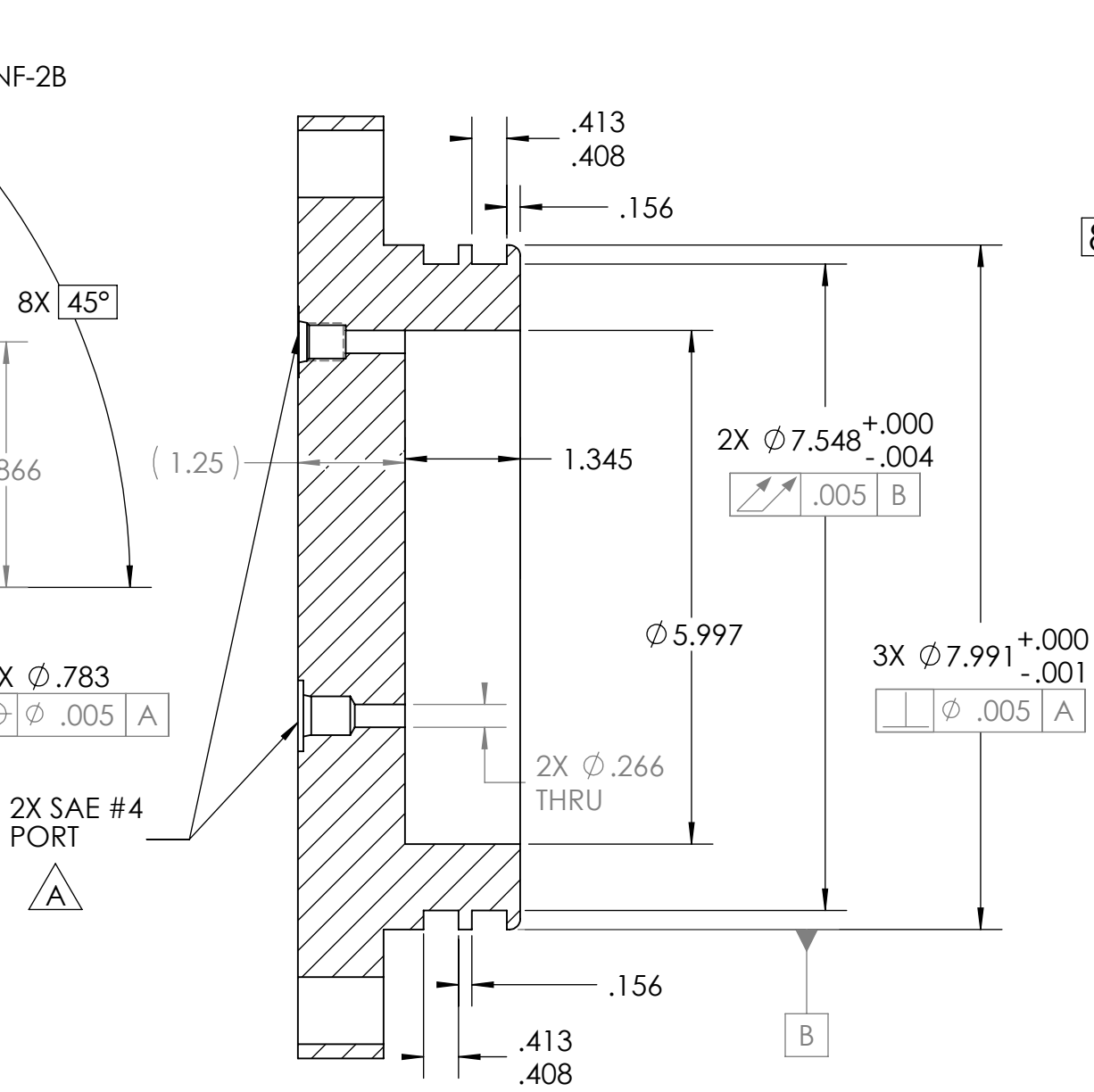
