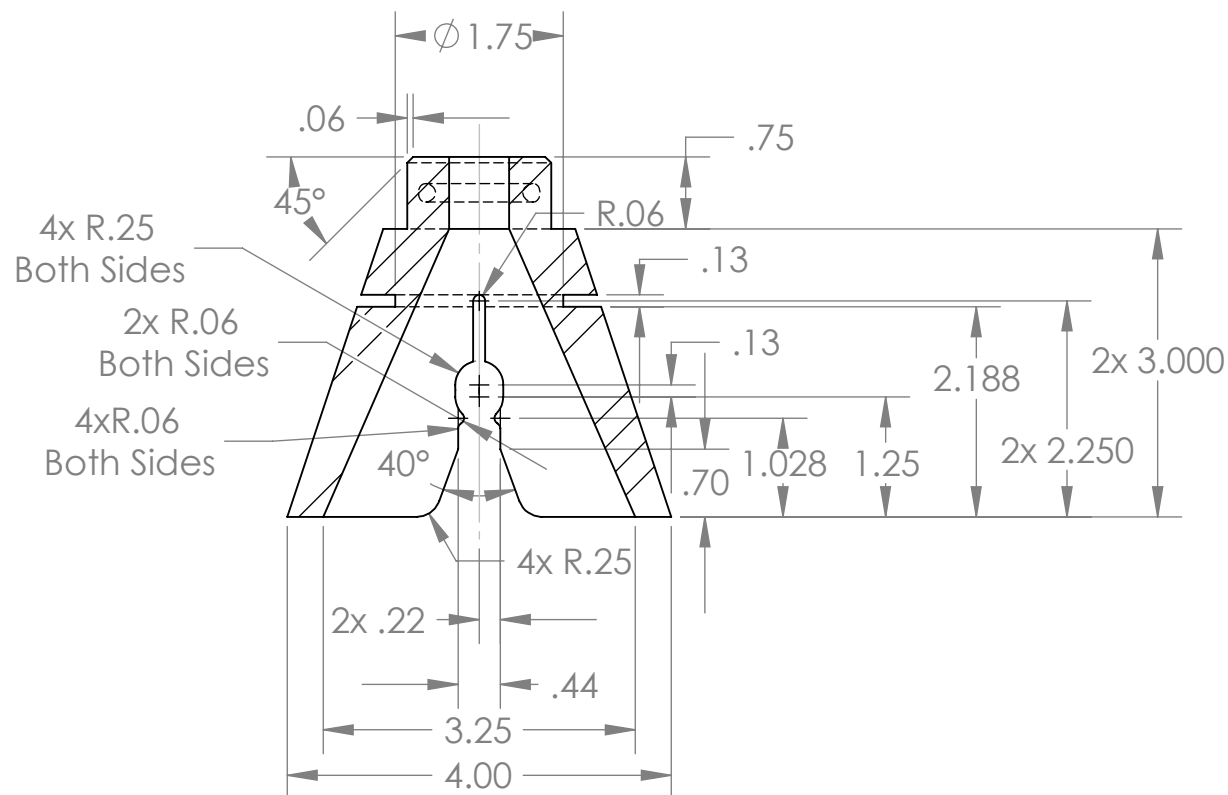
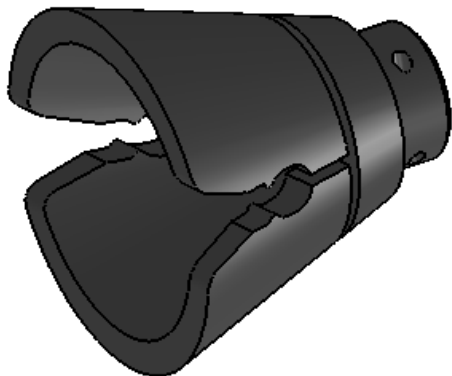


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				BILL OF MATERIALS		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	APPROVALS DATE DRAWN F. Shane 15JUL09 ENGINEER F. Shane 15JUL09 CHECKED PROJECT NO. 900719 PROJECT FOCE	 Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 FOCE Outer Pin Security Cone	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B DWG. NO. 10020381.DWG		REV.
DO NOT SCALE DRAWING				SCALE NONE CADFILE: Project Library\900719 FOCE		SHEET 1 OF 1