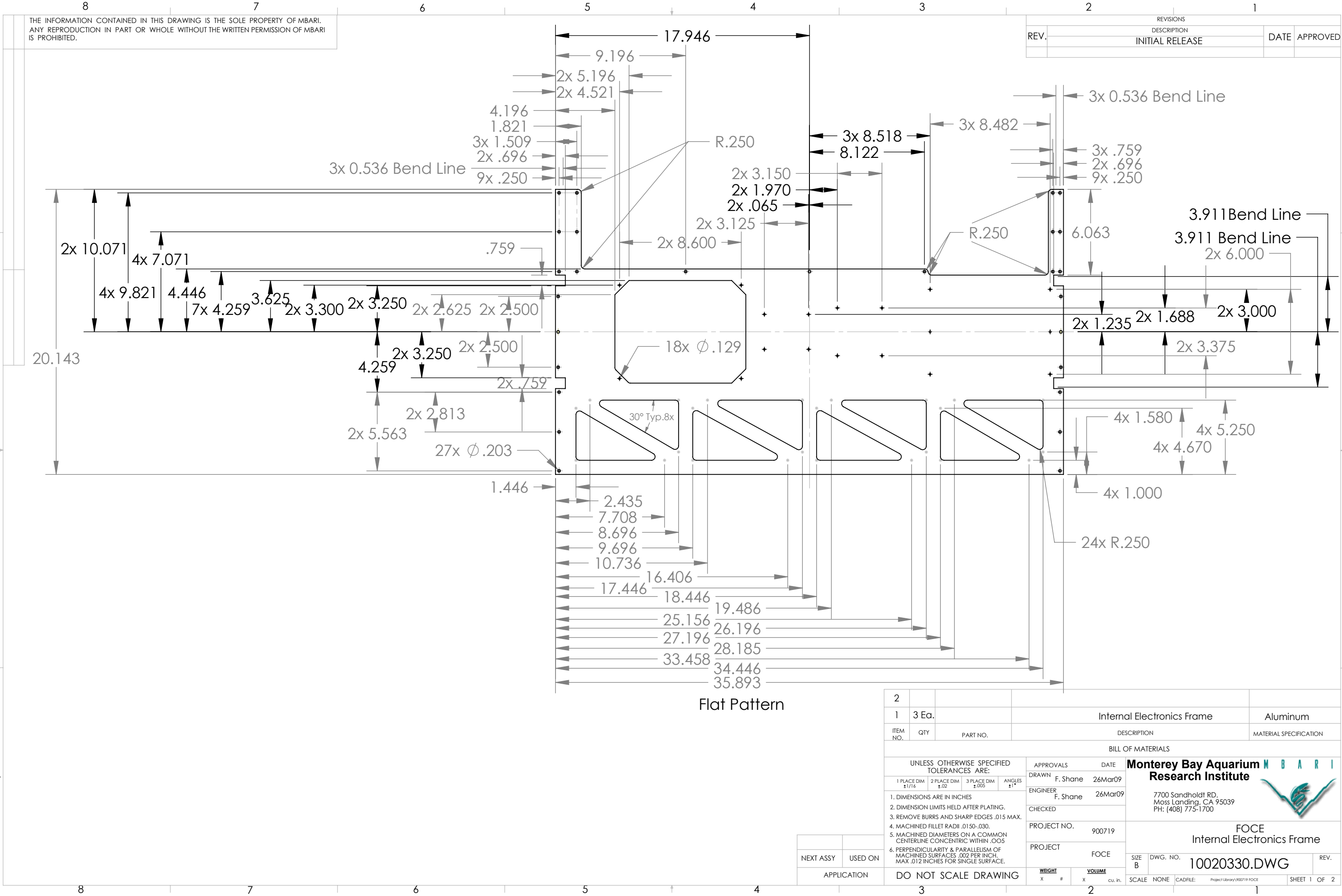
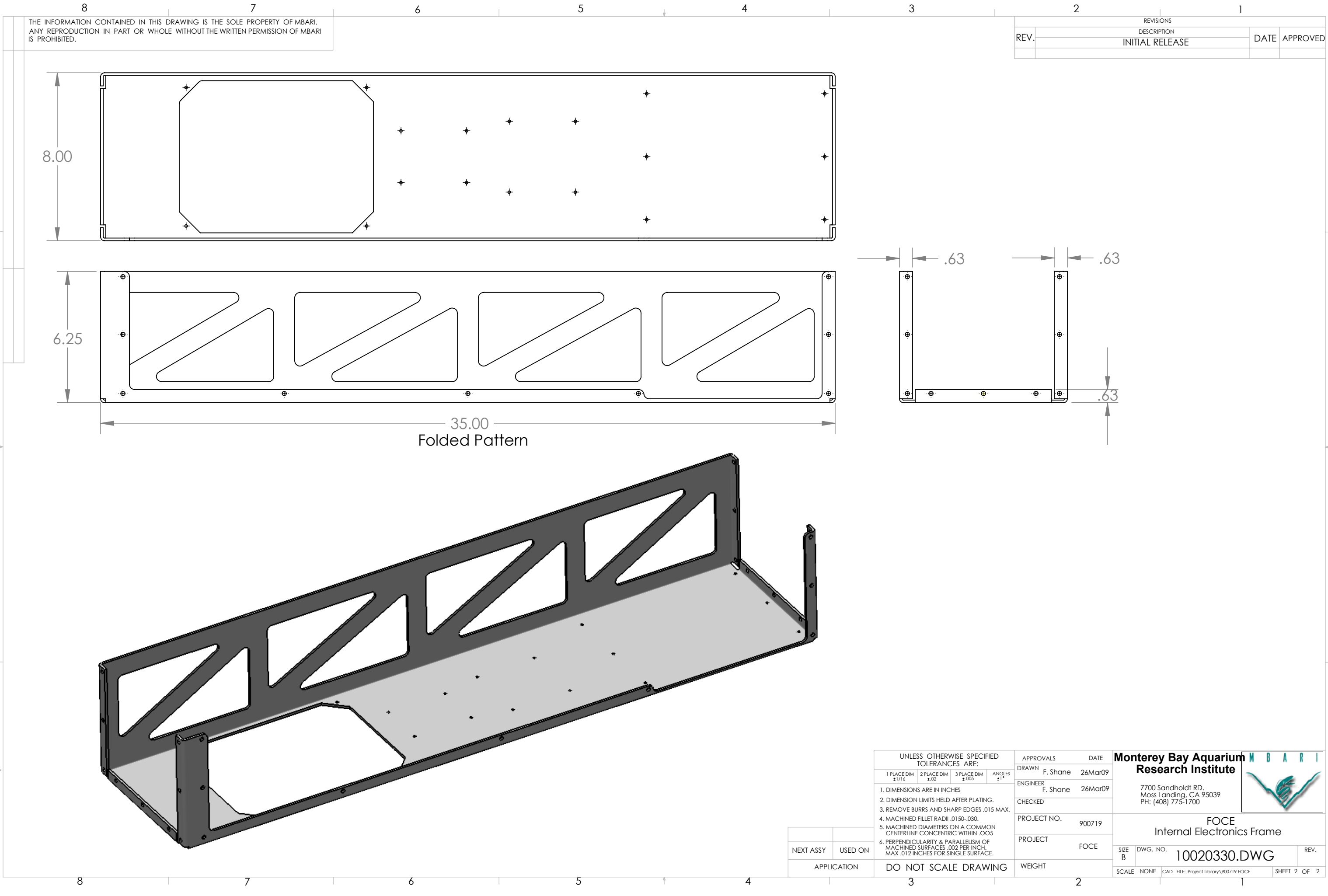




Flat Pattern

2					
1	3 Ea.		Internal Electronics Frame	Aluminum	
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 FOCE Internal Electronics Frame
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN F. Shane	26Mar09	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER F. Shane	26Mar09	
			CHECKED		
			PROJECT NO.	900719	SIZE B
			PROJECT	FOCE	
			WEIGHT X #	VOLUME X cu. in.	
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		SCALE NONE	CADFILE: Project Library\900719 FOCE
APPLICATION				SHEET 1 OF 2	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	26Mar09			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane	26Mar09	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		
				CHECKED					
				PROJECT NO.		900719	FOCE Internal Electronics Frame		
				PROJECT		FOCE			
NEXT ASSY		USED ON		WEIGHT			SIZE B	DWG. NO. 10020330.DWG	REV.
APPLICATION		DO NOT SCALE DRAWING					SCALE NONE	CAD FILE: Project Library\900719 FOCE	SHEET 2 OF 2