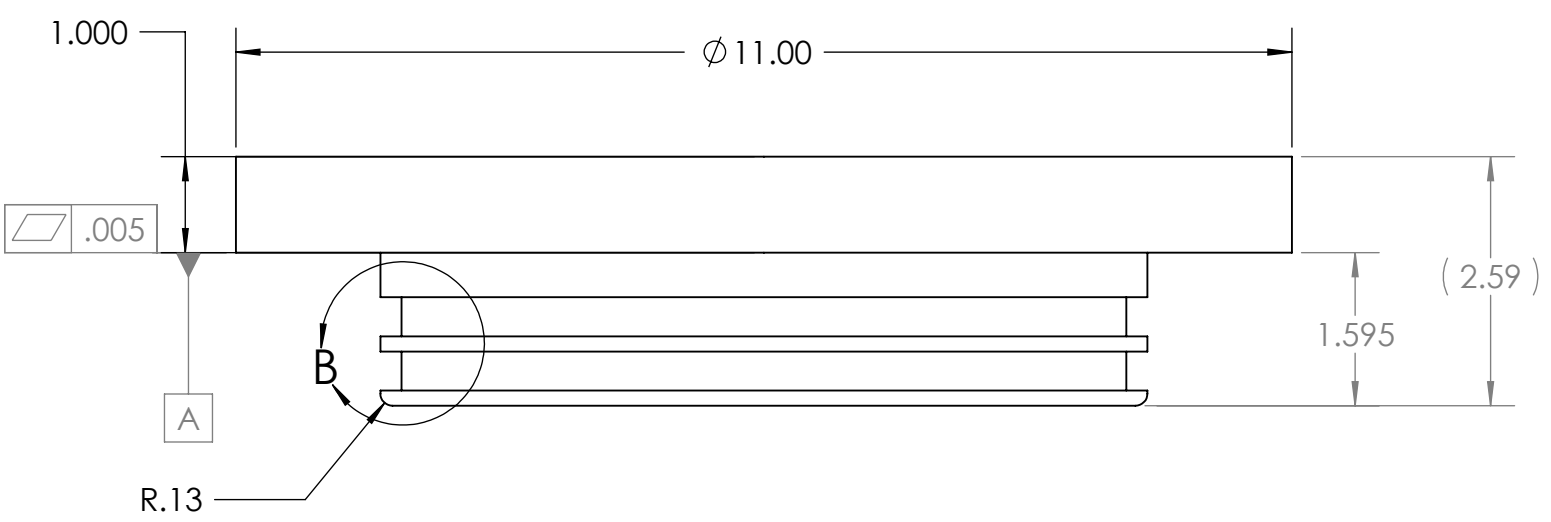
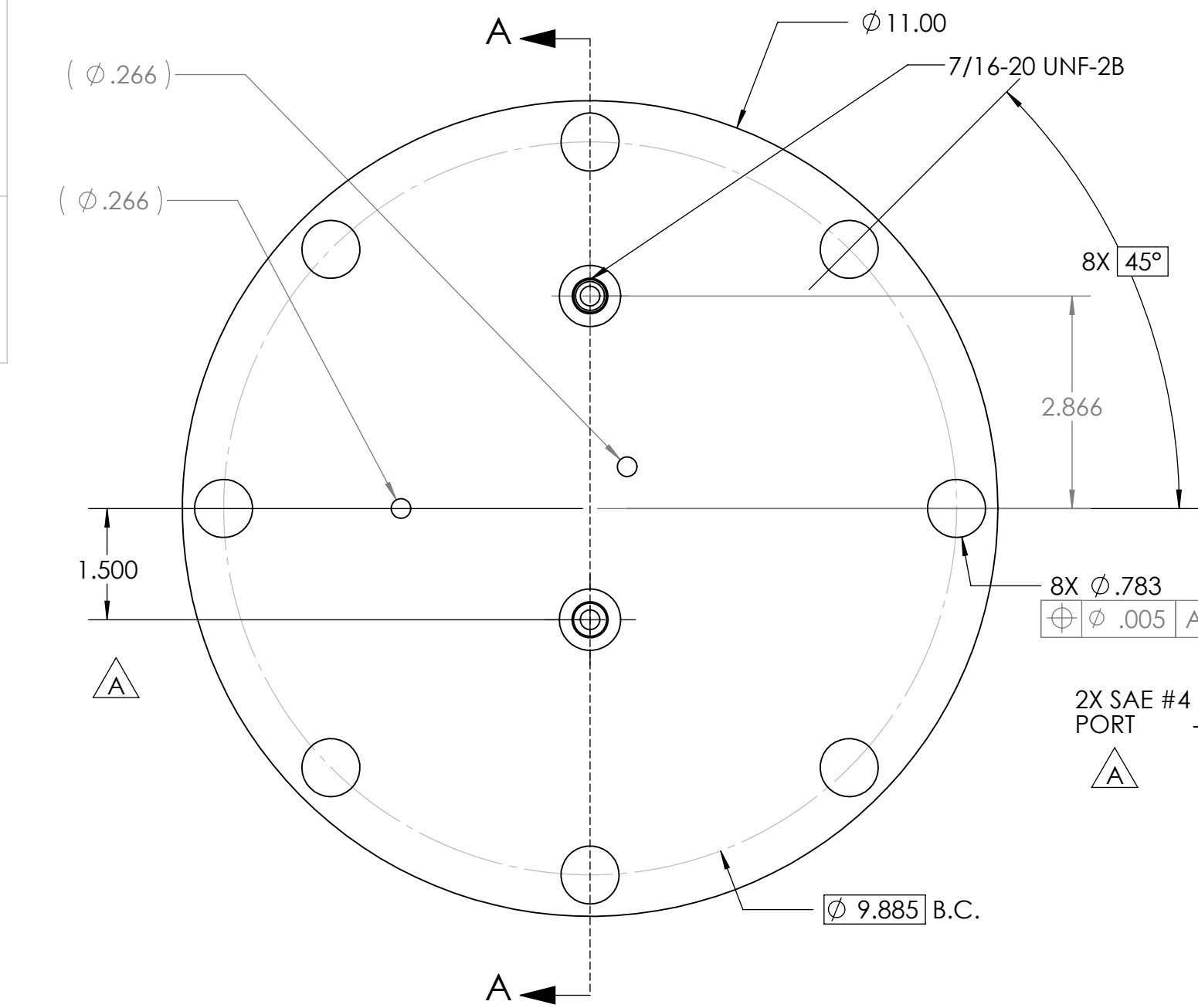
