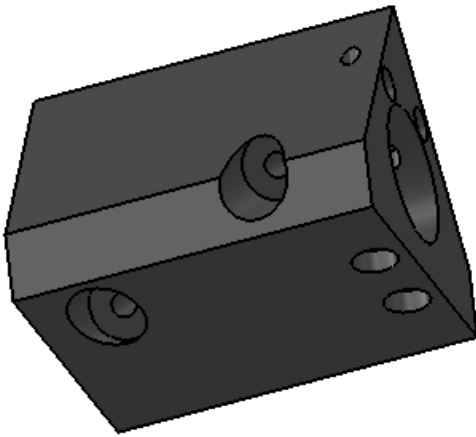
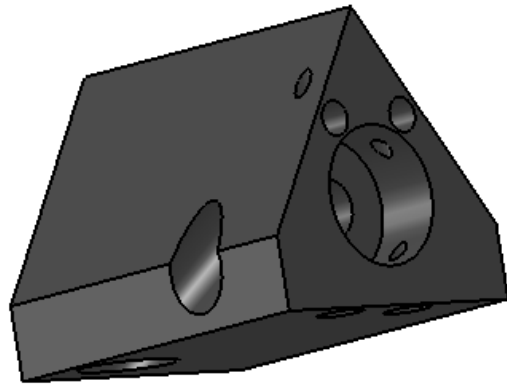
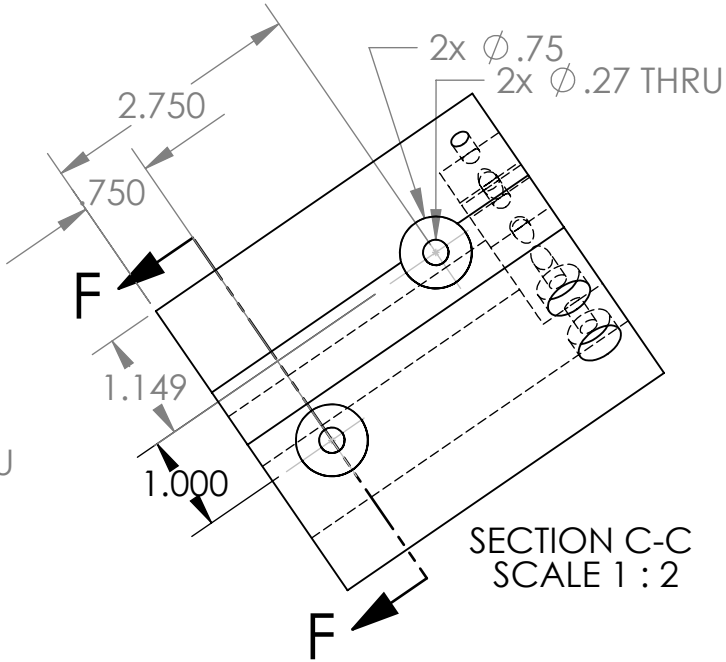
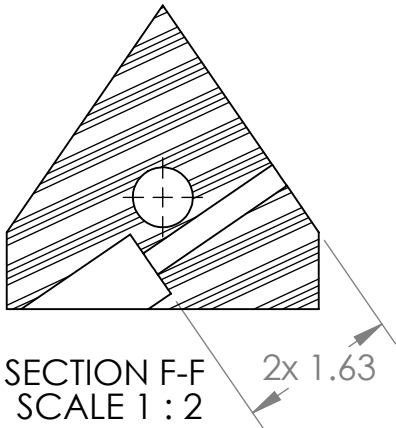
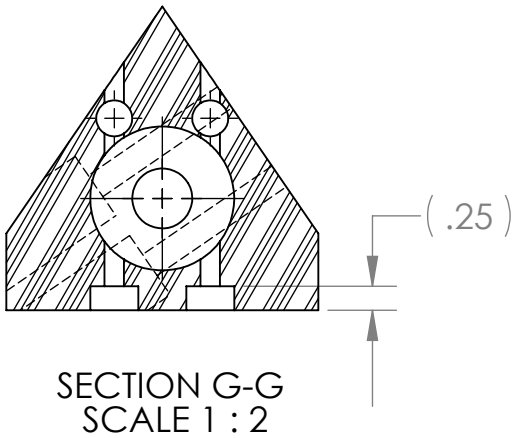
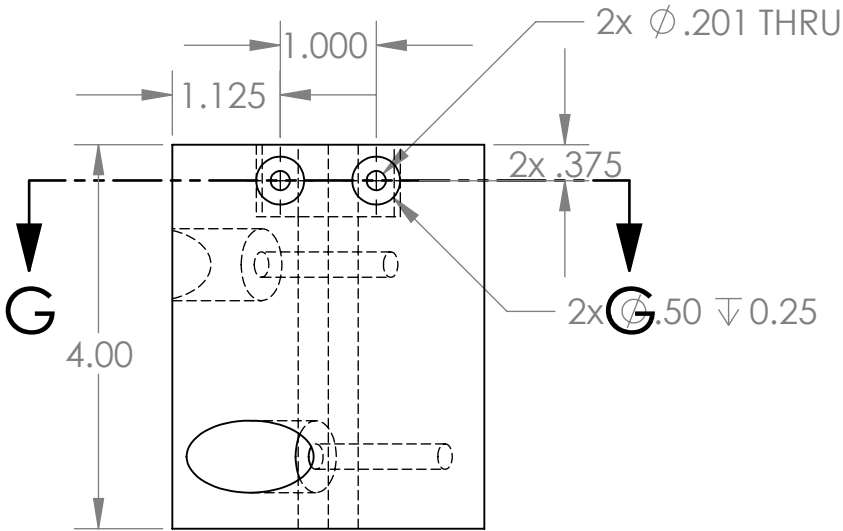
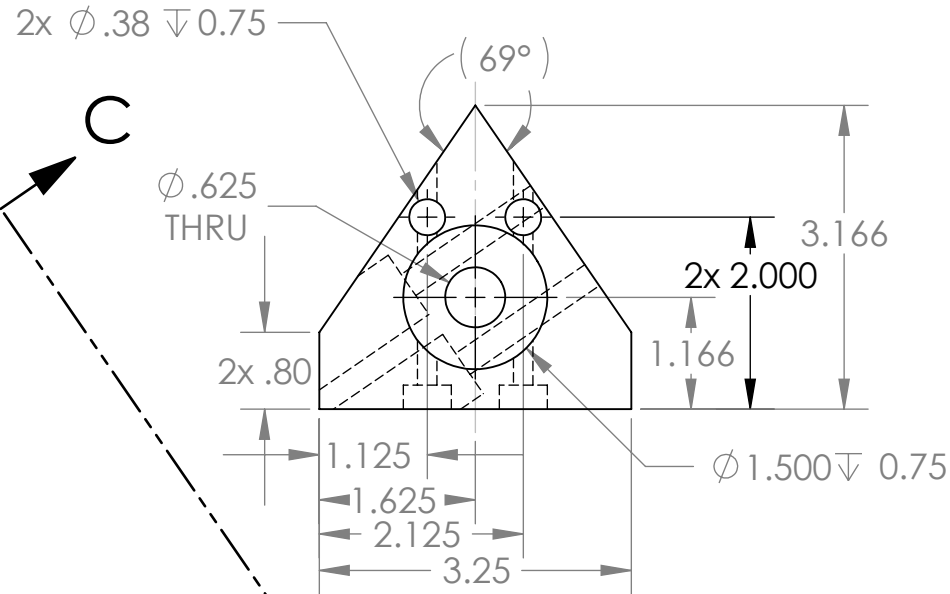


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



QTY: 2 Ea. Material: UHMWPE

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				BILL OF MATERIALS			
1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES	APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
±1/16	±.02	±.005	±1°	DRAWN	F. Shane 15Jul09		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane 15Jul09		
				CHECKED			
				PROJECT NO.	900719	FOCE Outer Pin Security Cone Base	
				PROJECT	FOCE		
				WEIGHT	VOLUME	SIZE B	DWG. NO.
				X #	X cu. in.	SCALE NONE	10020380.DWG
				APPLICATION	DO NOT SCALE DRAWING	CADFILE: Project Library\900719 FOCE	REV.
						SHEET 1 OF 1	