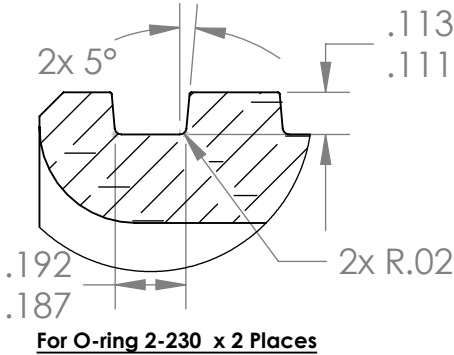
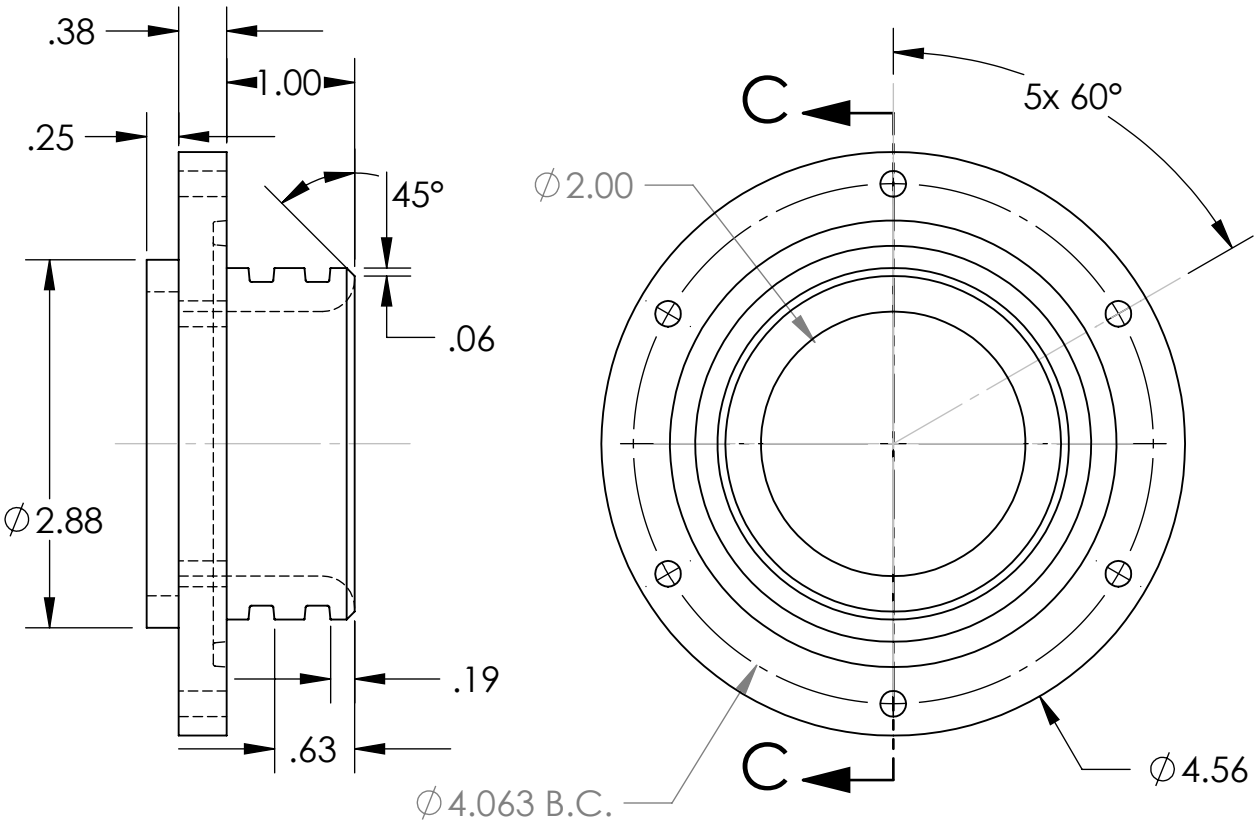