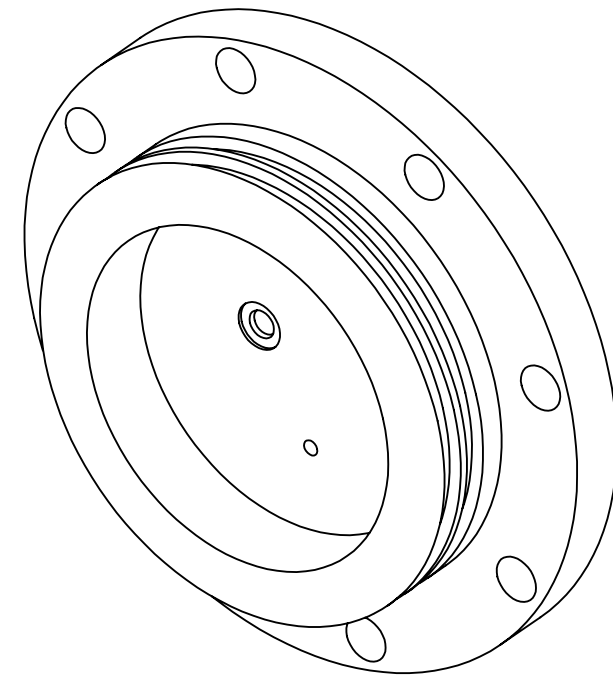
