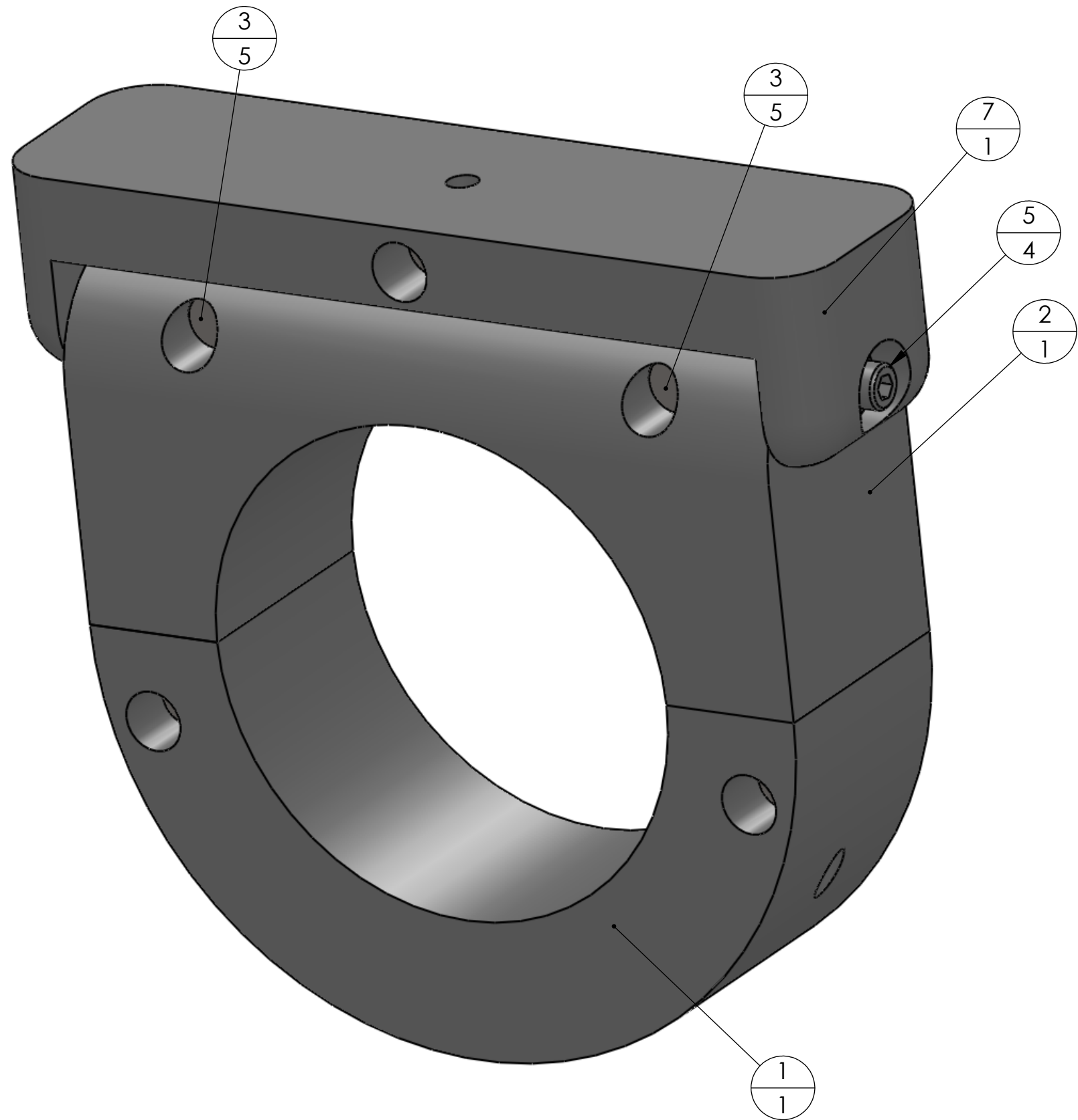


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	PART NUMBER	QTY.
1	10020357 Scorpio Strobe Bottom Bracket	1
2	10020356 Scorpio Strobe Top Bracket	1
3	Barrell Nut .250-20x 1in	5
4	Preferred Narrow FW 0.25	4
5	HX-SHCS 0.25-20x2x1-C	4
6	LW 0.25	4
7	10020352 Scorpio Swivel Bracket	1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN F. Shane		13May09		7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
1. DIMENSIONS ARE IN INCHES								ENGINEER F. Shane		13May09					
2. DIMENSION LIMITS HELD AFTER PLATING.								CHECKED							
3. REMOVE BURRS AND SHARP EDGES .015 MAX.								PROJECT NO.		900719					
4. MACHINED FILLET RADII .0150-.030.								PROJECT		FOCE		FOCE Scorpio Strobe Swivel Bracket Assembly			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								SIZE B		DWG. NO.		10020355.DWG		REV.	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								SCALE		NONE		CADFILE: Project Library\900719 FOCE		SHEET 1 OF 1	
DO NOT SCALE DRAWING								WEIGHT X #		VOLUME X cu. in.					