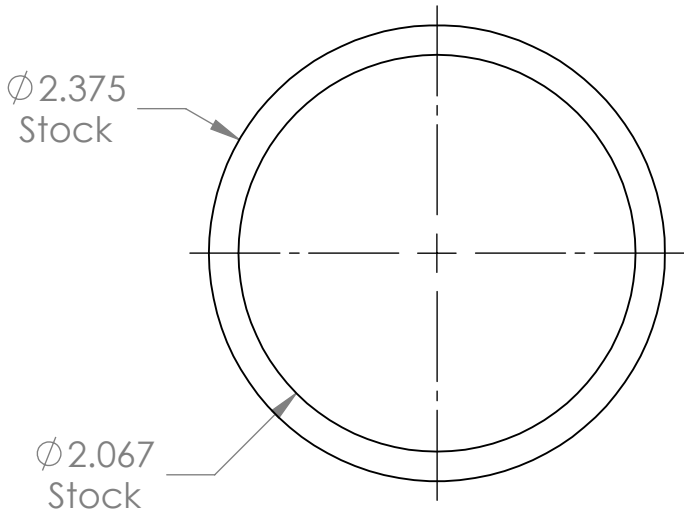
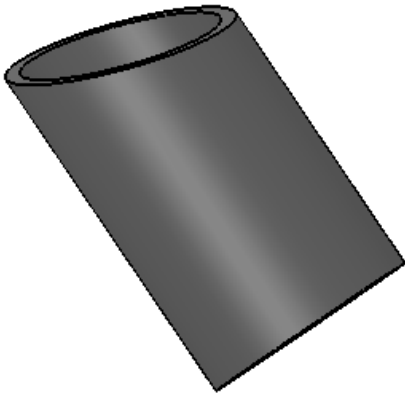


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



		2							
		1		1 Ea.		Angular Pipe, 2" Schedule 40		6Al-4V Titanium	
ITEM NO.		QTY		PART NO.		DESCRIPTION		MATERIAL SPECIFICATION	
BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 	
				DRAWN		F. Shane 11Dec08			
				ENGINEER		F. Shane 11Dec08			
				CHECKED					
PROJECT NO.		900719		PROJECT		FOCE		Multi-Mink Manifold Pipe Assembly Angular Pipe	
NEXT ASSY		USED ON		WEIGHT		VOLUME			
APPLICATION		DO NOT SCALE DRAWING		X #		X cu. in.		SIZE B DWG. NO. 10020265.DWG REV.	
								SCALE NONE CADFILE: Project Library\ARCHIVE SHEET 1 OF 1	