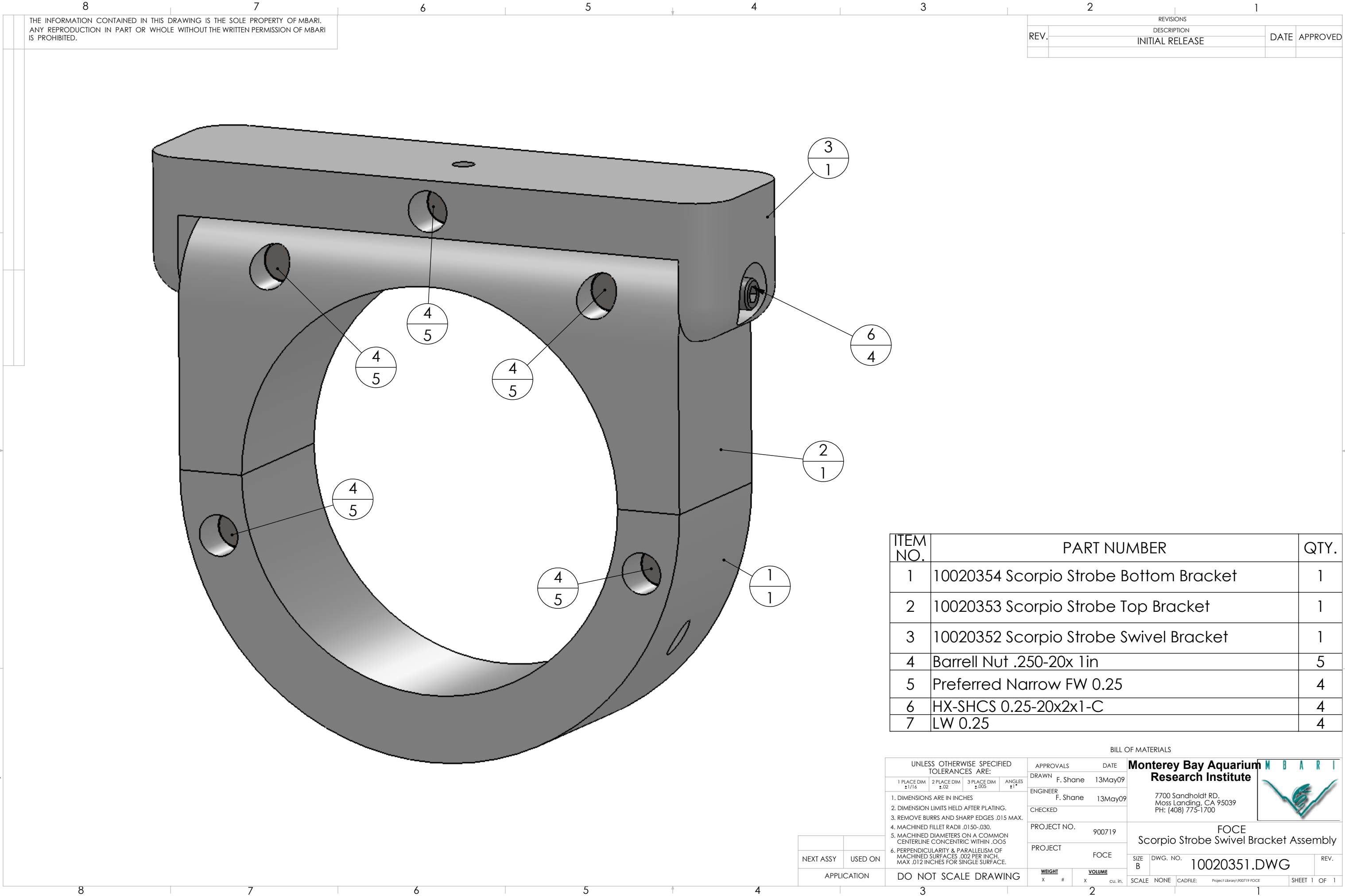




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	QTY.
1	10020354 Scorpio Strobe Bottom Bracket	1
2	10020353 Scorpio Strobe Top Bracket	1
3	10020352 Scorpio Strobe Swivel Bracket	1
4	Barrell Nut .250-20x 1in	5
5	Preferred Narrow FW 0.25	4
6	HX-SHCS 0.25-20x2x1-C	4
7	LW 0.25	4

BILL OF MATERIALS																	
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 									
				DRAWN		F. Shane				13May09							
				ENGINEER		F. Shane				13May09							
				CHECKED													
				PROJECT NO.						900719							
				PROJECT		FOCE											
NEXT ASSY		USED ON		WEIGHT		VOLUME		SIZE B		DWG. NO.		REV.					
				X #		X cu. in.				10020351.DWG							
APPLICATION				DO NOT SCALE DRAWING						SCALE		NONE		CADFILE: Project Library\900719 FOCE		SHEET 1 OF 1	