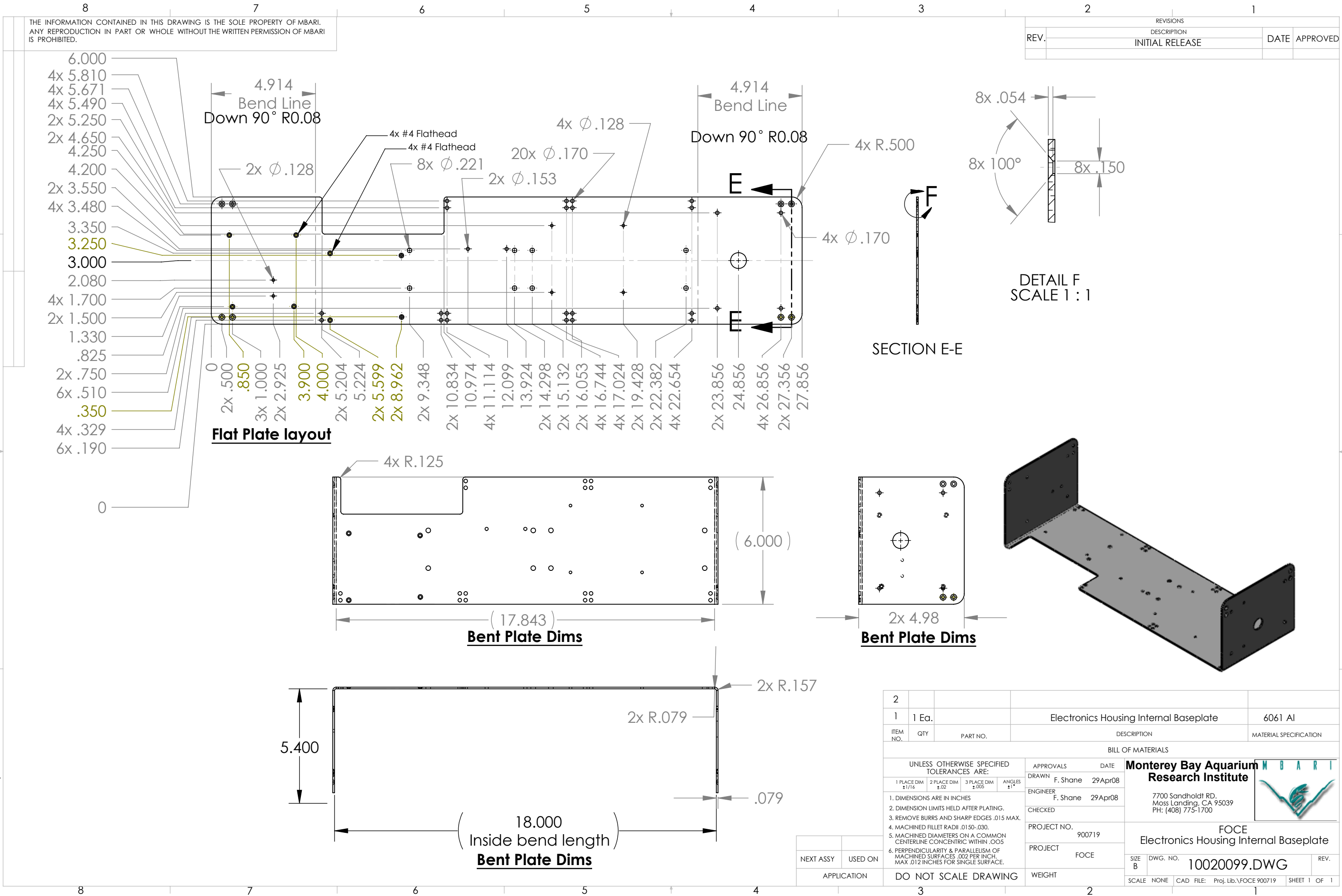


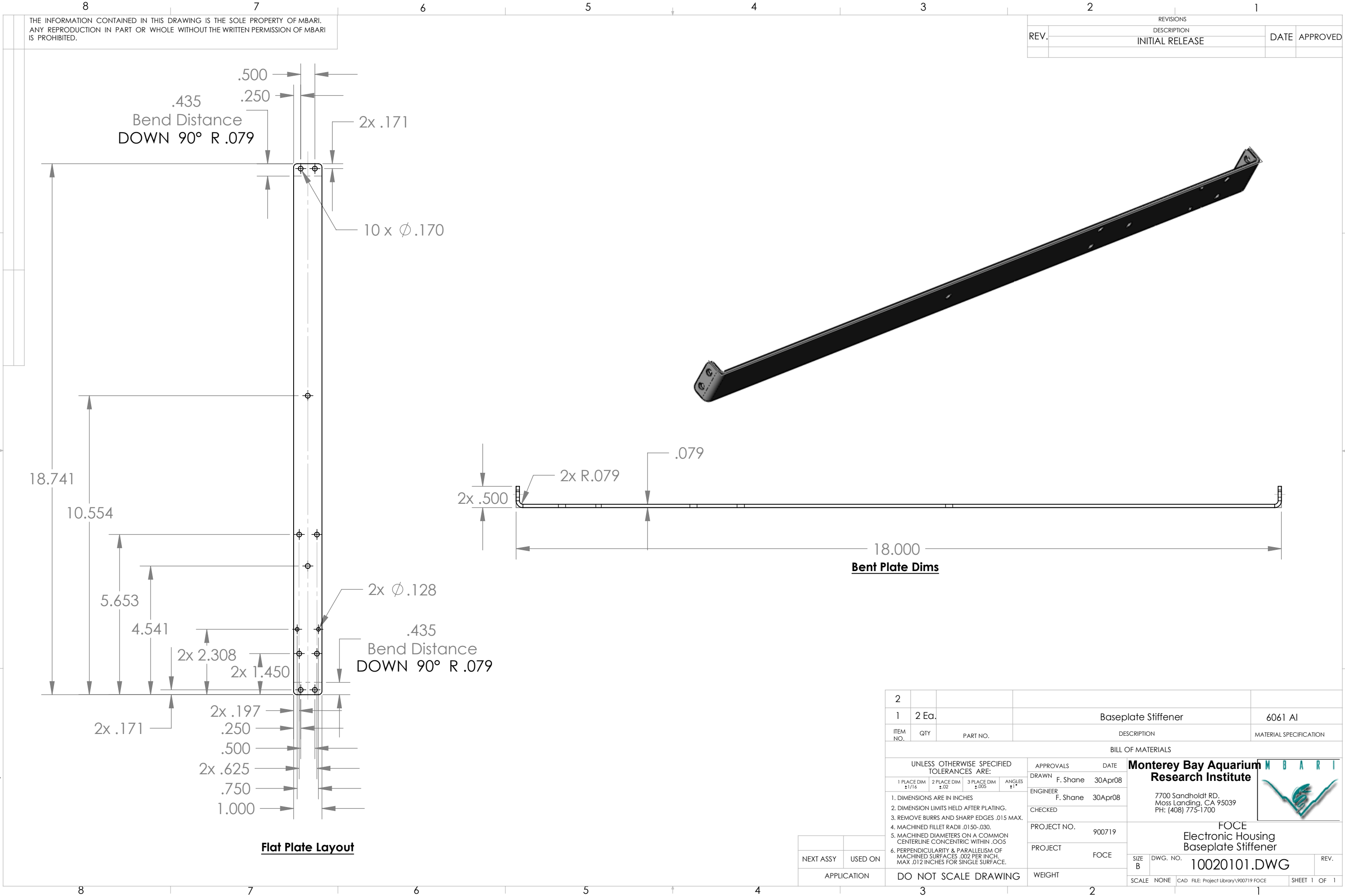


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		Electronics Housing Internal Baseplate	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN F. Shane	29Apr08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane	29Apr08
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY USED ON APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute		FOCE Electronics Housing Internal Baseplate	
7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		FOCE	
SIZE B	DWG. NO. 10020099.DWG	REV.	
SCALE NONE	CAD FILE: Proj. Lib.\FOCE 900719	SHEET 1 OF 1	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	2 Ea.		Baseplate Stiffener	6061 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 30Apr08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 30Apr08	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY USED ON			DO NOT SCALE DRAWING	
APPLICATION			2	
			3	
			4	
			5	
			6	
			7	
			8	

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

FOCE
Electronic Housing
Baseplate Stiffener

SIZE B DWG. NO. 10020101.DWG REV.

SCALE NONE CAD FILE: Project Library\900719 FOCE SHEET 1 OF 1