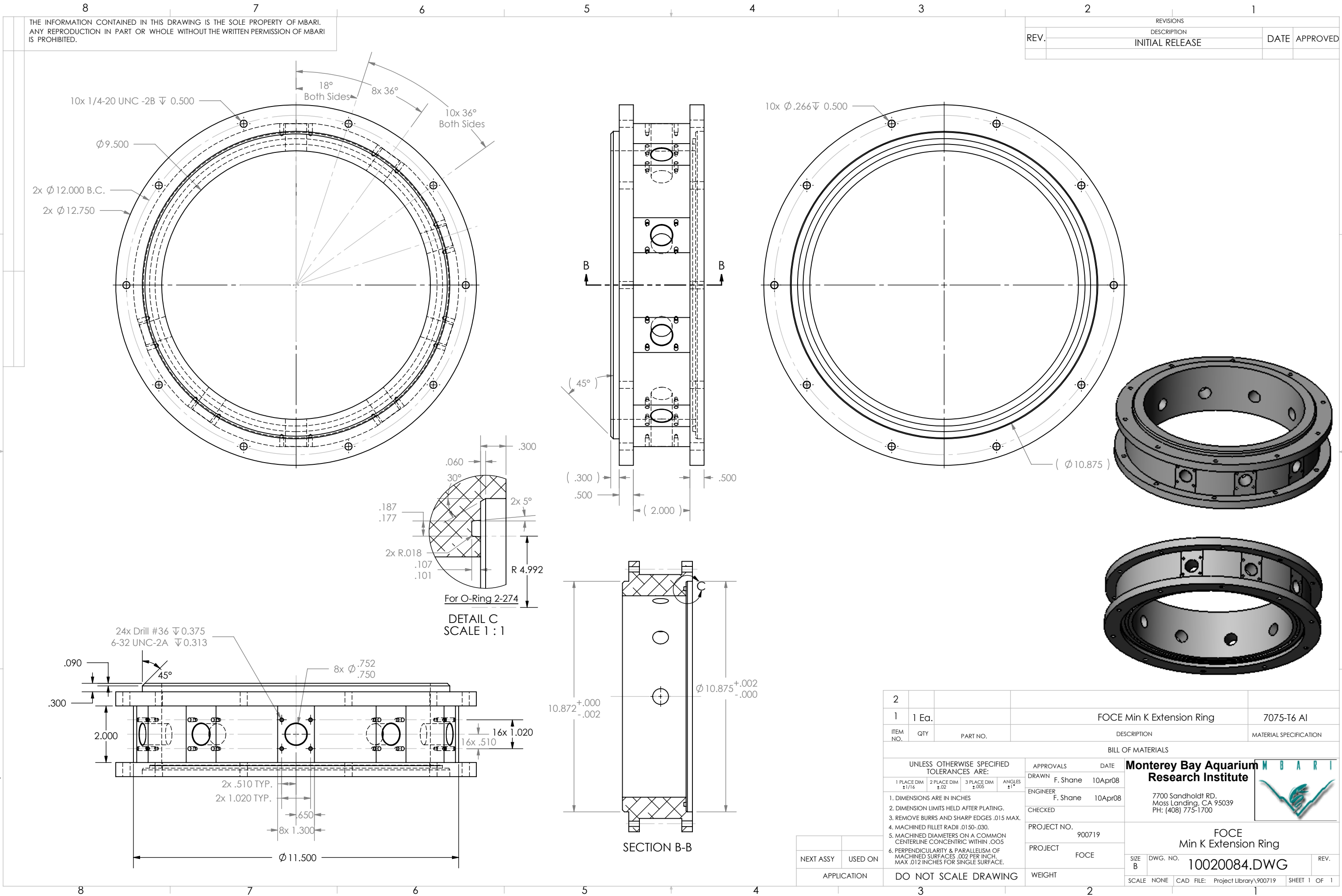




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		FOCE Min K Extension Ring	7075-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	DRAWN F. Shane	10Apr08
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane	10Apr08
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900719
4. MACHINED FILLET RADII .0150-.030.			PROJECT	FOCE
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY USED ON APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute		FOCE Min K Extension Ring	
7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		SIZE B DWG. NO. 10020084.DWG	
SCALE NONE		SHEET 1 OF 1	