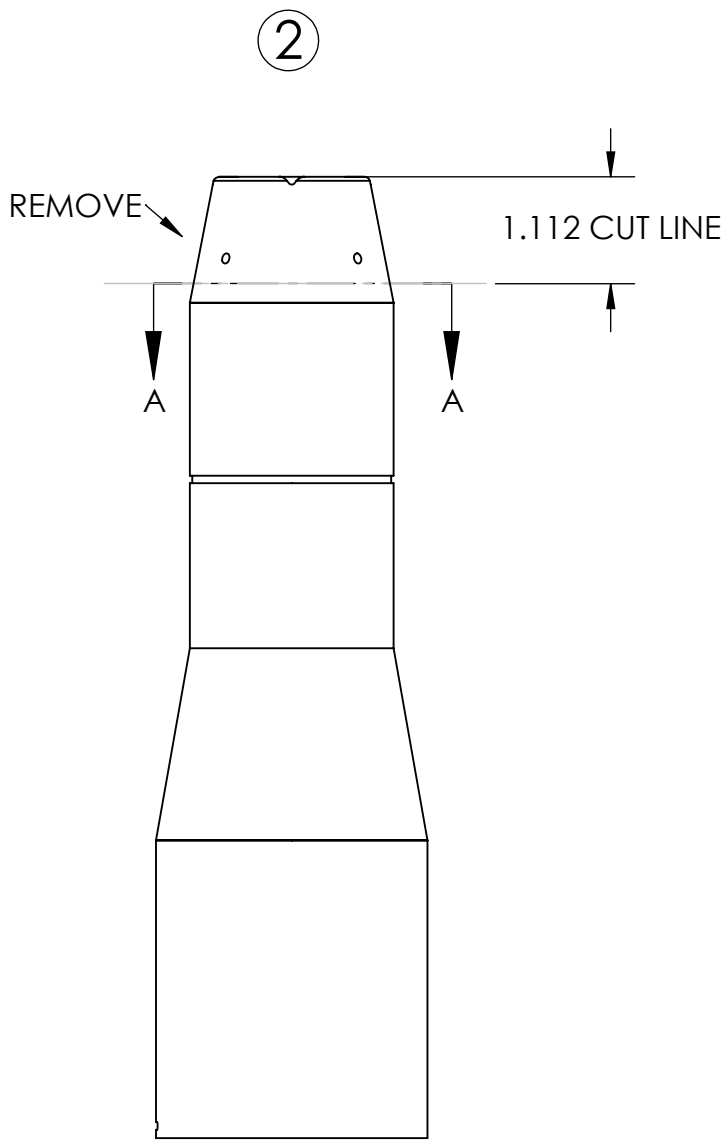




1. CUT A GROOVE IN THE HOUSING AS INDICATED FOR A ϕ 0.065 TORPEDO LOCK
2. TRUNCATE THE HOUSING BY REMOVING THE NOSE PORTION
3. DEBURR ALL EDGES, RE-ANODIZE OR PAINT TO PROTECT BARE ALUMINUM.



BILL OF MATERIALS									
NEXT ASSY Description NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1°				APPROVALS DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
THIRD ANGLE PROJECTION 	1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN J SCHOLFIELD 2/25/09	MOTOR HOUSING FOCE09, MODS SIZE B DWG. NO. REV. SCALE 1:5 CAD FILE: SHEET 1 OF 1			
					ENGINEER J SCHOLFIELD				
					CHECKED				
					PROJECT NO. 900719				
					PROJECT FOCE				
					WEIGHT				
DO NOT SCALE DRAWING									

Status: