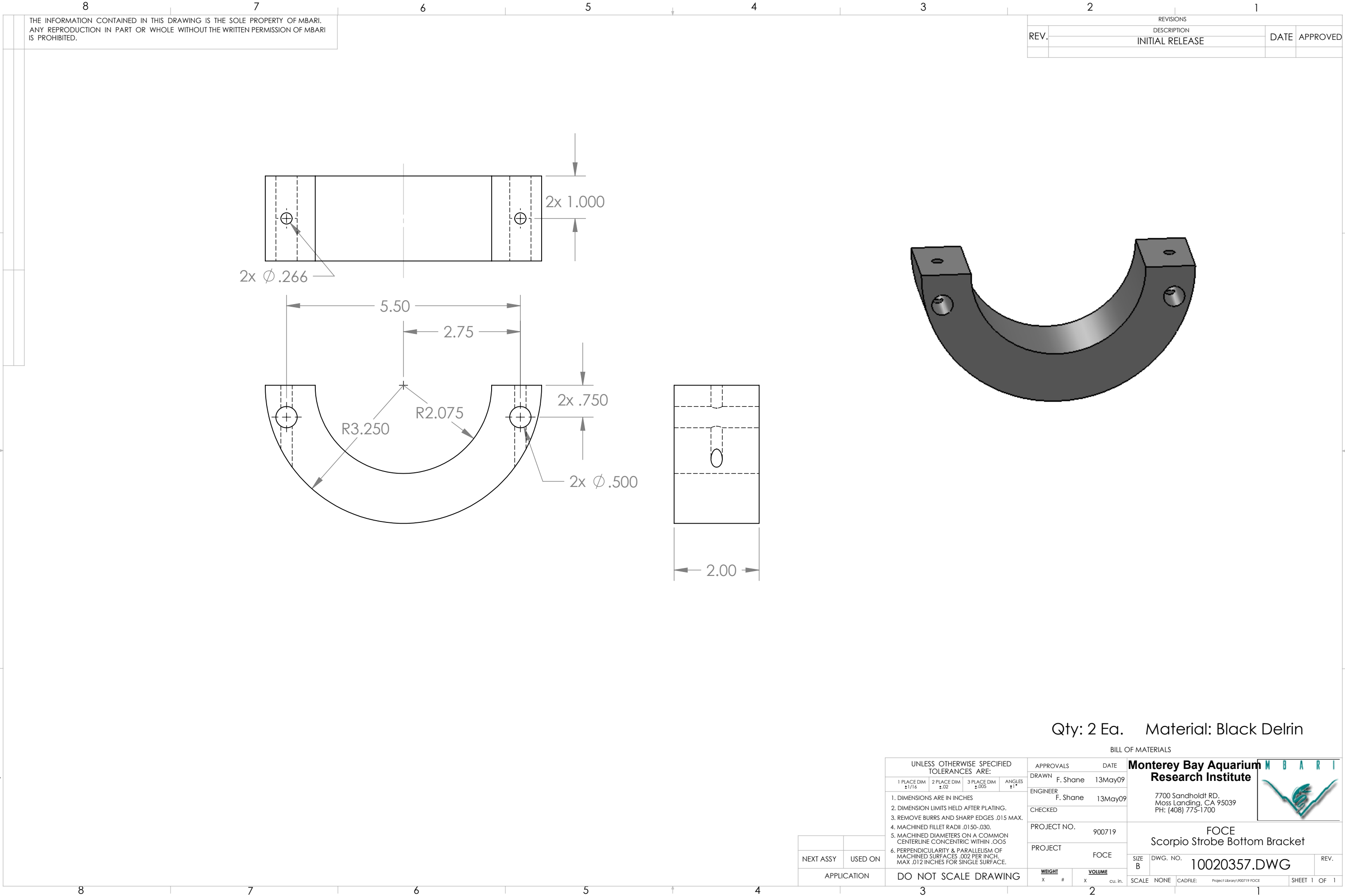
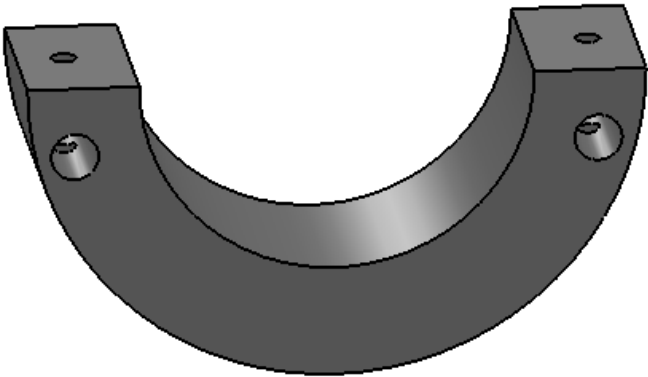




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Qty: 2 Ea. Material: Black Delrin

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute						
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	13May09							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane	13May09	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700						
				CHECKED									
								PROJECT NO.		900719	FOCE Scorpio Strobe Bottom Bracket		
				PROJECT		FOCE							
DO NOT SCALE DRAWING				<u>WEIGHT</u>		<u>VOLUME</u>		SIZE B		DWG. NO. 10020357.DWG		REV.	
				X	#	X	cu. in.						
								SCALE		NONE	CADFILE:	Project Library\900719 FOCE	SHEET 1 OF 1