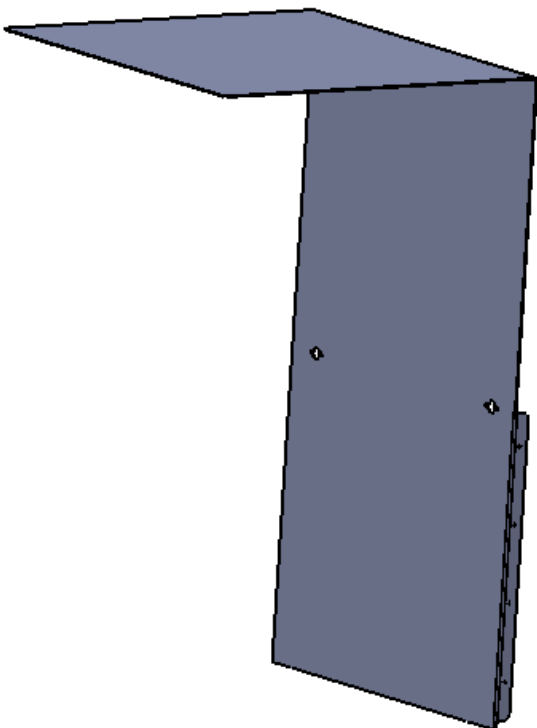


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Bend Radius: 0.08"

2					
1	1 Ea.			CO2 box Part 2	316 St. Stl.
ITEM NO.	QTY	PART NO.		DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	
1 PLACE DIM $\pm .1/16$			DRAWN	F. Shane 05May2010	
2 PLACE DIM $\pm .02$			ENGINEER	F. Shane 05May2010	
3 PLACE DIM $\pm .005$			CHECKED		
4 ANGLES $\pm 1^\circ$			PROJECT NO.	900917	
1. DIMENSIONS ARE IN INCHES			PROJECT	FOCE	
2. DIMENSION LIMITS HELD AFTER PLATING.					
3. REMOVE BURRS AND SHARP EDGES .015 MAX.					
4. MACHINED FILLET RADII .0150-.030.					
5. MACHINED DIAMETERS OF A COMMON CENTERLINE CONCENTRIC WITHIN .005					
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
DO NOT SCALE DRAWING			WEIGHT		
			SIZE B	DWG. NO.	REV.
			10020527.DWG		
			SCALE NONE	CAD FILE	Project Library\900719\FOCE SHEET 1 OF 1