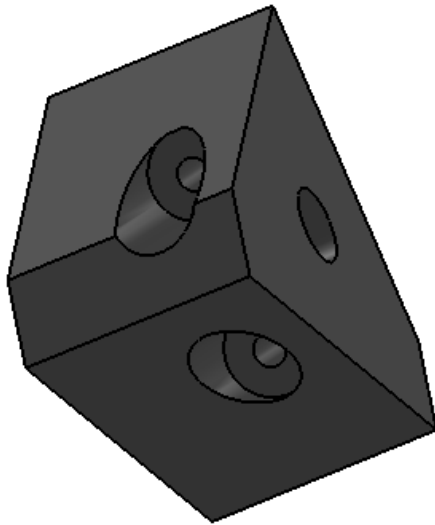
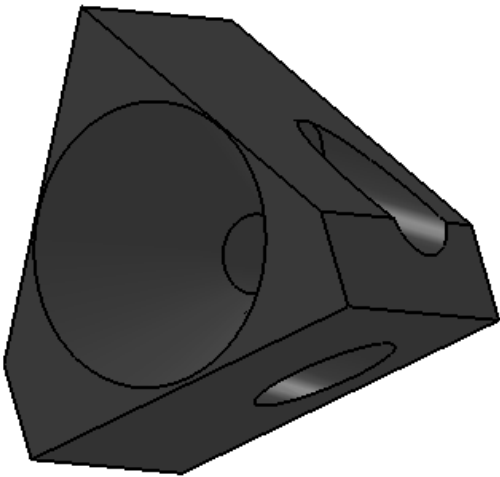
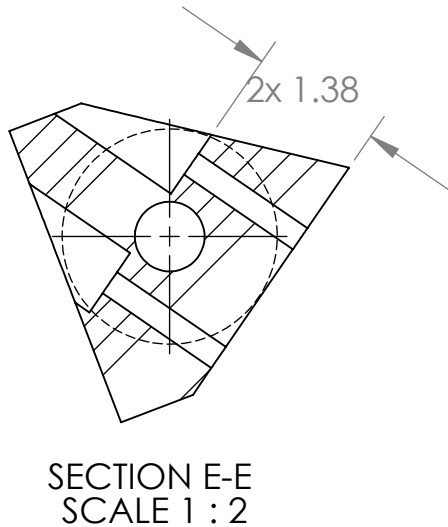
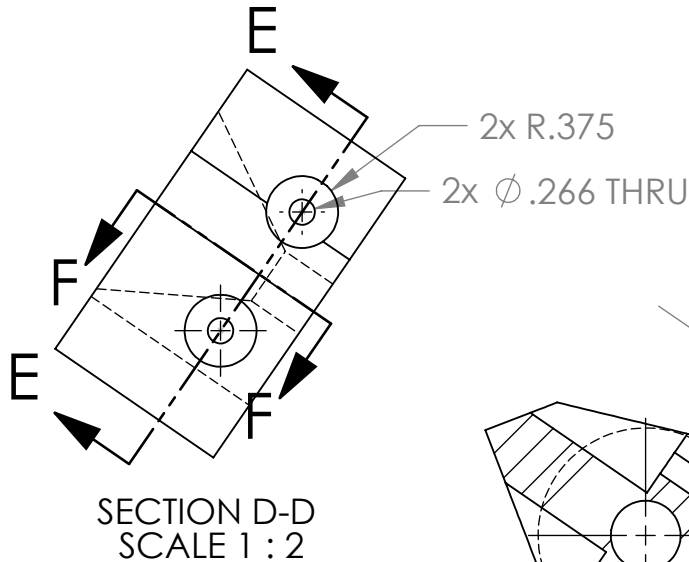
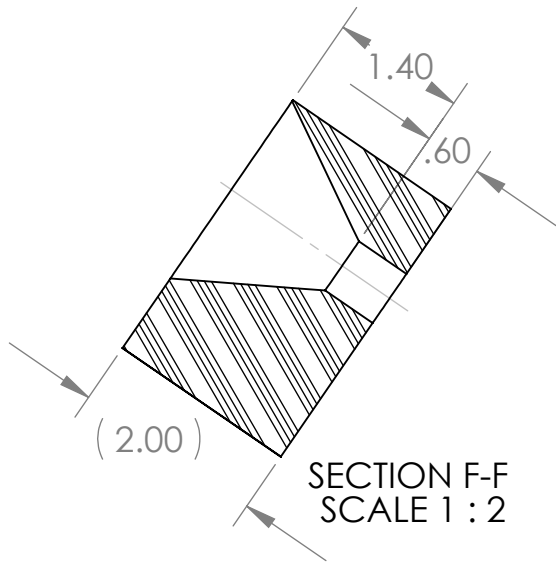
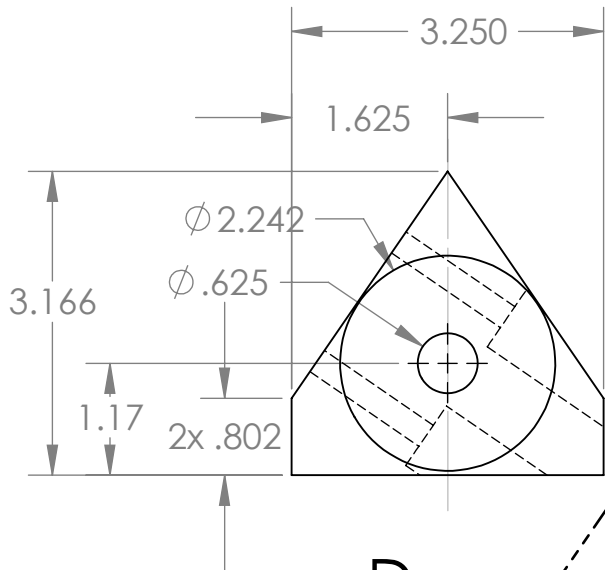


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



QTY: 2 Ea. Material: UHMWPE

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS				DATE			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	15Jul09	ENGINEER	F. Shane	15Jul09	CHECKED	
1. DIMENSIONS ARE IN INCHES				PROJECT NO.				900719			
2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT				FOCE			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				WEIGHT				VOLUME			
4. MACHINED FILLET RADII .0150-.030.				X				X			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				CU. IN.				SCALE			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				NONE				CADFILE: Project Library\900719 FOCE			
DO NOT SCALE DRAWING				SHEET 1 OF 1							

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FOCE
Inner Pin Security Cone Base

SIZE B DWG. NO. 10020382.DWG

REV.