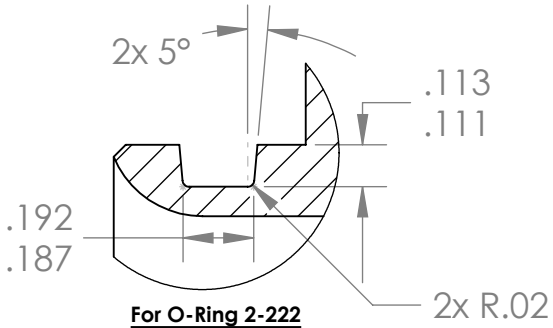


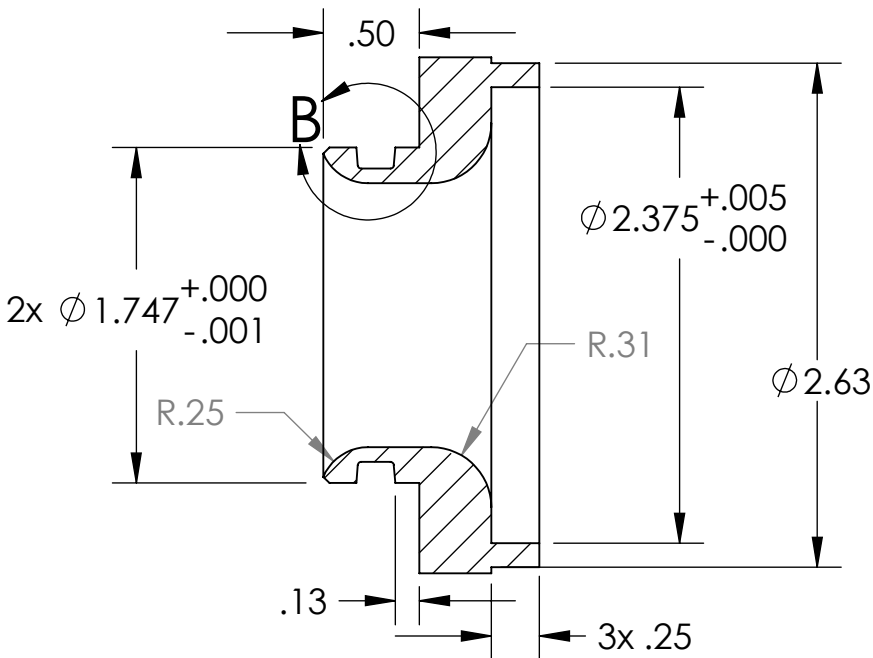
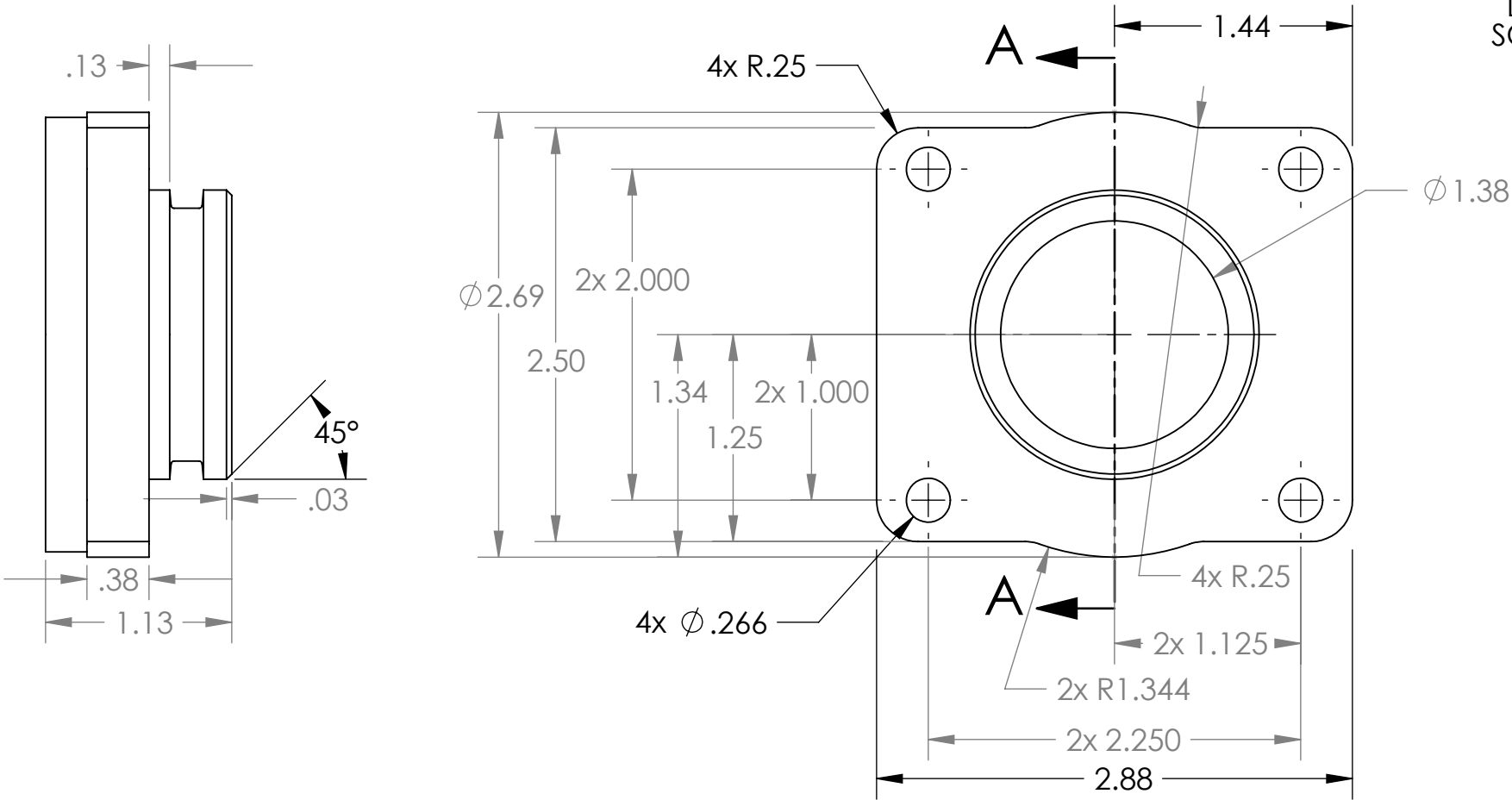
8 7 6 5 4 3 2 1

