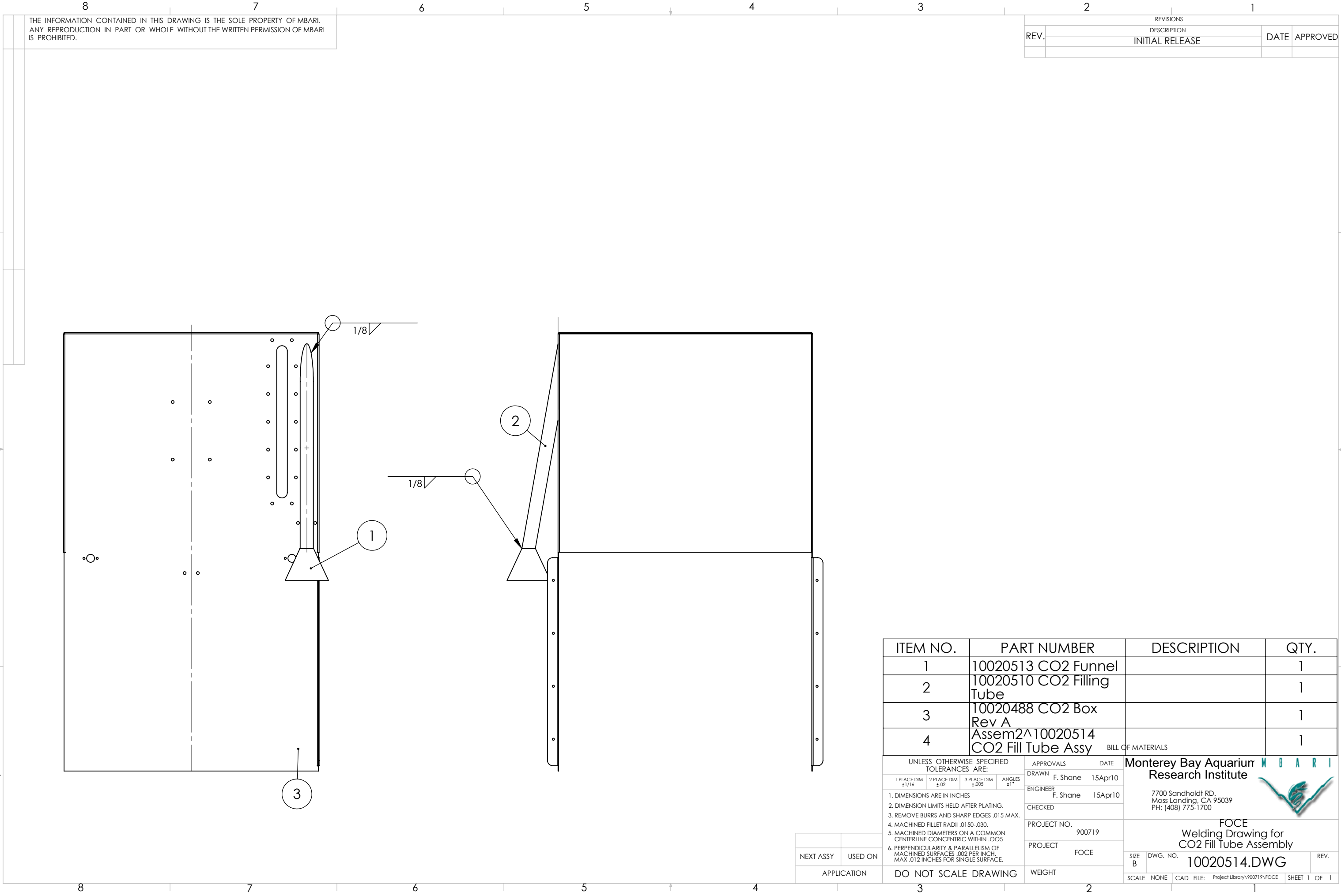




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10020513	CO2 Funnel	1
2	10020510	CO2 Filling Tube	1
3	10020488	CO2 Box Rev A	1
4	Assem2^10020514	CO2 Fill Tube Assy	1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
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1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

APPROVALS

DRAWN	F. Shane	15Apr10
ENGINEER	F. Shane	15Apr10
CHECKED		
PROJECT NO.	900719	
PROJECT	FOCE	
WEIGHT		

DATE

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

FOCE
Welding Drawing for
CO2 Fill Tube Assembly

SIZE B

DWG. NO. 10020514.DWG

REV.

SCALE NONE

CAD FILE: Project Library\900719\FOCE

SHEET 1 OF 1

NEXT ASSY	USED ON
APPLICATION	

DO NOT SCALE DRAWING