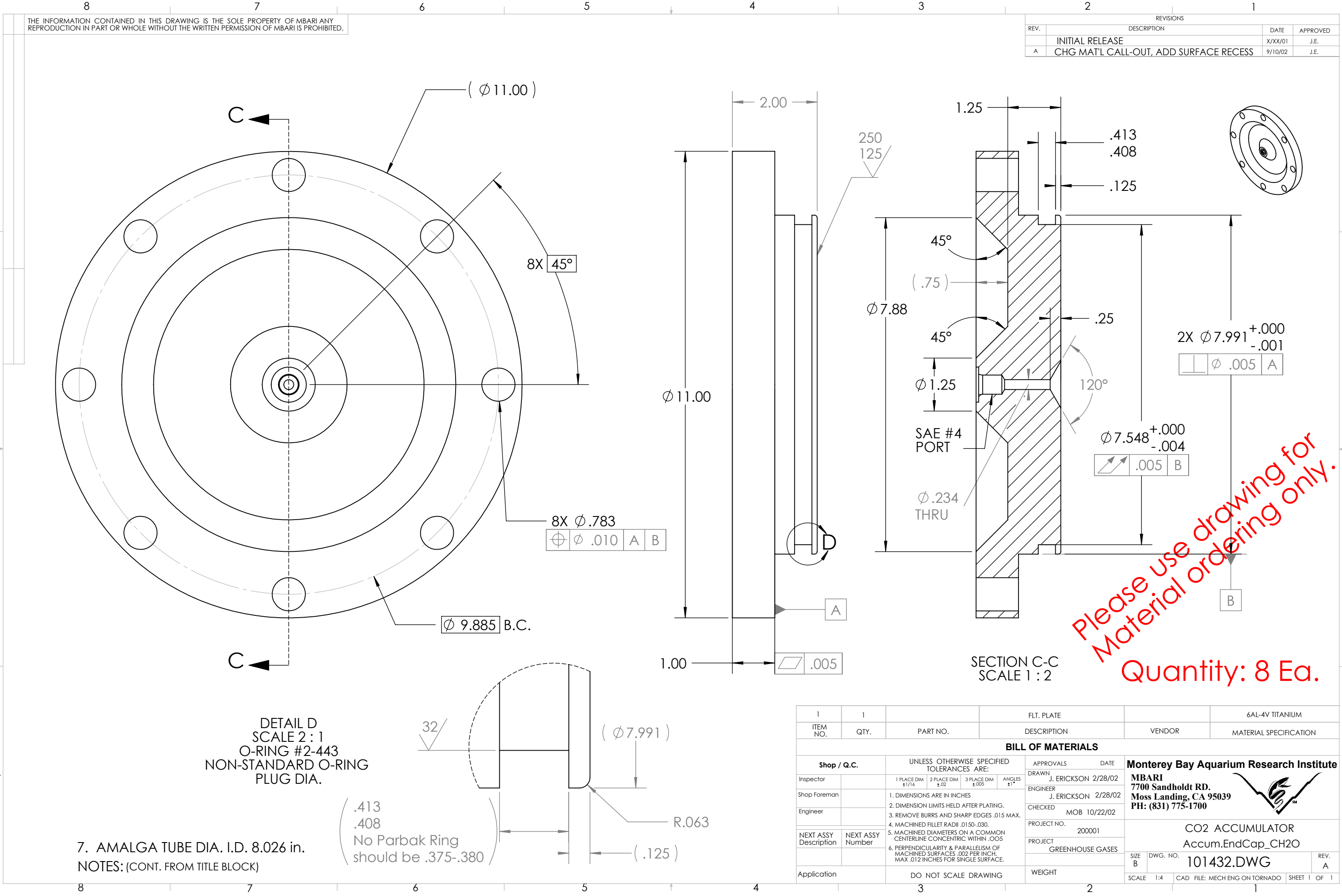




1	1		FLT. PLATE		6AL-4V TITANIUM
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON	2/28/02
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON	2/28/02
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED MOB	10/22/02
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	200001
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	GREENHOUSE GASES
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	
Application		DO NOT SCALE DRAWING		SCALE	1:4

Monterey Bay Aquarium Research Institute		
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
CO2 ACCUMULATOR Accum.EndCap_CH2O		
SIZE B	DWG. NO. 101432.DWG	REV. A
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1