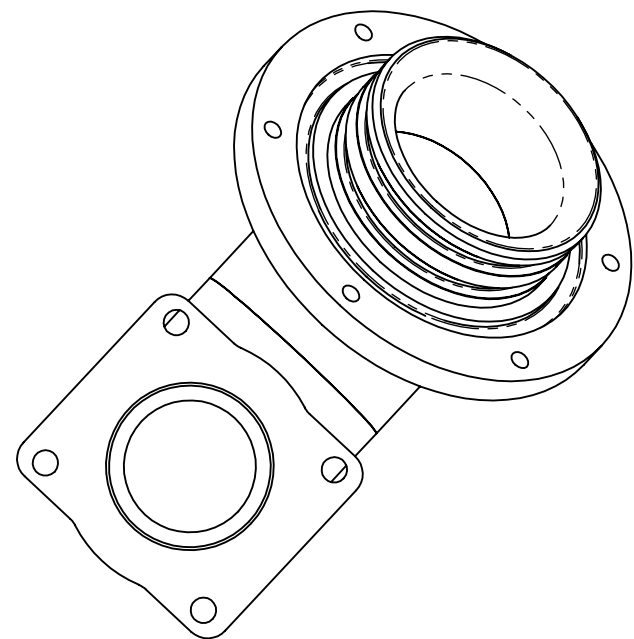
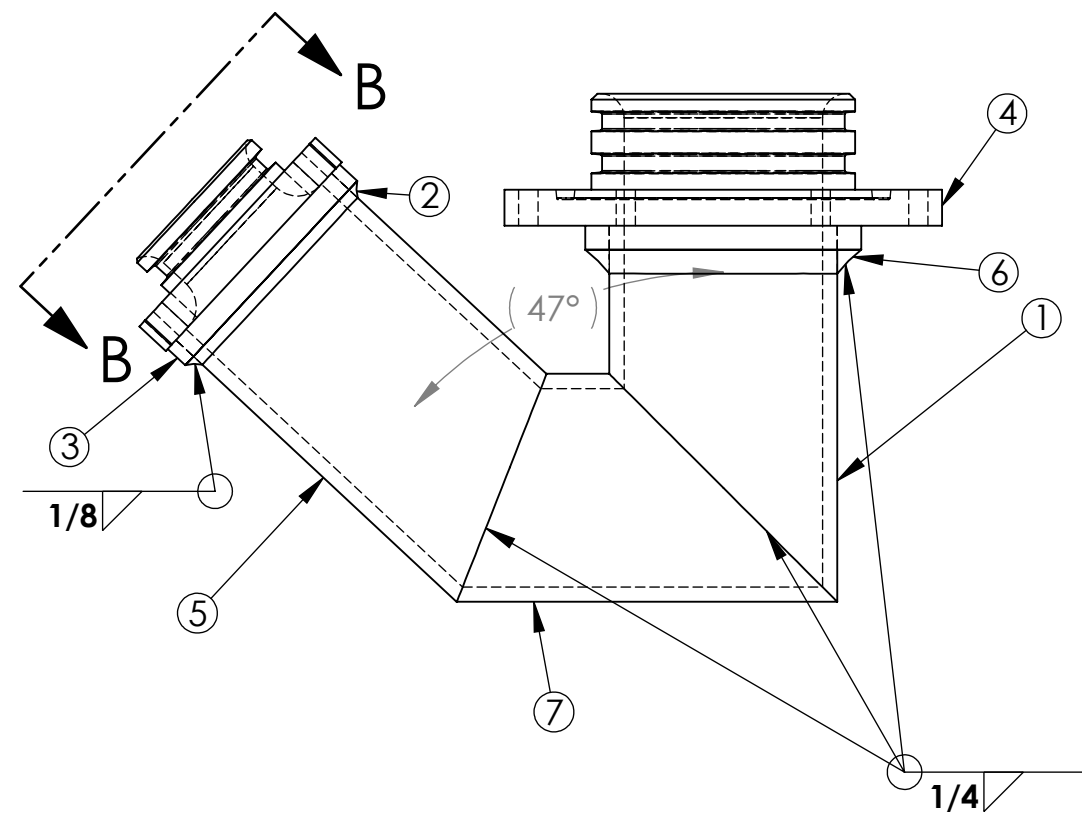
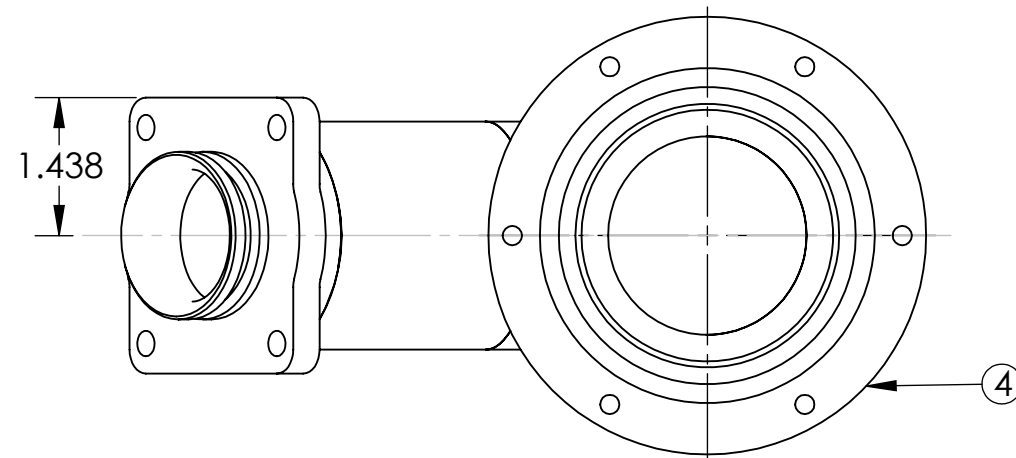


