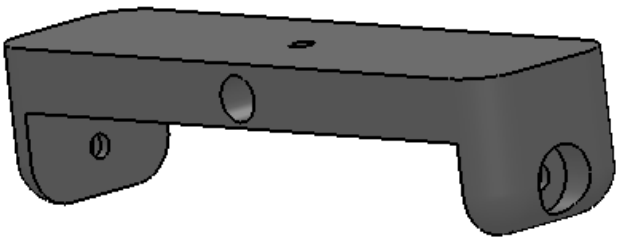
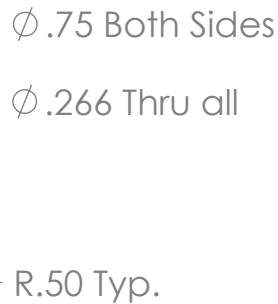


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Qty: 4 Material: Black Delrin

		BILL OF MATERIALS									
		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 ANGLES ±1°	DRAWN F. Shane		13May09			
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER F. Shane		13May09		FOCE Scorpio Swivel Bracket	
						CHECKED					
						PROJECT NO.		900719			
						PROJECT		FOCE		SIZE B DWG. NO. 10020352.DWG REV.	
NEXT ASSY	USED ON					WEIGHT X #		VOLUME X cu. in.		SCALE NONE CADFILE: Project Library\900719 FOCE SHEET 1 OF 1	
APPLICATION		DO NOT SCALE DRAWING									
		3						2		1	