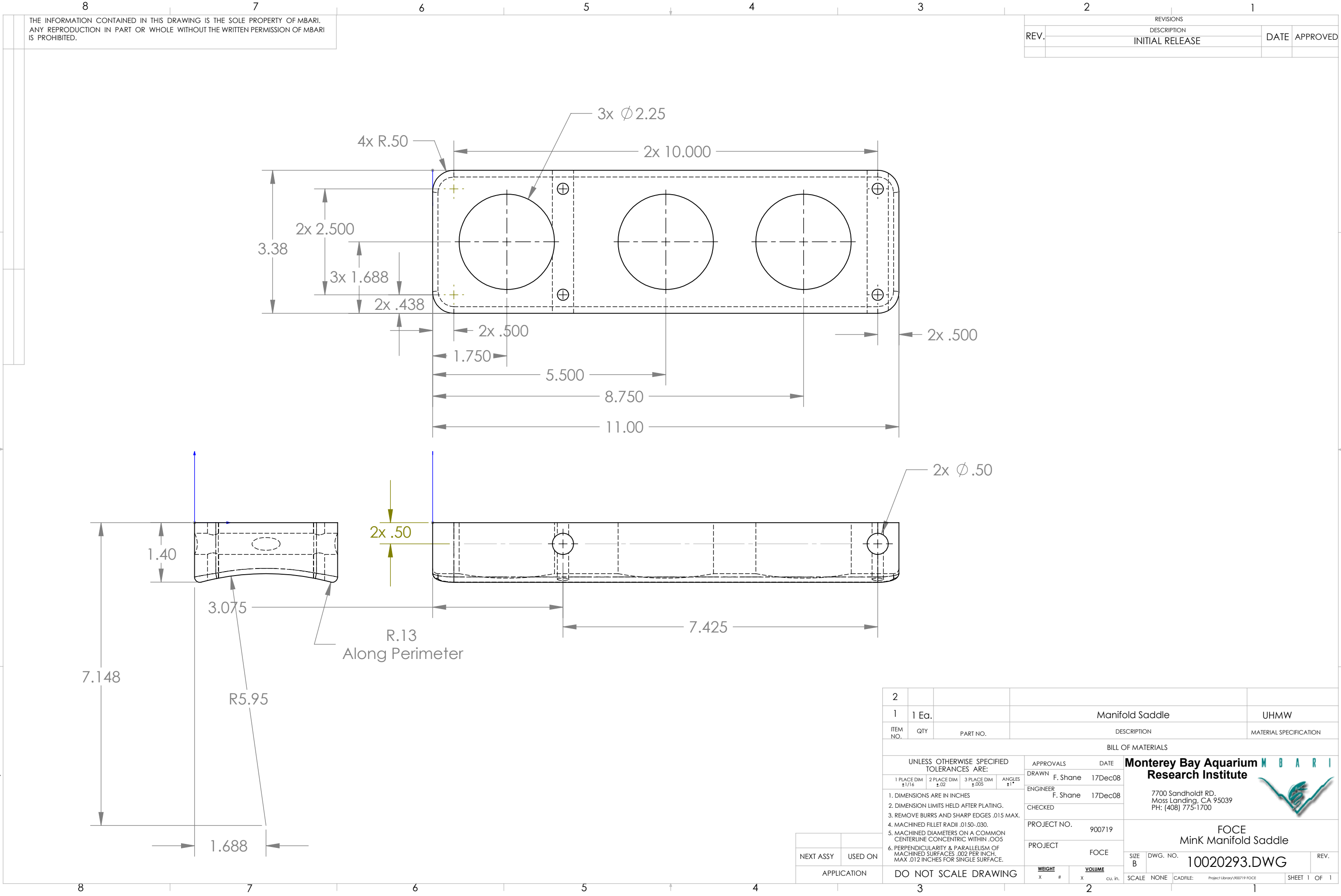




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		Manifold Saddle	UHMW
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 17Dec08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 17Dec08	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 900719	
4. MACHINED FILLET RADII .0150-.030.			PROJECT FOCE	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			FOCE	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			FOCE	
NEXT ASSY			WEIGHT	VOLUME
USED ON			X #	X CU. IN.
APPLICATION			DO NOT SCALE DRAWING	
			SCALE	NONE
			CADFILE:	Project Library\900719 FOCE
			SHEET	1 OF 1

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FOCE
MinK Manifold Saddle

SIZE B DWG. NO. 10020293.DWG REV.