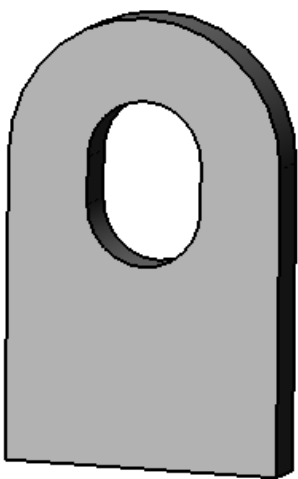


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Material: 316 St. Stl.

		BILL OF MATERIALS	
		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.	
		APPROVALS DATE DRAWN F. Shane 18Aug2008 ENGINEER F. Shane 18Aug2008 CHECKED PROJECT NO. 900719 PROJECT FOCE	
		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700  FOCE Wing Lifting Padeye	
		SIZE B DWG. NO. 10020199.DWG REV.	
		SCALE NONE CAD FILE Project Library\900719 FOCE SHEET 1 OF 1	
NEXT ASSY USED ON		APPLICATION DO NOT SCALE DRAWING	
		WEIGHT	