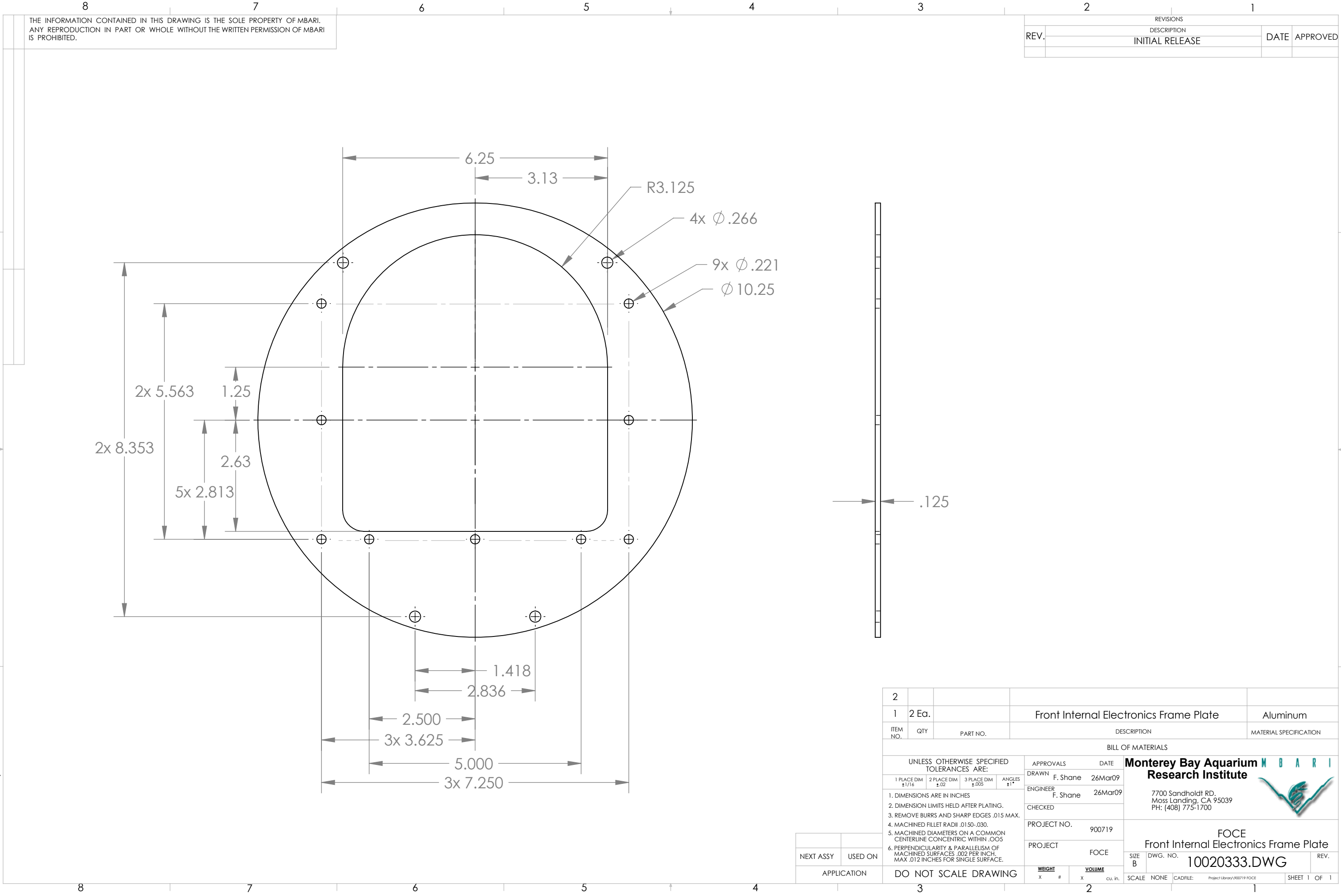




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	2 Ea.		Front Internal Electronics Frame Plate	Aluminum
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 26Mar09
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane	26Mar09
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	VOLUME
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			X #	X CU. IN.
NEXT ASSY			USED ON	
APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700



FOCE
Front Internal Electronics Frame Plate
SIZE B DWG. NO. 10020333.DWG REV.

SCALE NONE CADFILE: Project Library\900719 FOCE SHEET 1 OF 1