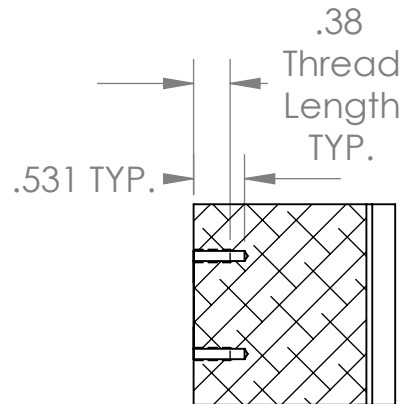
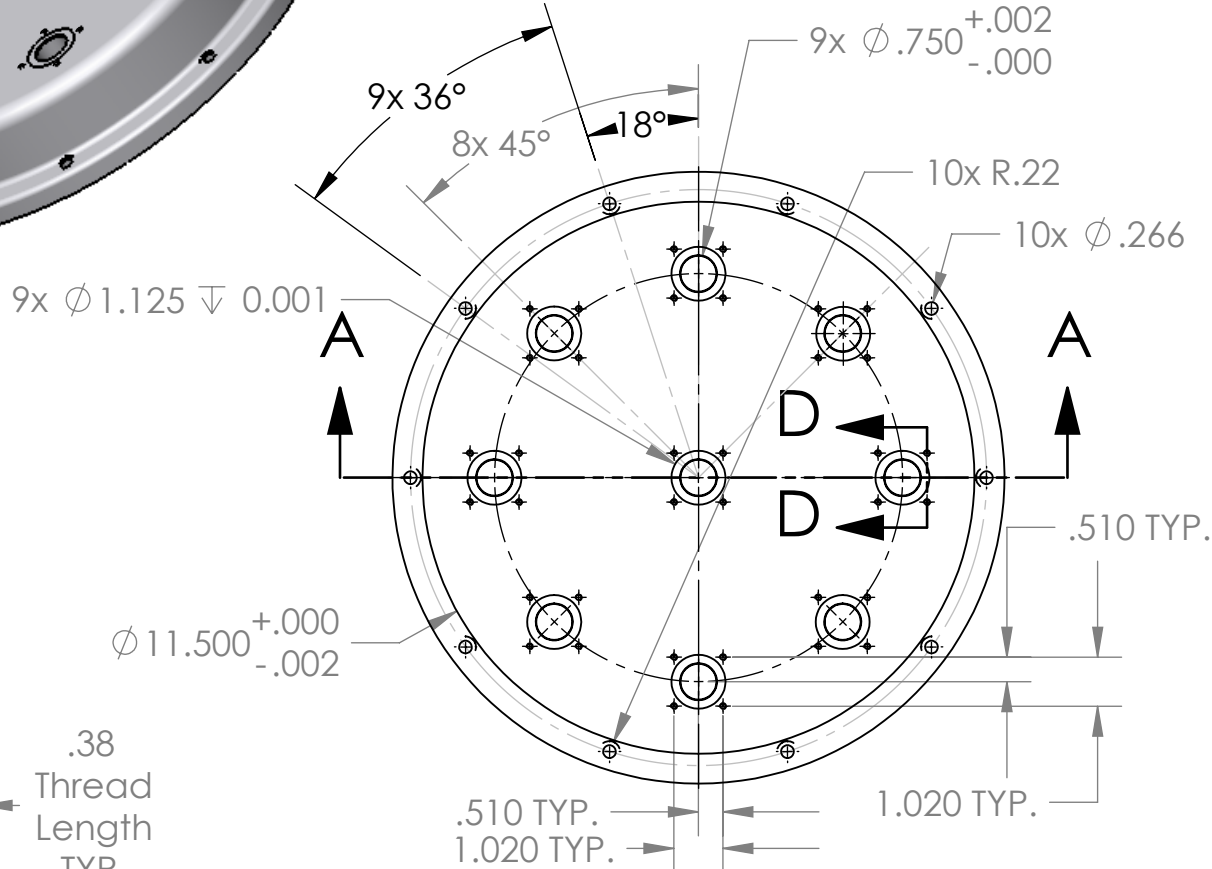
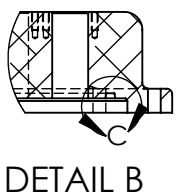
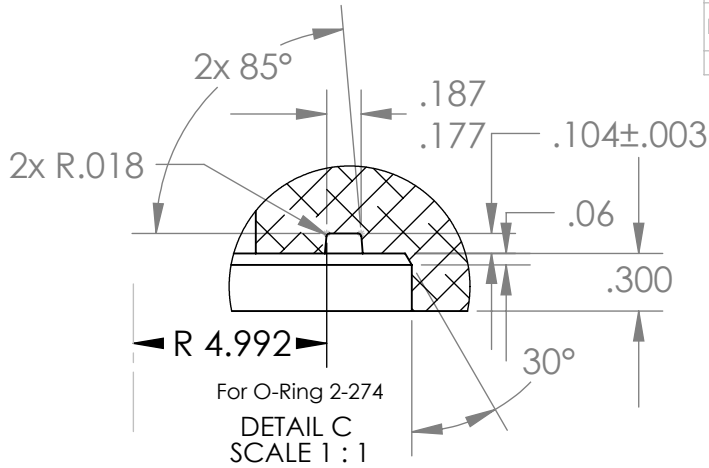
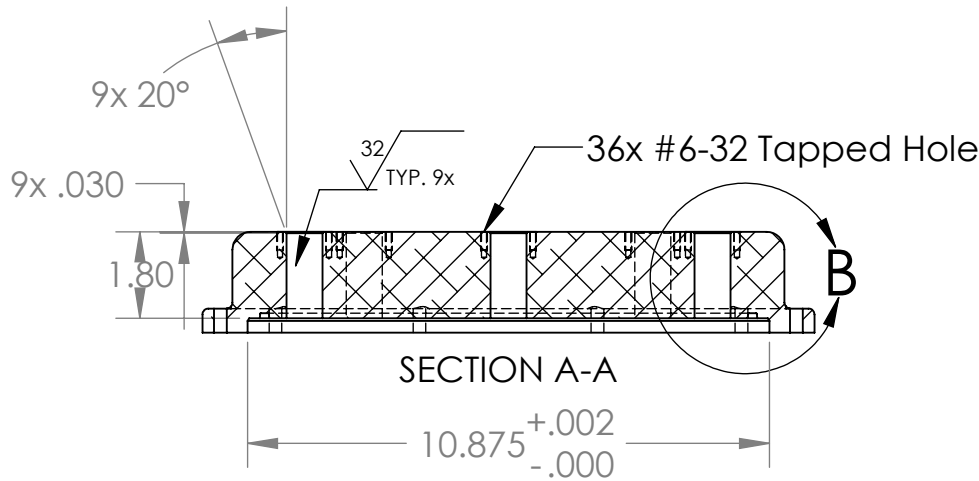


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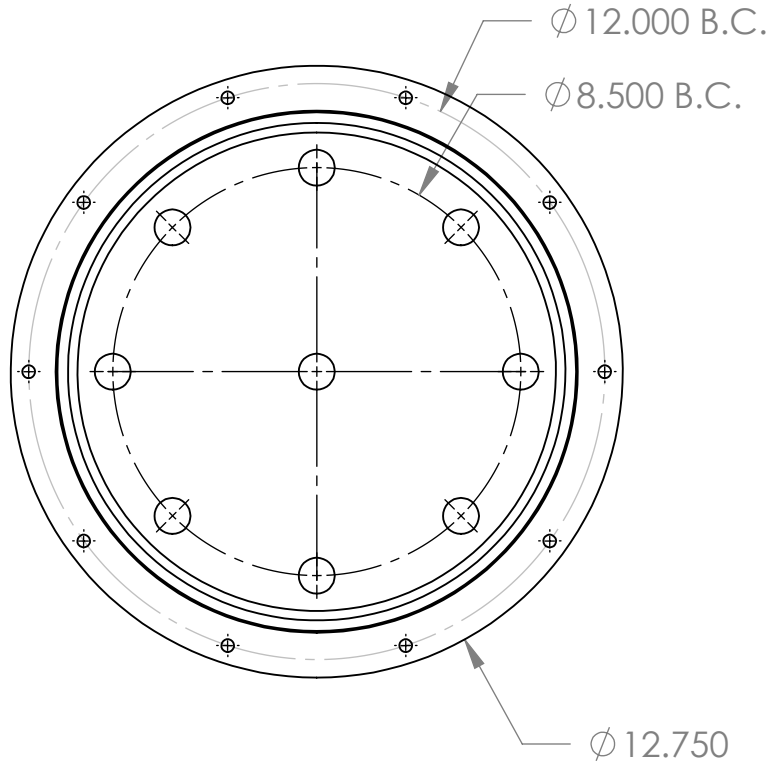
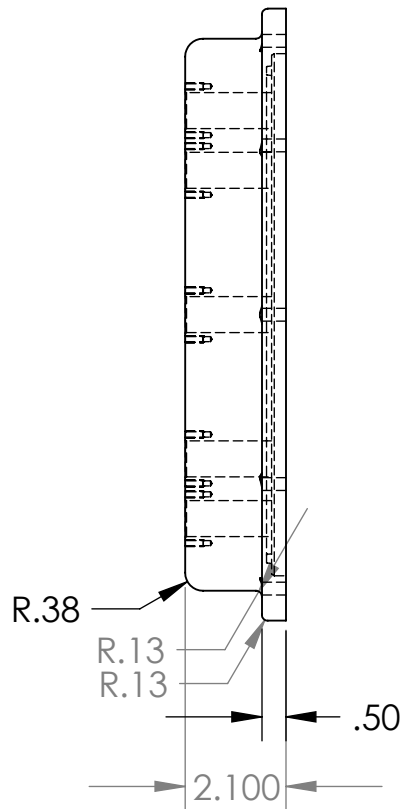
| REVISIONS |                 |      |          |
|-----------|-----------------|------|----------|
| REV.      | DESCRIPTION     | DATE | APPROVED |
|           | INITIAL RELEASE |      |          |



SECTION D-D  
SCALE 1 : 2



SECTION A-A



|                                                                                                           |                      |                       |                                |                        |                                                                                                                       |
|-----------------------------------------------------------------------------------------------------------|----------------------|-----------------------|--------------------------------|------------------------|-----------------------------------------------------------------------------------------------------------------------|
| 2                                                                                                         |                      |                       |                                |                        |                                                                                                                       |
| 1                                                                                                         | 1 Ea.                |                       | Foce Endcap for DORISS Housing | 7075-T6 Aluminum       |                                                                                                                       |