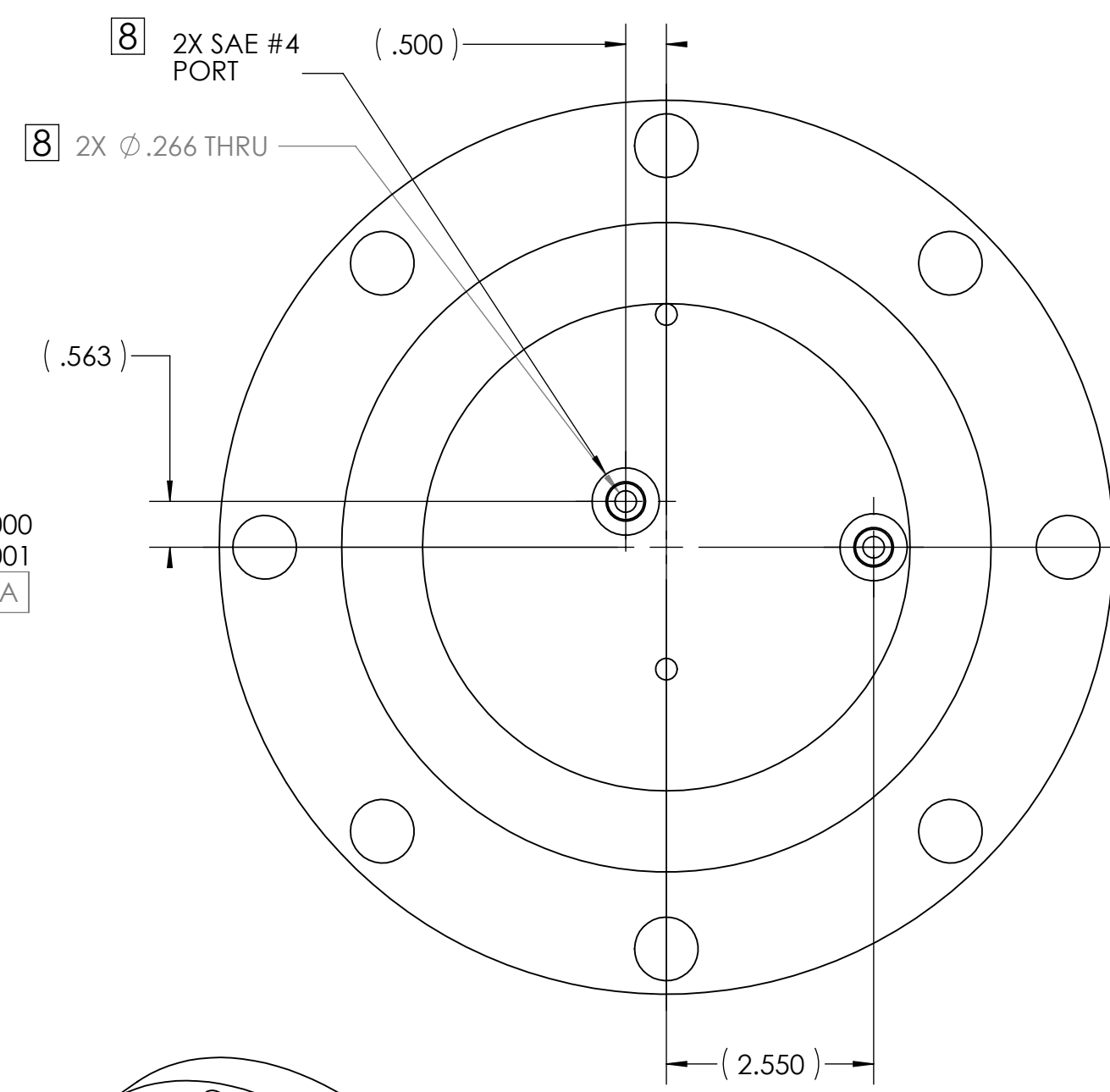