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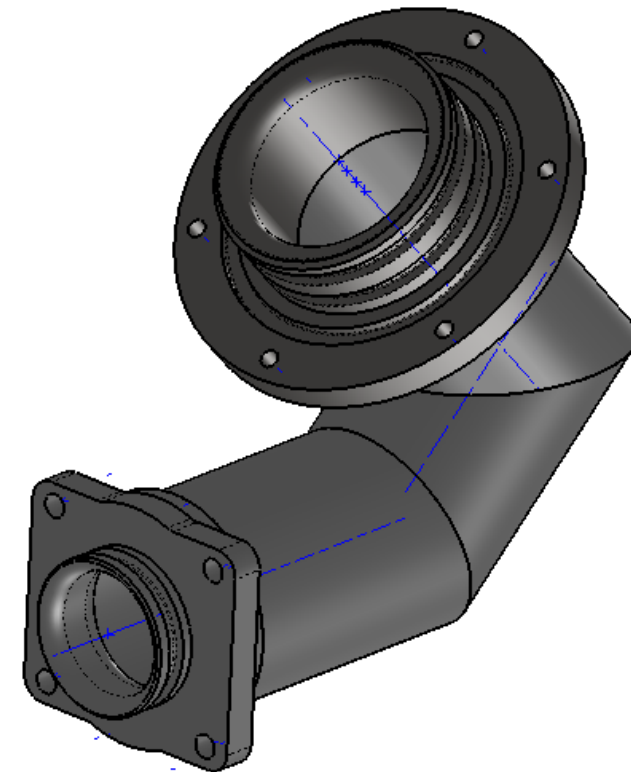
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 1 : 2



NOTE:
7. All welding shall be done in an enclosure having an Argon gas atmosphere.



ITEM NO.	PART NUMBER	QTY.
1	10020263 MinK Manifold Horiz.Pipe	1
2	bead3	1
3	10020264 MinK Manifold Interface Flange	1
4	10020266 MinK Manifold Interface Adapter Flange	1
5	10020265 MinK Manifold Angular Pipe	1
6	bead2	1
7	10020290 MinK Manifold Cross Pipe	1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE DRAWN F. Shane 17Dec08 ENGINEER F. Shane 17Dec08 CHECKED PROJECT NO. 900719 PROJECT FOCE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.						FOCE Alternate MinK Manifold Pipe Assembly SIZE B DWG. NO. 10020269.DWG REV. SCALE NONE CADFILE: Project Library\Project Library\900719 SHEET 1 OF 1	
DO NOT SCALE DRAWING				WEIGHT X # VOLUME cu. in. X # X cu. in.			

NEXT ASSY	USED ON
APPLICATION	