| ITEM NO.                                                                                                  | QTY                  | PART NO.              | DESCRIPTION                    | MATERIAL SPECIFICATION |                                                                                                                       |
| BILL OF MATERIALS                                                                                         |                      |                       |                                |                        |                                                                                                                       |
| UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                |                      |                       | APPROVALS                      | DATE                   | <b>Monterey Bay Aquarium Research Institute</b><br>7700 Sandholdt RD.<br>Moss Landing, CA 95039<br>PH: (408) 775-1700 |
| 1 PLACE DIM<br>± 1/16                                                                                     | 2 PLACE DIM<br>± .02 | 3 PLACE DIM<br>± .005 | DRAWN                          | F. Shane 23Apr08       |                                                                                                                       |
| 1. DIMENSIONS ARE IN INCHES                                                                               |                      |                       | ENGINEER                       | F. Shane 23Apr08       |                                                                                                                       |
| 2. DIMENSION LIMITS HELD AFTER PLATING.                                                                   |                      |                       | CHECKED                        |                        |                                                                                                                       |
| 3. REMOVE BURRS AND SHARP EDGES .015 MAX.                                                                 |                      |                       | PROJECT NO.                    | 900719                 | FOCE<br>MinK Endcap                                                                                                   |
| 4. MACHINED FILLET RADII .0150-.030.                                                                      |                      |                       | PROJECT                        | FOCE                   |                                                                                                                       |
| 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005                                       |                      |                       | WEIGHT                         |                        |                                                                                                                       |
| 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                      |                       | SCALE                          | NONE                   | CAD FILE: Proj. Lib.\900719                                                                                           |
| NEXT ASSY                                                                                                 | USED ON              | APPLICATION           | DO NOT SCALE DRAWING           | 2                      | SHEET 1 OF 1                                                                                                          |