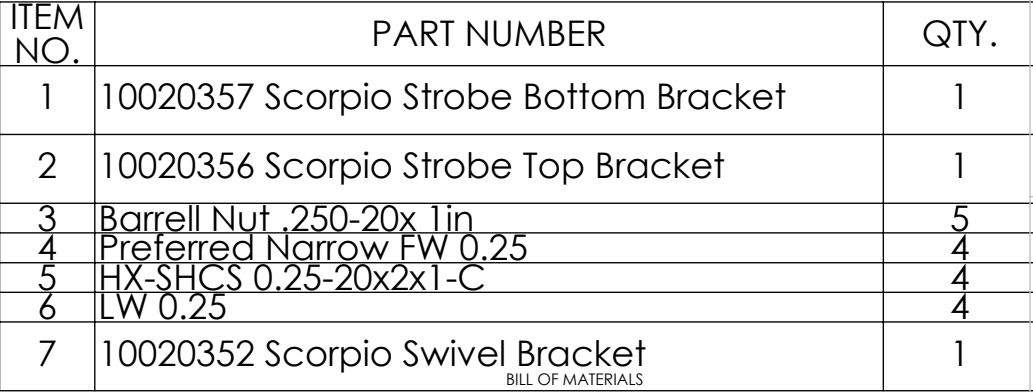


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 					
1 PLACE DIM ±1/16				2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN F. Shane		13May09	
1. DIMENSIONS ARE IN INCHES				2. DIMENSION LIMITS HELD AFTER PLATING.		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		4. MACHINED FILLET RADII .0150-.030.		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES PER INCH MAX .012 INCHES FOR SINGLE SURFACE.	
PROJECT NO.				900719		PROJECT		FOCE		FOCE Scorpio Strobe Swivel Bracket Assembly			
DO NOT SCALE DRAWING				WEIGHT X #		VOLUME X cu. in.		SIZE B		DWG. NO. 10020351.DWG		REV.	
				SCALE		NONE		CADFILE:		Project Library\900719 FOCE		SHEET 1 OF 1	