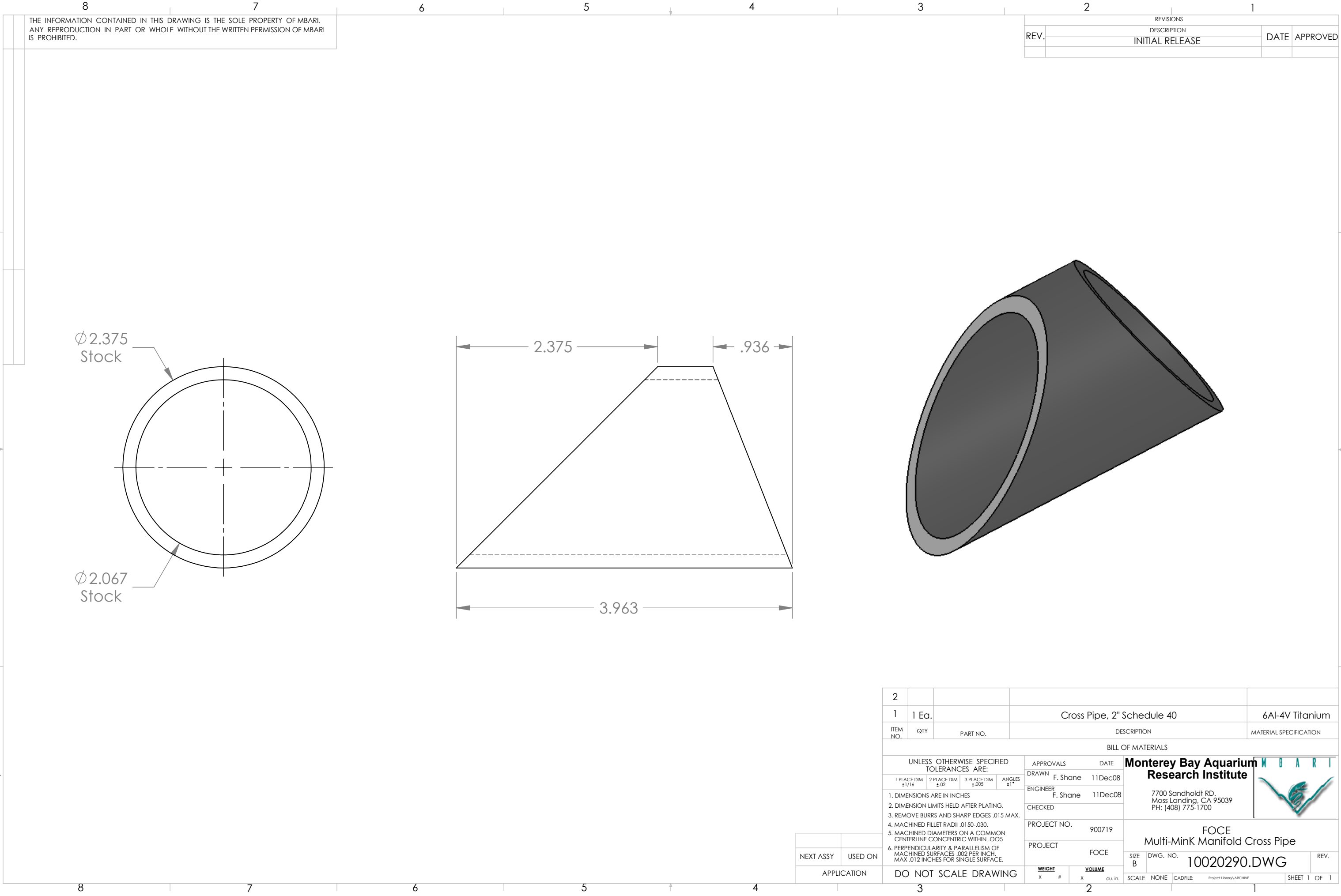




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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE			

2				
1	1 Ea.		Cross Pipe, 2" Schedule 40	6Al-4V Titanium
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN F. Shane	11Dec08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane	11Dec08
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	VOLUME
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			X #	X cu. in.
NEXT ASSY	USED ON		SCALE	NONE
APPLICATION	DO NOT SCALE DRAWING		CADFILE:	Project Library\ARCHIVE

Monterey Bay Aquarium
Research Institute

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Moss Landing, CA 95039
PH: (408) 775-1700



FOCE
Multi-Mink Manifold Cross Pipe

SIZE B DWG. NO. 10020290.DWG REV.