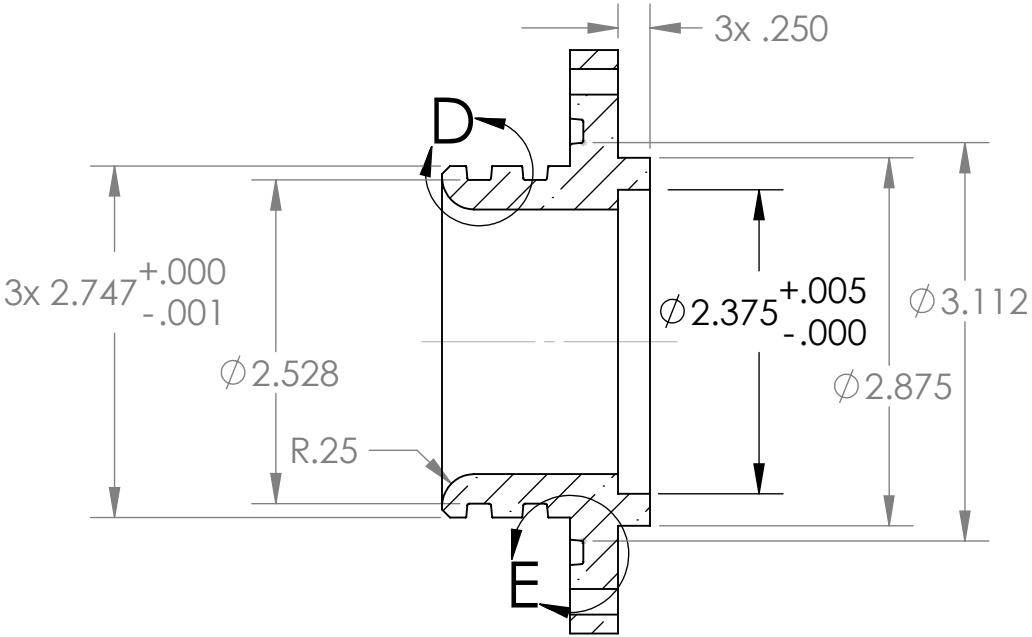
8 7 6 5 4 3 2 1

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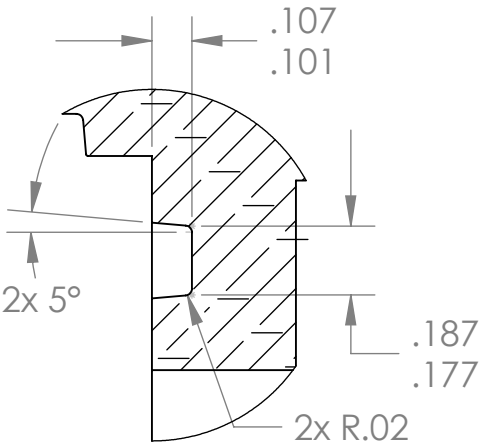
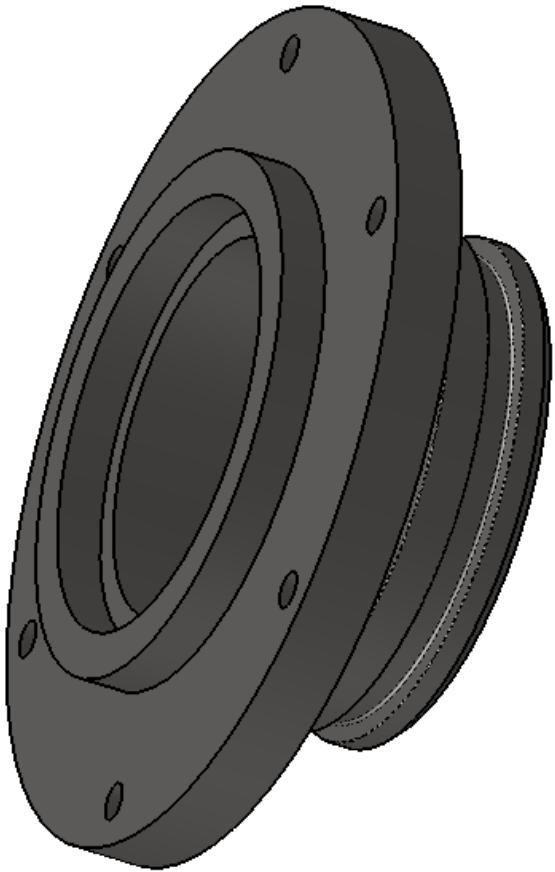
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DETAIL D
SCALE 2 : 1



SECTION C-C
SCALE 1 : 1.5



For O-ring 2-235
DETAIL E
SCALE 2 : 1

NEXT ASSY	USED ON
APPLICATION	
DO NOT SCALE DRAWING	

2				
1	1 Ea.		MinK Manifold Interface Flange	6Al-4V Titanium
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN F. Shane	15Dec08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane	15Dec08
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	VOLUME
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			X #	X cu. in.
			SCALE	NONE
			CADFILE:	Project Library\900719\FOCE
			SHEET	1 OF 1

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700



FOCE
MinK Manifold Interface Flange

SIZE B DWG. NO. 10020266.DWG

REV.