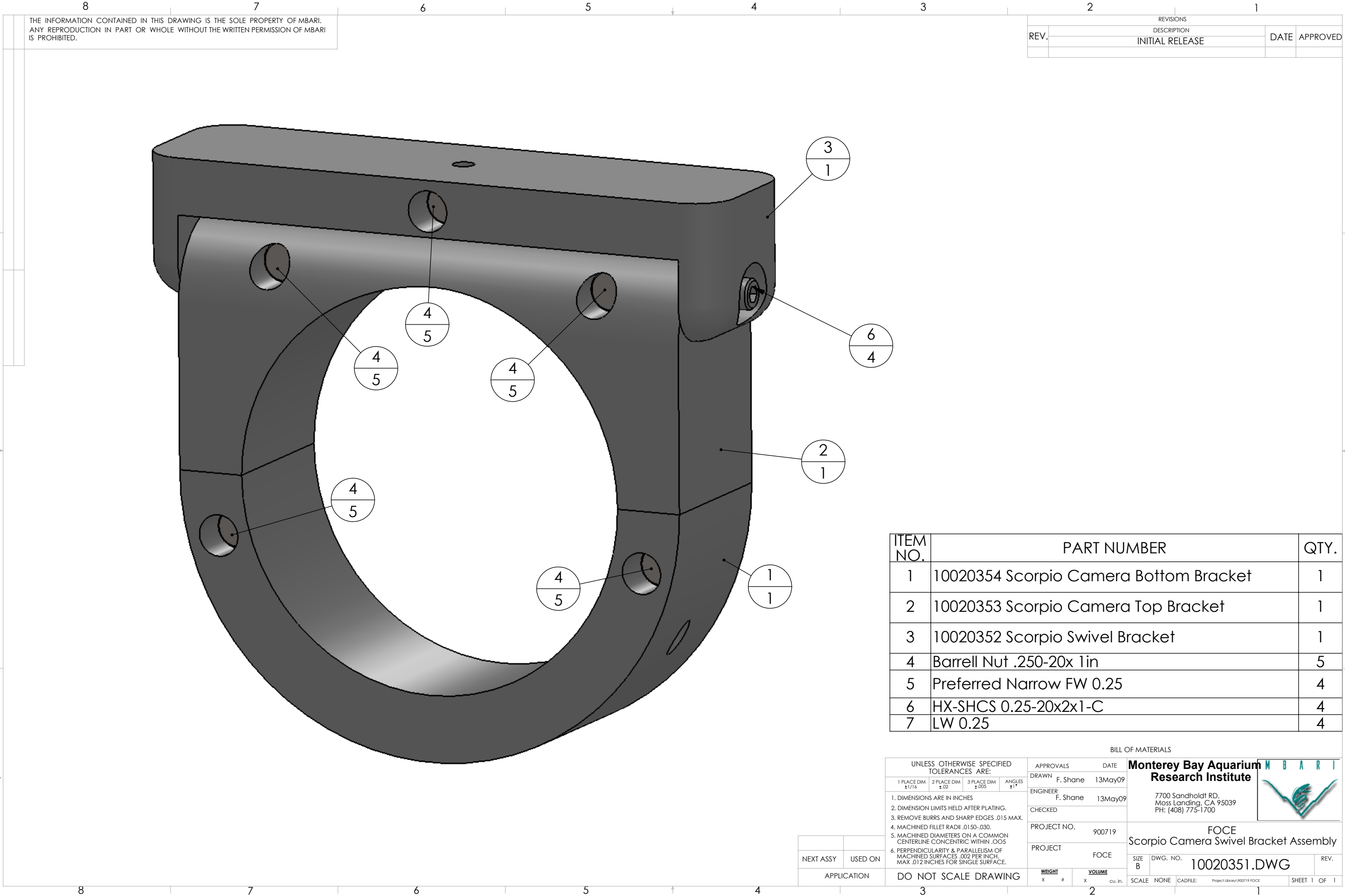




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	QTY.
1	10020354 Scorpio Camera Bottom Bracket	1
2	10020353 Scorpio Camera Top Bracket	1
3	10020352 Scorpio Swivel Bracket	1
4	Barrell Nut .250-20x 1in	5
5	Preferred Narrow FW 0.25	4
6	HX-SHCS 0.25-20x2x1-C	4
7	LW 0.25	4

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
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1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

APPROVALS

DRAWN	F. Shane	13May09
ENGINEER	F. Shane	13May09
CHECKED		

PROJECT NO. 900719

PROJECT FOCE

WEIGHT

X	#
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VOLUME

X	CU. IN.
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BILL OF MATERIALS

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

FOCE

Scorpio Camera Swivel Bracket Assembly

SIZE B

DWG. NO. 10020351.DWG

REV.

SCALE NONE

CADFILE: Project Library\900719 FOCE

SHEET 1 OF 1