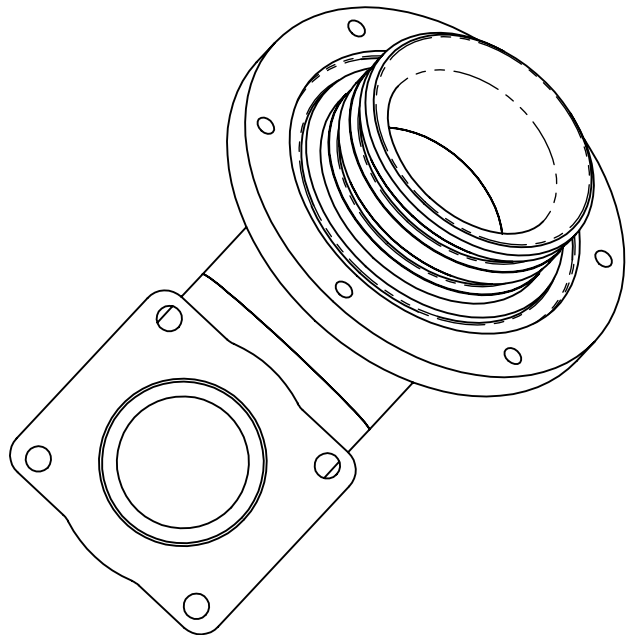
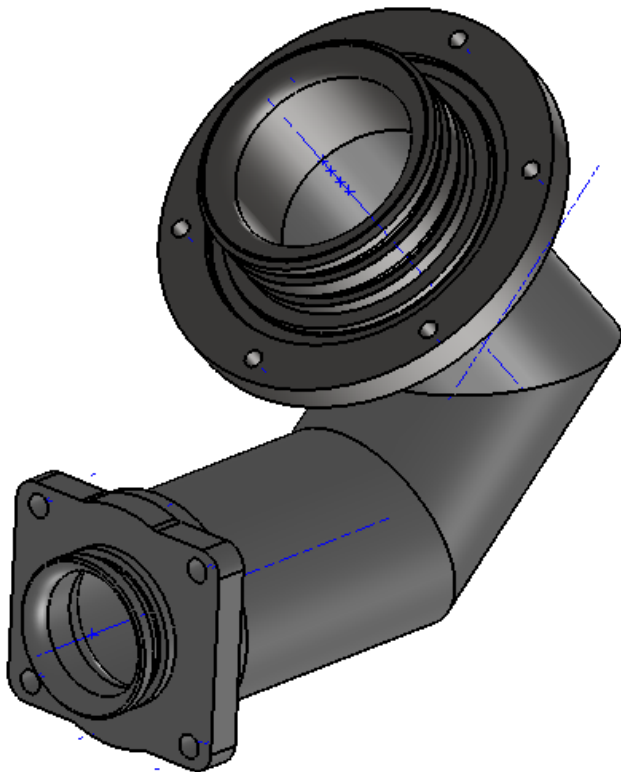
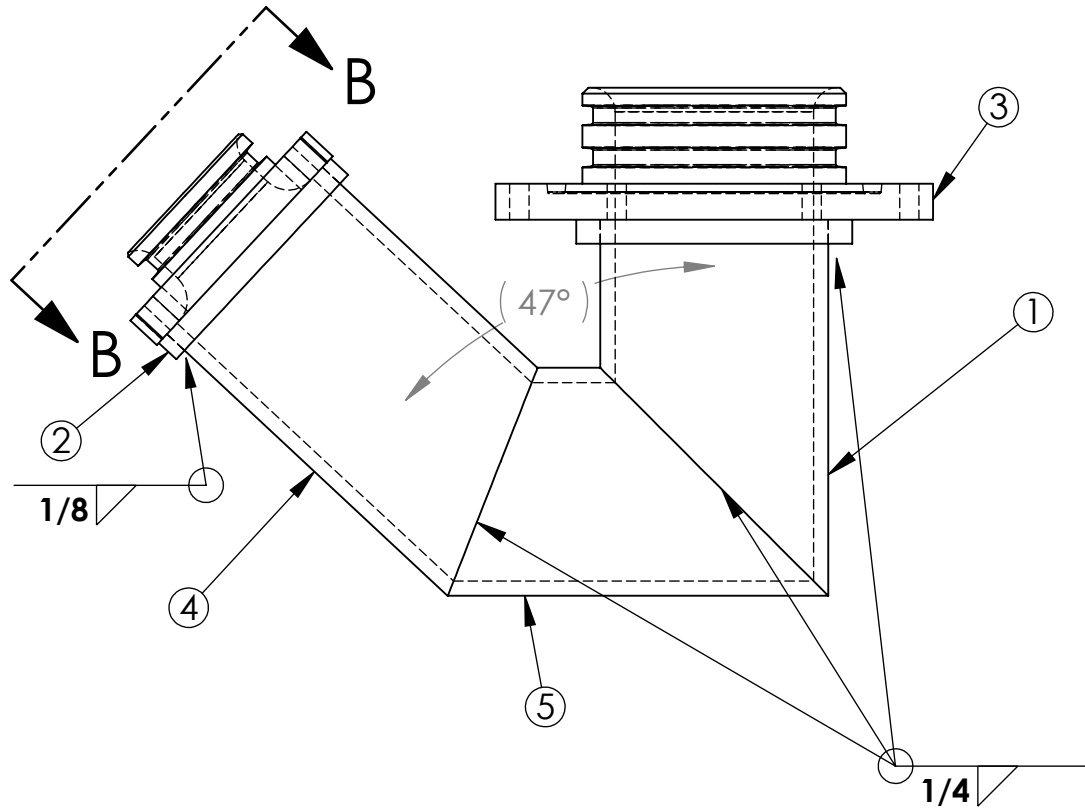
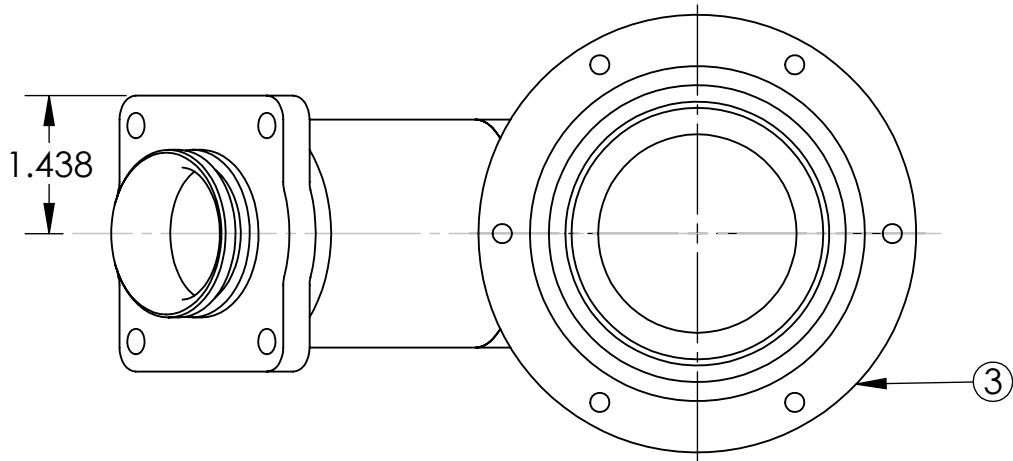


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 1 : 2



ITEM NO.	PART NUMBER	QTY.
1	10020263 MinK Manifold Horiz.Pipe	1
2	10020264 MinK Manifold Interface Flange	1
3	10020266 MinK Manifold Interface Adapter Flange	1
4	10020265 MinK Manifold Angular Pipe	1
5	10020290 MinK Manifold Cross Pipe	1

BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
				DRAWN F. Shane		17Dec08	
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES							
2. DIMENSION LIMITS HELD AFTER PLATING.							
3. REMOVE BURRS AND SHARP EDGES .015 MAX.							
4. MACHINED FILLET RADII .0150-.030.							
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
DO NOT SCALE DRAWING				PROJECT NO.		900719	
				PROJECT		FOCE	
WEIGHT				VOLUME			
X #				X cu. in.			
SCALE				NONE		CADFILE:	
SCALE				NONE		Project Library\Project Library\900719	
SHEET 1				OF 1		REV.	

Monterey Bay Aquarium
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PH: (408) 775-1700



FOCE
Mink Manifold Pipe Assembly

SIZE B

DWG. NO. 10020269.DWG

REV.

NOTE:
7. All welding shall be done in an enclosure having an Argon gas atmosphere.