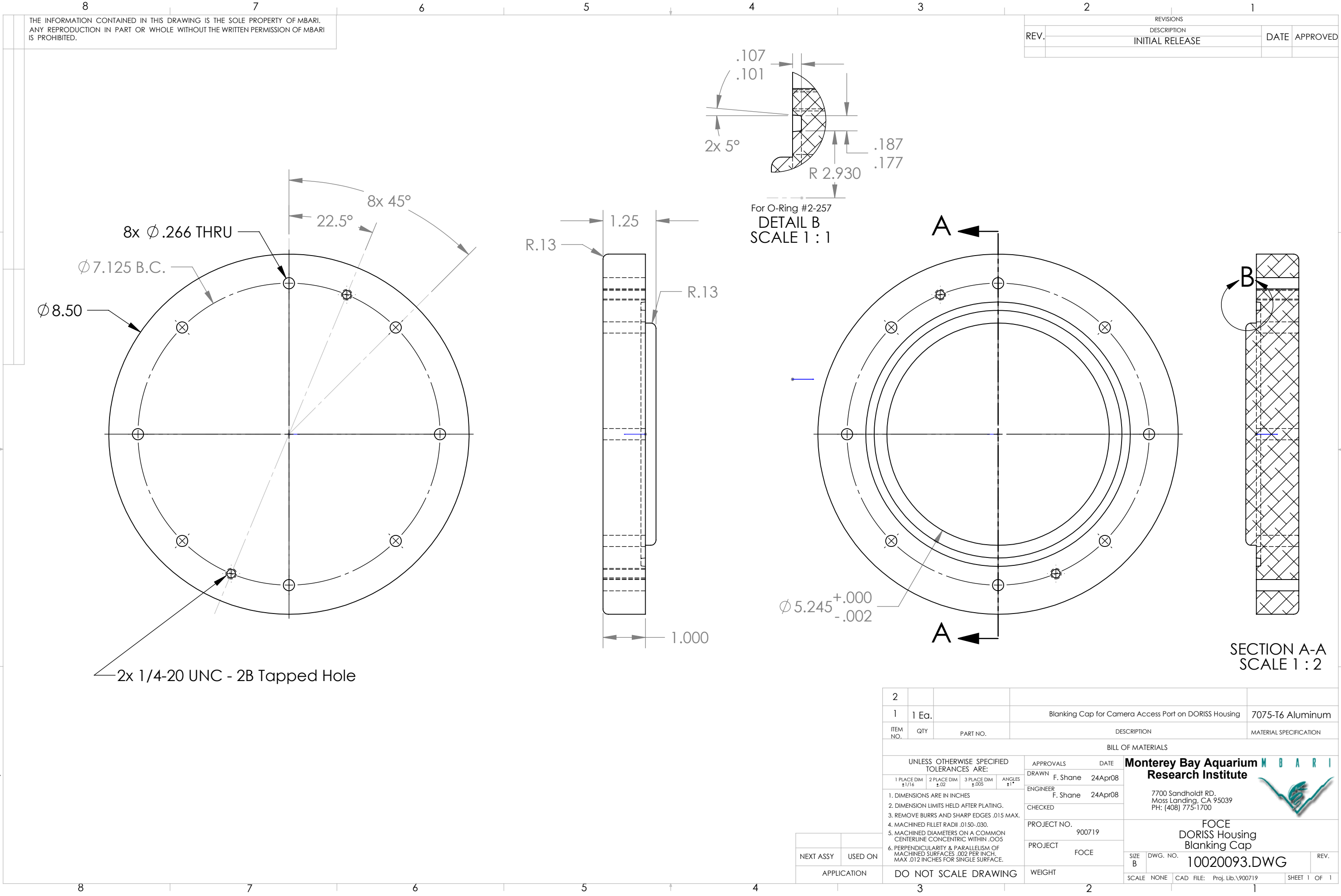




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		Blanking Cap for Camera Access Port on DORISS Housing	7075-T6 Aluminum
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 24Apr08
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 24Apr08
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY			USED ON	
APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

FOCE
DORISS Housing
Blanking Cap

SIZE B DWG. NO. 10020093.DWG REV.

SCALE NONE CAD FILE: Proj. Lib.\900719 SHEET 1 OF 1