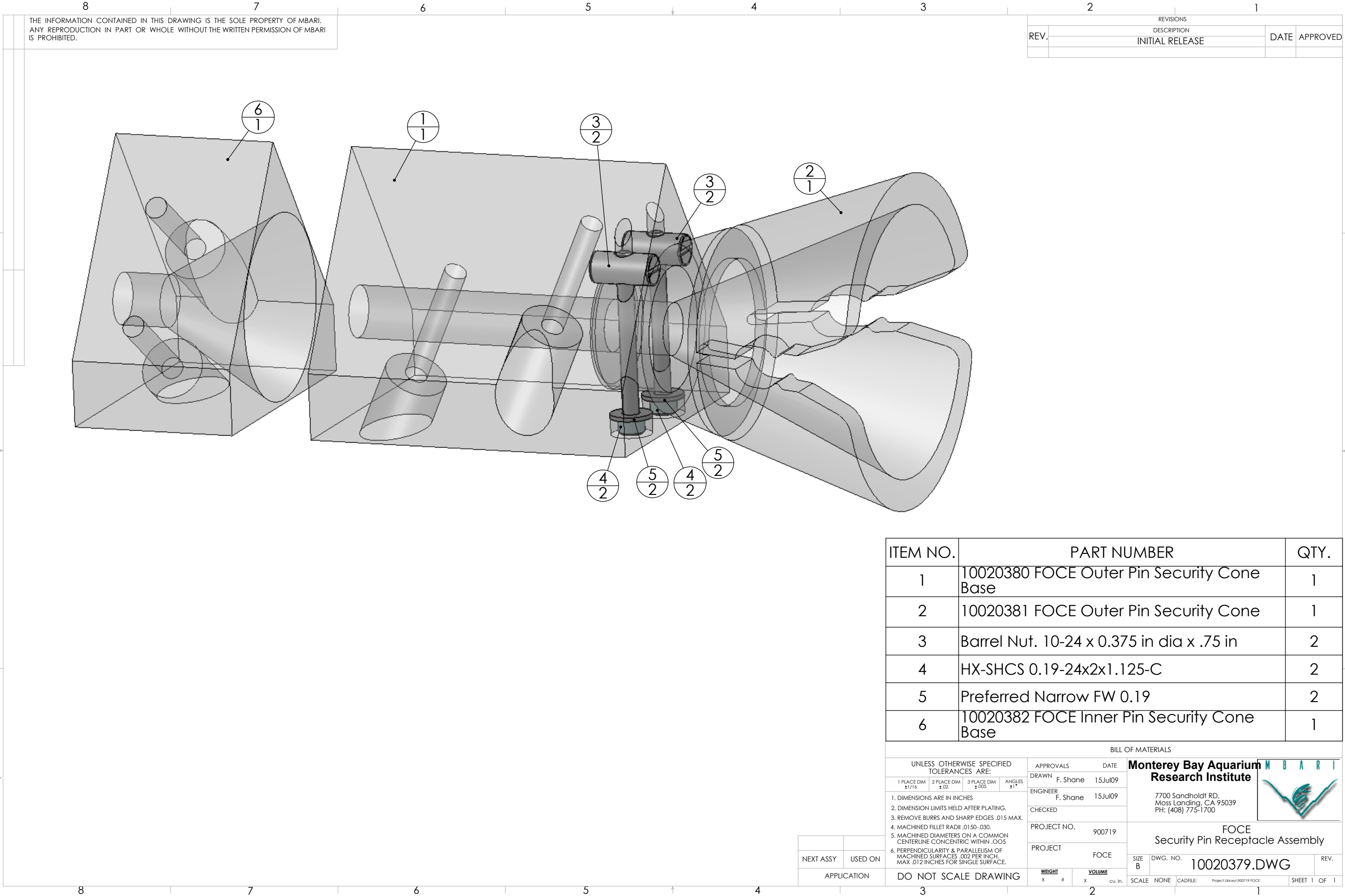




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	PART NUMBER	QTY.
1	10020380 FOCE Outer Pin Security Cone Base	1
2	10020381 FOCE Outer Pin Security Cone	1
3	Barrel Nut. 10-24 x 0.375 in dia x .75 in	2
4	HX-SHCS 0.19-24x2x1.125-C	2
5	Preferred Narrow FW 0.19	2
6	10020382 FOCE Inner Pin Security Cone Base	1

BILL OF MATERIALS											
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. DO NOT SCALE DRAWING				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 FOCE Security Pin Receptacle Assembly			
				DRAWN		F. Shane				15Jul09	
				ENGINEER		F. Shane				15Jul09	
				CHECKED							
				PROJECT NO.						900719	
PROJECT				FOCE							
WEIGHT		VOLUME		SIZE		DWG. NO.		REV.			
X #		X cu. in.		B		10020379.DWG					
SCALE		NONE		CADFILE:		Project Library\900719 FOCE		SHEET 1 OF 1			