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

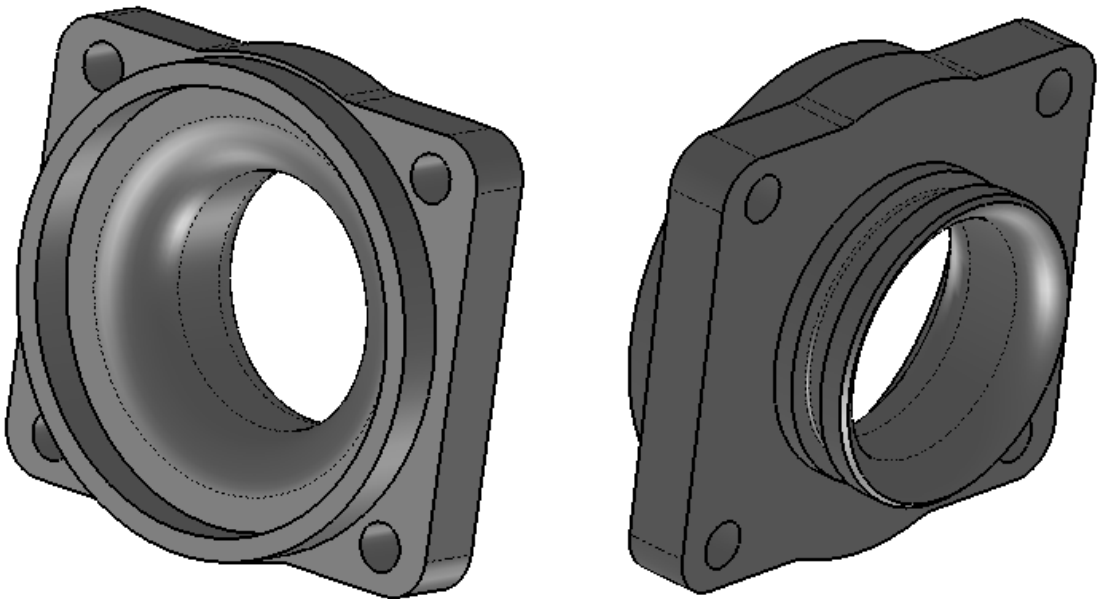
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL B
SCALE 2 : 1



SECTION A-A
SCALE 1 : 1



2					
1		1 Ea.		MinK Manifold Interface Flange	
6Al-4V Titanium					
ITEM NO.	QTY	PART NO.	DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN F. Shane 15Dec08	
1. DIMENSIONS ARE IN INCHES				ENGINEER F. Shane 15Dec08	
2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 900719	
4. MACHINED FILLET RADII .0150-.030.				PROJECT FOCE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				SIZE B DWG. NO. 10020264.DWG	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				REV.	
DO NOT SCALE DRAWING			SCALE NONE CADFILE: Project Library\900719\FOCE SHEET 1 OF 1		