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ADDED SECOND SAE #4 PORT	9/5/2007	J.E.

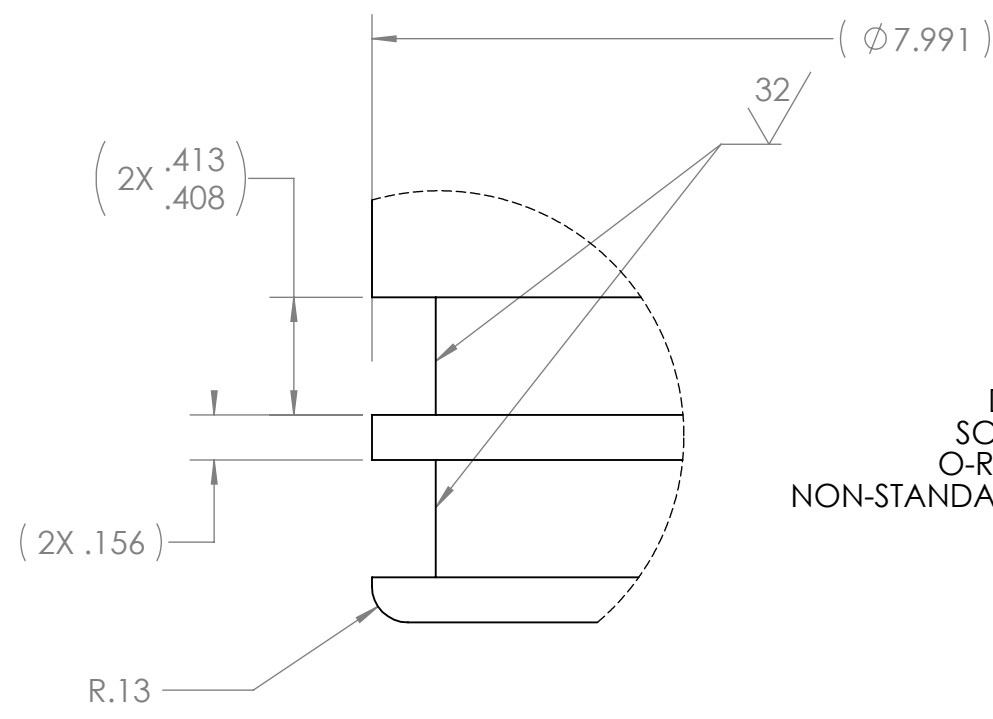


SECTION A-A
SCALE 1 : 2



Please use drawing for
Material ordering only.

Quantity: 8 Ea.



DETAIL B
SCALE 1.5 : 1
O-RING #2-443
NON-STANDARD O-RING GROOVE

8. FIELD DRILL ON ASSEMBLY. DIMENSIONS TO BE DETERMINED ON ASSEMBLY.

7. AMALGA TUBE DIA. I.D. 8.026 in.

NOTES: (CONT. FROM TITLE BLOCK)

1		1		FLT. PLATE		6AL-4V TITANIUM	
ITEM NO.	QTY.	PART NO.		DESCRIPTION		VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE		
Inspector		1. PLACE DIM. ±.174	2. PLACE DIM. ±.000	3. PLACE DIM. ±.005	ANGLE ±.1°	DRAWN	
Shop Foreman		1. DIMENSIONS ARE INCHES.				J. ERICKSON	9/10/02
Engineer		2. DIMENSION LINES WELD AFTER PLATING.				J. ERICKSON	9/10/02
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED	
		4. MACHINED FILLER BAYS .010-.030.				MOB	10/22/02
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIMENSIONS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.				PROJECT NO.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				200001	
APPLICATION		DO NOT SCALE DRAWING		PROJECT Name		SIZE	DWG. NO.
				GREENHOUSE GASES		C	
				WEIGHT		1001622.DWG	
						SCALE	CAD FILE: MECH ENG ON TORNADO
						SHEET 1 OF 4	
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 754-1700							
						CO2 ACCUMULATOR Accum.EndCap_CO2	